

Sesame Motor Corp., A leading brand in gear technology.

PLANETARY GEARHEADS



100% Made in Taiwan

www.sesamemotor.com



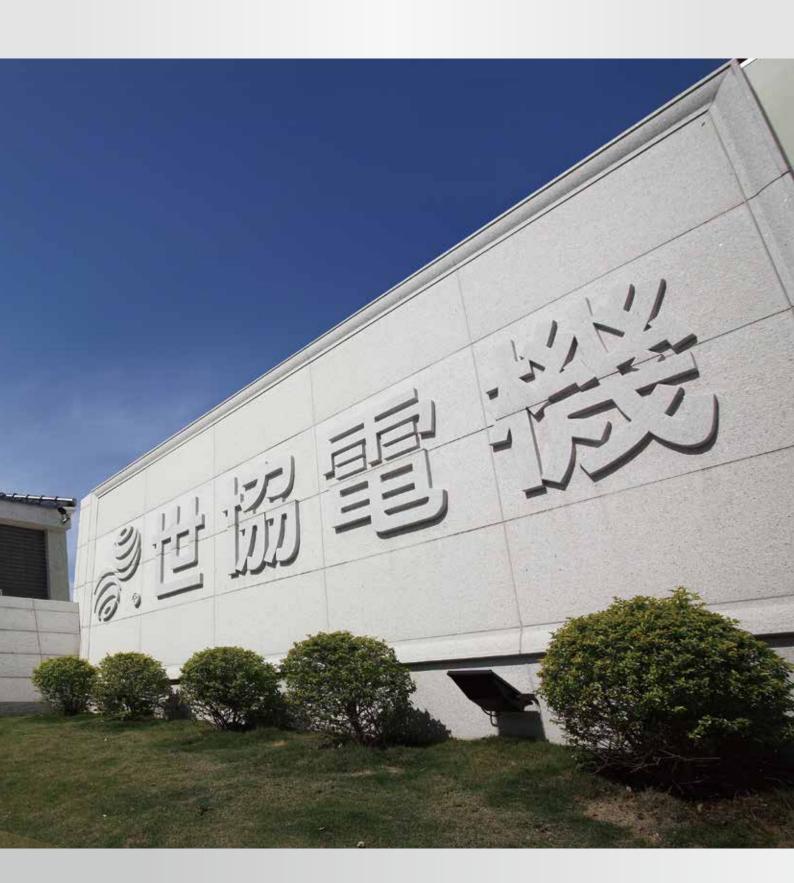


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17

PREMIUM TYPE (HELICAL GEAR)

- 19 **PHL Series** 45 **PGH Series** 27 PHFR Series 51 **PUR Series**
- PHF Series 35 57 **PUL Series**



PRECISION TYPE (HELICAL GEAR) / PRECISION TYPE (SPUR GEAR)

- 63 **PGLH Series** 89 **PGRH Series** 69 PGL Series 97 PGR Series
- 77 **PGC Series** 103 PGFR Series 83 **PGE Series** 111 PGF Series

STANDARD TYPE (SPUR GEAR)

- **PEL Series** 121
- **PEC Series**
- 133 **PEE Series**



PRIMARY TYPE (SPUR GEAR)

- 139 **PBC Series**
- **PBE Series**
- 151 **PAE** Series
- 附.157 Tightening Torque Table



Company Profile

Sesame Motor Corp., as a leading brand in Motor and gear reducer technology. "SESAME MOTOR CORP." Founded in 1990, have more than 25 years of professional motor and gearbox manufacturing and sales experience. SESAME MOTOR's 7000 square meters factory locates at Sheng Kang. Adding modern workshop facilities with the effective integration of ERP systems, purchase new processing and testing equipment; as we continuously enhance key parts' productivity we had not only expending overall productivity, shorten delivery, and ensure products' quality do achieve customer satisfaction. SESAME MOTOR products have received unanimous praise.



Quality Policy:

"Honesty", to provide integrity and pragmatic services

"Creativity", to create customer competitive advantage

"Positivity", positive support and responsibility

"Innovation", moving forward of technical innovation

Environmental Policy:

Full participation to comply with eco-regulation Prevent pollution; save energy and reduce waste Keep improving and propagating Green Concept

PLANETARY GEARHEADS

"SESAME MOTOR" is built base on spirit of "customer satisfaction, priority service" philosophy, providing three privileges "best quality, fastest delivery, and best sale service". Our products have obtained high market share in Taiwan, that had lead "SESAME MOTOR" be a well-known brand. In addition to our official branch in Shanghai, we have agents in the Unite States, Germany, Denmark, Poland, UK, Turkey, Russia, Korea, Japan, China, Thailand, Malaysia and India.

"SESAME MOTOR" also has a professional R & D team and experienced production-related sectors; can provide high accuracy products for different customer needs; high-quality gear and the surrounding transmission components, develop and produce other kinds of gear; customized motor products, products with detailed-oriented, high precision, low noise, high efficiency, and good quality properties. Product development are aiming three directions "science and technology, environmental protection, and innovation". Product will be used in tool machines, industrial robots, semiconductor devices, aircraft industrial, medical and rehabilitation equipment, electric scooter, electric bike, auto storage devices, green energy-related industries, testing and food machinery, bakery equipment, packaging machinery, agricultural equipment and other sophisticated automation equipment.





Company Profile

"SESAME MOTOR" has been successively obtained CE,CCC,UL, ISO9001 and ISO14001 certification and honorary awards. As we continuously, progressively for created finest quality products; with "Honesty" for providing integrity and pragmatic service; with "Creativity" given customer "Positivity" to support & responsible for the efficiency of productivity; with "Innovation" on profession and knowledge of knowhow, by these four philosophy management, we aims to become the first market trend indicators. "SESAME MOTOR" strong operating team adhere to the blue ocean strategy of entering the international market and high-tech field, to create the future more professional, better quality of sustainable management systems, establishment of "a combination of leading technology and brand reputation" for competitive advantage.



Trade Mark & Certification







CE Certification

UL Certification

ISO 9001:2008 ISO 14001:2004



China Compulsory Certification (CCC)

P

Planetary Gearhead PHL Series China SIPO Patent





























The United States, European Union, China, Taiwan, Korea, Philippines, Vietnam, Malaysia, Singapore ...etc. trade mark certifications.



Corporate Environment













Corporate Environment













Production Line



Planetary Gearheads Production Line



Induction Motor and Speed Reducer Production Line



Precision Gear Motor Production Line

Applications

Applications of Planetary Gearhead

Machine Tools

Metal Cutting Machines, Machining Centers, CNC Drilling Machines, Lathes and Turning Machines, Milling and Boring Machines, Grinding Machines, Drilling Machines, Planning Machines, Metal Forming Machine Tools, Presses, Tube and Wire Processing Machines.

Industry Machinery

Packaging Machinery, Food and Beverage Processing Machinery, Bakery Equipment, Agricultural Machinery,

Textile Machinery, Shoemaking Machinery, Wood Working Machinery, Printing Machinery, Plastic processing

Machinery, laser Cutting and welding Machines.

Automation Equipment

Industrial Robots, Semiconductor Devices, Automatic Storage System, Surface Treatment Equipments.

Aerospace Industry

Medical and Rehabilitation Equipment

Electric Scooter

Green Energy-Related Industries

Testing Devices

Automation and Precise Positioning Equipment with Servo Motors



PLANETARY GEARHEADS SERIES LINEUP

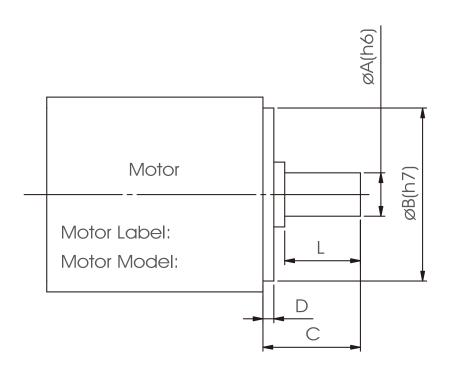
PLANETARY GEARHEAL	DS SERIES LINEUP					
		Output Shaft		Output Flange	Rigl	ht Angle
Premium Type (Helical Gear)	PHL Series High Precision	PGH Series High Performance	PUL Series High Radial Load	PHF Series	PHFR Series	PUR Series
Precision Type (Helical Gear)		PGLH Series		PGF Series	PGFR Series	PGRH Series
Precision Type (Spur Gear)	PGL Series	PGC Series	PGE Series			PGR Series
Standard Type (Spur Gear)	PEL Series	PEC Series	PEE Series			
Primary Type (Spur Gear)	PBC Series High Ratio (max. i=1000)	PBE Series High Ratio (max. i=1000)	PAE Series			

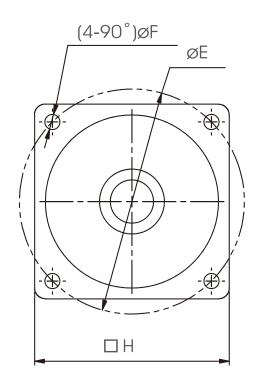
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

CODING SYSTEM

P (Planetary) (Grade) H: Premium Type Helical Series G: Precision Series E: Standard Series U: Heavy Duty Series B: Muti-Ratio Series T: Muti-Shafted Series (Connection) L: Square Housing with Flange C: Round Housing without Flange E: Round Housing with Flange R: Right Angle F: Plate Type H: Square Flange Helical Gear (Square Flange Helical Gear for G Grade (Precision Series) Only) LH: Square Flange Helical Gear RH: Right Angle Helical Gear FR: Output Flange Right Angle Type 60 (Size) 42: 42 60: 60 90: 90 115: 115 142: 142 180: 180 220: 220 Single Stage: 3,4,5,6,7,8,9,10 30 (Speed Reduction Double Stage: 12, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100 Ratio) Muti-Stage: 125~1000 (Backlash) PO: Micro Backlash P 1 P1: Precision Backlash P2: Standard Backlash (Customer Specification) **MOTOR** (Motor Model)

FILL IN DATA OF MOTOR





SPECIFICATIONS

Motor Shaft Dia.	Flange Dia.	Motor Shaft Length	Flange Height	P.C.D of Bore	Bore Dia.	Motor Flange Square	Actual Length of Motor Shaft	Backlash
øA(h6)	øB(h7)	С	D	ØΕ	øF	□Н	L	PO/P1/P2

*Sesame Planetary Gearheads are produced under strickly exclusive pairing process to ensure accuracy and lifespan.

PLANETARY GEARBOX OPERATION MANUAL

1.NOTE

1.1 Preparation before installation

- Please read this operation manual before using this gearbox. Any problems caused by inappropriate operation contrary with the manual, or damage caused by natural disasters, or restructure the gear-box without our permission, Sesame will not hold any responsibility nor will the gearbox be cover by warranty.
- Warranty start within one year after purchase the gearbox. Within warranty period, if gearbox damage is not caused by operation error nor by natural disaster, then please send back the gearbox, we should replace the damage.
- Installation, disassemble, maintenance on the gearbox, needed to be performing by trained technicians.
- According to the application and operation environment, the gearbox temperature might be raising after period of running. Please do not touch the gearbox directly during operation, or right off from operation.

- Do not touch any rotating components when the gearbox is running. Ensure that the plugs of the gearbox were inserted after installation.
 Avoid any small object fall into the gearbox.
- Handle the gearbox gently during installation, do not knock the gearbox by any tool, to avoid the influence of running accuracy.
- Do not disassemble or modify gearhbox to prevent injury or equipment damage .
- Synthetic lubricant is sealed in gear there is no need to change lubricant.

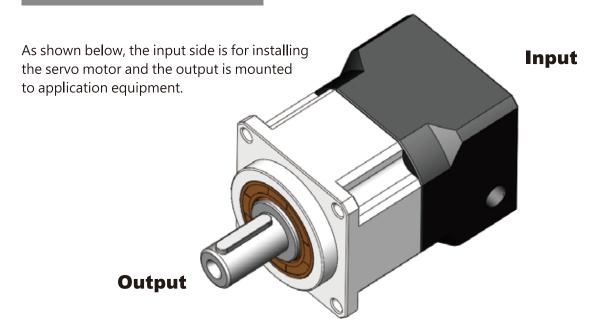
1.2 Installation environment limitation

Gearbox must be installed under following terms to prevent damages which are not covered by warranty.

- Gearbox is designed or manufactured, to be used in the other of mechanical equipment assembly.
- Operate temperature is between -10 °C to + 90 °C.
- Operate altitude may not be higher than 1000m above sea-level
- Avoid continuity vibration or hit.

- Avoid Gearbox used in flammable gas or corrosion gas environment.
- Humidity: no more than 85%, in order to avoid condensation.
- Avoid direct sunlight, dust accumulation.
- Avoid water or oil splashed.
- Used in good ventilated place.

2.Gearbox Introduction



To ensure the product performance, both the input and output ends must be protected carefully to avoid any damage and cause improper operation.

PLANETARY GEARBOX WITH MOTOR MOUNTING INSTRUCTIONS

For General Type

Check the motor and

mounting surface.

1



Take off the plug from the bracket. Revolve the set collar until the bolt is aligned with the hole.



2

3



Make sure the motor shaft size. Choose the right bushing if necessary.

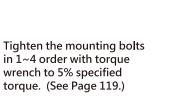


Remove the key from the motor shaft. Mounting the balance key if necessary.

As installing on flatted shaft, be sure to align the collet gap over the flat and the set collar bolt perpendicular to the flat.



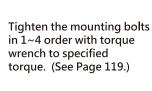
5



Install gearbox and motor vertically. Tighten the set collar bolt with torque wrench to specified toeque. (See Page 119.)



7





Put the plug back.



8

2

6

8

For Hollow Spindle

Check the motor and

mounting surface.

1



Take off the plug from the adapter plate. Revolve the set collar until the bolt is aligned with the hole.



3



Make sure the motor shaft size. Choose the right bushing if necessary.

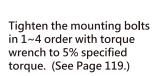


Remove the key from the motor shaft. Mounting the balance key if necessary.

As installing on flatted shaft, be sure to align the collet gap over the flat and the set collar bolt perpendicular to the flat.



5

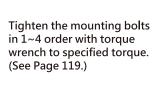




Install gearbox and motor vertically. Tighten the set collar bolt with torque wrench to specified toeque. (See Page 119.)



7

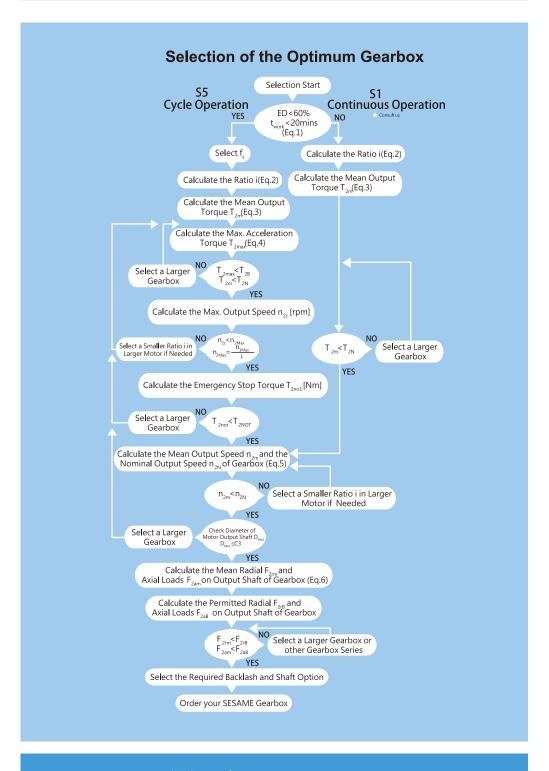




Put the plug back.

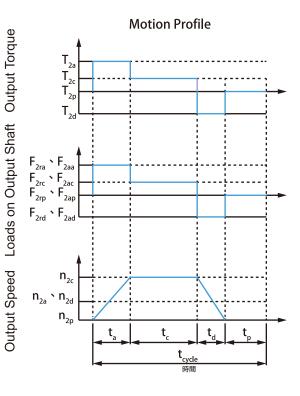


SELECTION OF THE OPTIMUM GEARBOX



Recommended (for S5 Cycle Operation)
The general design is given for The optimal design is given for Lead to

J Motor Inertia



1. ED =
$$\frac{t_{\text{work}}}{t_{\text{cycle}}} \times 100\%, t_{\text{work}} = t_{\text{a}} + t_{\text{c}} + t_{\text{d}}$$

Index: a. Acceleration, c. Constant, d. Deceleration, p. Pause (Eq.1)

$$2.\, i \mathrel{{\underline{\,}}} \mathrel{{\underline{\,}}} \frac{n_{_{m}}}{n_{_{work}}}$$

 ${\bf n_m}$ Output Speed of the Motor ${\bf n_{work}}$ Working Speed (Eq.2)

$$3.\,T_{2m} = \sqrt[3]{\frac{n_{2a} \times t_a \times T_{2a}^{3} \times n_{2c} \times t_c \times T_{2c}^{3} + n_{2d} \times t_d \times T_{2d}^{3}}{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}}}$$
(Eq.3)

4.
$$T_{2max} = T_{mB} \times i \times f_{s} \times \eta$$

Where f_e is

f _s	No. of Cycles / hr
1.0	0 ~ 1,000
1.1	1,000 ~ 1,500
1.3	1,500 ~ 2,000
1.6	2,000 ~ 3,000
1.8	3,000 ~ 5,000

 T_{mB} Max. Output Torque of the Motor η Efficiency of the Gearbox (Eq.4)

5.
$$n_{2a} = n_{2d} = \frac{1}{2} \times n_{2c}$$

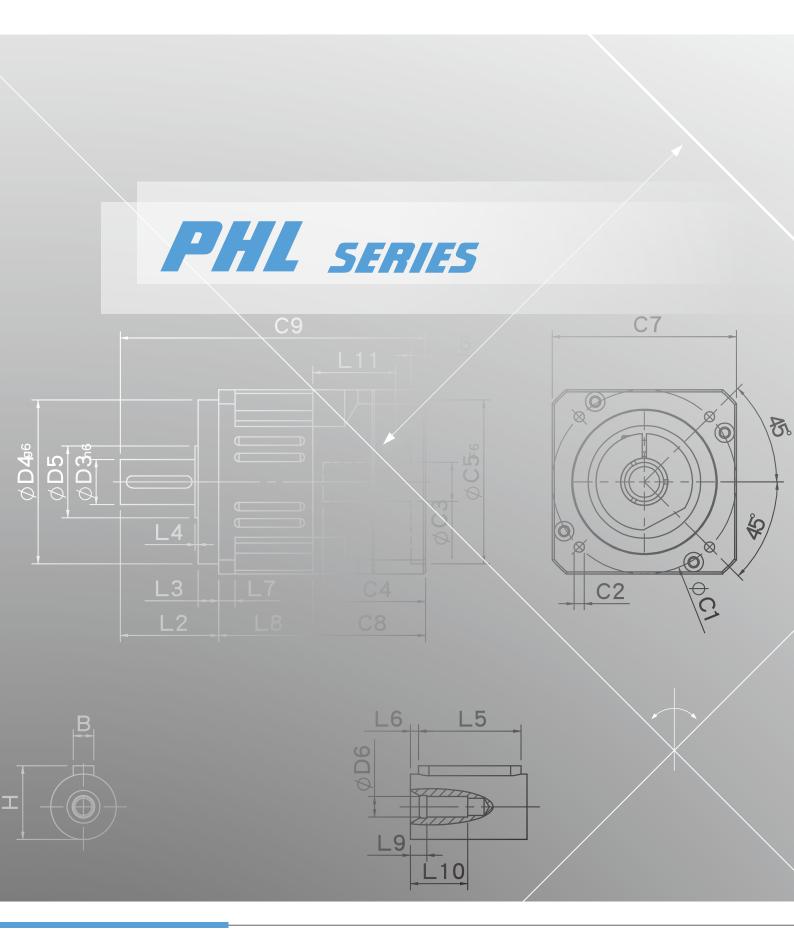
$$n_{2m} = \frac{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}{t_a + t_c + t_d}$$

$$n_{2N} = \frac{n_{1N}}{i}$$
(Eq.5)

$$6. \, F_{2rm} = 3 \sqrt{\frac{n_{2a} \times t_a \times F_{2ra}{}^3 \times n_{2c} \times t_c \times F_{2rc}{}^3 + n_{2d} \times t_d \times F_{2rd}{}^3}{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}}$$

$$F_{2am} = 3 \sqrt{\frac{n_{2a} \times t_a \times F_{2aa}{}^3 \times n_{2c} \times t_c \times F_{2ac}{}^3 + n_{2d} \times t_d \times F_{2ad}{}^3}{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}}$$
(Eq. 6)







PHL SERIES FEATURES



Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.



Special locking mechanisms designed of the output shaft ensure its integration closely with positioning gear, power transmission efficiency, and eternal precision.



Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.

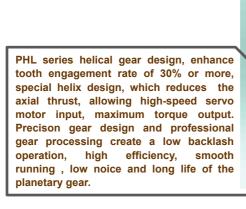


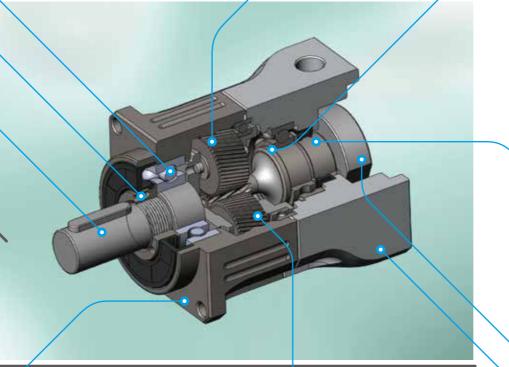
The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.

given it maintenance-free.



Grinding process to smooth surface of output shaft, and with oil-seal to minimum friction coefficient and reducing sart up load; result in the best seal-ability and extended lifespan.





Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.

High-tech oil seal design on the upper lip guard against dust intruder, lower lip to guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and



The gear box and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high-precision, high torque and abrade consumption.

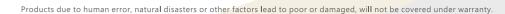
Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipement.



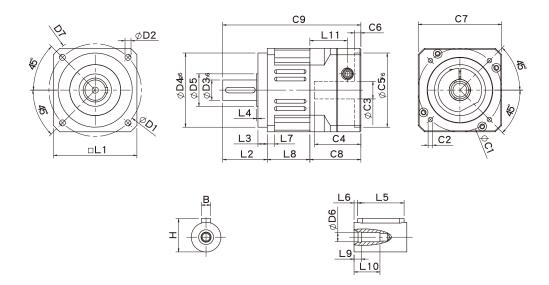
Planet gear transmission interface equipped with needle bearings, full needle roller bearings aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and out put torque.



Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.



PHL Single Stage Dimensions



Specifications

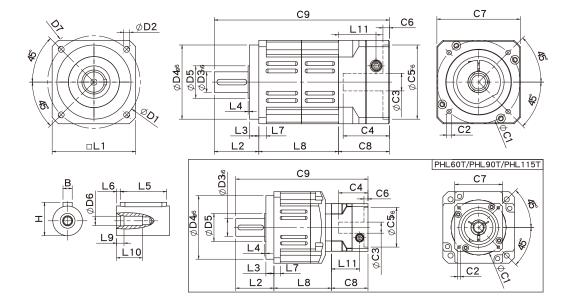
Dimensions	PHL42	PHL60	PHL90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	25	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	37	48
L3	5.5	7	10
L4	1	1.5	1.5
L5	15	25	32
L6	2	2	3
L7	4	6	8
L8	28.3	37	46
L9	4	4	4.5
L10	14	16.5	20.5
L11	29	35.5	40.5
C1 ²	46	70	90
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	≦8	≦14	≦19/≦24
C4 ²	27	37	47
C5 ² F6	30	50	70
C6 ²	4	4	6
C7 ²	42.6	60	90
C8 ²	38.5	46	55
C9 ²	92.8	120	149
В	5	5	6
Н	15	18	24.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

 $[\]star$ Specification subject to change without notice.

Series

PHL Double Stage Dimensions



Specifications

Dimensions	PHL42	PHL60	PHL60T	PHL90	PHL90T	
D1	50	7	70	10	00	
D2	3.4	5	5.5	6.5		
D3 h6	13	1	L6	2	22	
D4 g6	35		50	8	30	
D5	15	2	25	3	35	
D6	M4x0.7P	M5	к0.8P	M8x	1.25P	
D7	56	3	30	1:	18	
L1	42.6	(50	g	90	
L2	26	3	37	4	18	
L3	5.5		7	1	.0	
L4	1.5	1	5	1	5	
L5	15	2	25	32		
L6	2		2	3		
L7	4		6	8		
L8	55.3	70	65.5	86	78.5	
L9	4		4	4.5		
L10	14	1	6.5	20	0.5	
L11	29	35.5	29	40.5	35.5	
C1 ²	46	70	46	90	70	
C2 ²	M4x0.7P	M5x0.8P	M5x0.8P	M6x1.0P	M5x0.8P	
C3 ²	≦8	≦14	≦8	≦19/≦24	≦14	
C4 ²	27	37	27	47	37	
C5 ² _{F6}	30	50	30	70	50	
C6 ²	4	4	4	6	4	
C7 ²	42.6	60	42.6	90	60	
C8 ²	38.5	46	38.5	55	46	
C9 ²	119.8	153	141	189	172.5	
В	5		5		6	
Н	15	1	18	24	4.5	

[★] C1~C9 are motor specific dimensions(metric std shown), Size may vary according to motor flange.

 $[\]bigstar$ Specification subject to change without notice.

PHL Specifications Table

Specifica	tions	Stage	Ratio	PHL-42	PHL-60	PHL-90
			3	19	53	145
			4	20	55	150
			5	17	54	140
			6	15	46	135
		1	7	14	44	125
			8	12	41	110
			9	11	37	95.0
			10	11	37	95.0
		Stage	Ratio	PHL-42	PHL-60(T)	PHL-90(T)
Nominal Output Tor	aue N•m		15	19	53	145
	1		20	20	55	150
			25	17	54	140
			30	17	54	140
			35	17	54	140
			40	17	54	140
		2	45	17	54	140
			50			
				17	54	140
			60	15	46	135
			70	14	44	125
			80	12	41	110
			90	11	37	95
			100	11	37	95
Emergency Stop Tor	que N•m		(* Ma	3.0 times of Nor = ax. Output Torque T2B	ninal Output Torque :60% of Emergency S	Stop Torque)
Nominal Input Spe	ed rpm	1,2	3-100	5000	5000	4000
Max. Input Speed	l rpm	1,2	3-100	10000	10000	8000
Micro Backlash PO	arcmin	1	3-10	≦ 1	≦ 1	≦1
IVIICIO Backiasii Po	arcillin	2	12-100	≦3	≦3	≦3
		1	3-10	≦3	≦ 3	≦ 3
Precision Backlash	P1 arcmin	2	12-100	_ 5 ≦ 5	= 5 ≦ 5	_ 5 ≦ 5
Standard Backlash	P2 arcmin	1	3-10	≦ 5	≦ 5	≦ 5
Staridard backlasiri	Z diciniii	2	12-100	≦7	≦7	≦7
Torsional Rigidity	, N • m /arcmin	1,2	3-100	2.5	6	12
Max. Radial Load	N • m	1,2	3-100	760	1570	2780
Max. Axial Load	N	1,2	3-100	410	750	1870
Operating Temp.	°C		3-100		-10 °C ~+90 °C	
		+		20.055.		
Service Life	hr		3-100	20,000 (1	0,000/ Continuous of	operation)
Γ.(C ! · · · ·	0/	1	3-10		≧ 97%	
Efficiency	%	2	12-100		≧ 94%	
		1	3-10	0.6	1.3	3.5
Weight	kg		1			
		2	12-100	0.9	2.0/1.6	5.6/3.9
Mounting Position	า -	1,2	3-100		Any direction	
Noise Level ²	dBA/1m	1,2	3-100	56	58	60
Protection Class	-	1,2	3-100		IP65	
Lubrication	-	1,2	3-100		Synthetic Lubricant	
			Inertia(J:	1)	,	
					DUI 60	DHI OO
Char-	D-+:-			PHL-42	PHL-60	PHL-90
Stage	Ratio		unit			
Stage	Ratio 3		unit	0.03	0.23	0.97
			unit	0.03 0.02	0.23 0.18	
Stage	3 4		unit	0.02	0.18	0.97 0.67
	3 4 5		unit	0.02 0.02	0.18 0.17	0.97 0.67 0.65
	3 4 5 6/7/8		-	0.02 0.02 0.02	0.18 0.17 0.14	0.97 0.67 0.65 0.60
	3 4 5		unit Kg • cm²	0.02 0.02	0.18 0.17 0.14 0.14	0.97 0.67 0.65 0.60 0.58
	3 4 5 6/7/8		-	0.02 0.02 0.02	0.18 0.17 0.14	0.97 0.67 0.65 0.60
1	3 4 5 6/7/8 9/10 Ratio		-	0.02 0.02 0.02 0.03 PHL-42	0.18 0.17 0.14 0.14 PHL-60(T)	0.97 0.67 0.65 0.60 0.58 PHL-90(T)
1 Stage	3 4 5 6/7/8 9/10 Ratio 15/20/25		-	0.02 0.02 0.02 0.03 PHL-42 0.02	0.18 0.17 0.14 0.14 PHL-60(T) 0.17(0.02)	0.97 0.67 0.65 0.60 0.58 PHL-90(T) 0.65(0.17)
1	3 4 5 6/7/8 9/10 Ratio		-	0.02 0.02 0.02 0.03 PHL-42	0.18 0.17 0.14 0.14 PHL-60(T)	0.97 0.67 0.65 0.60 0.58 PHL-90(T)

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

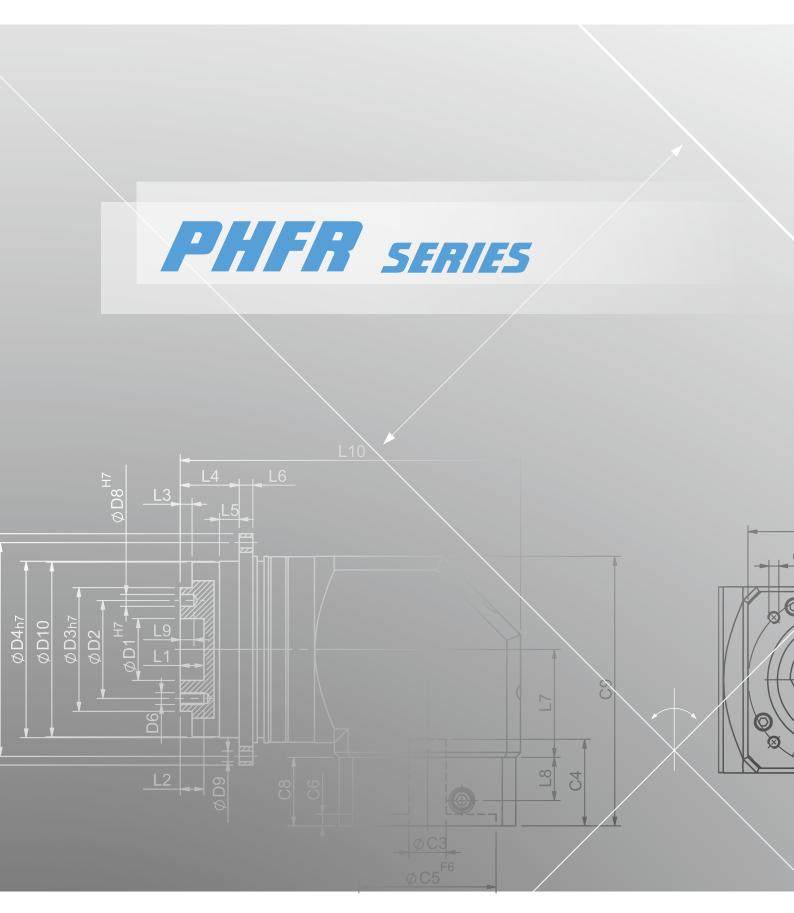
^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

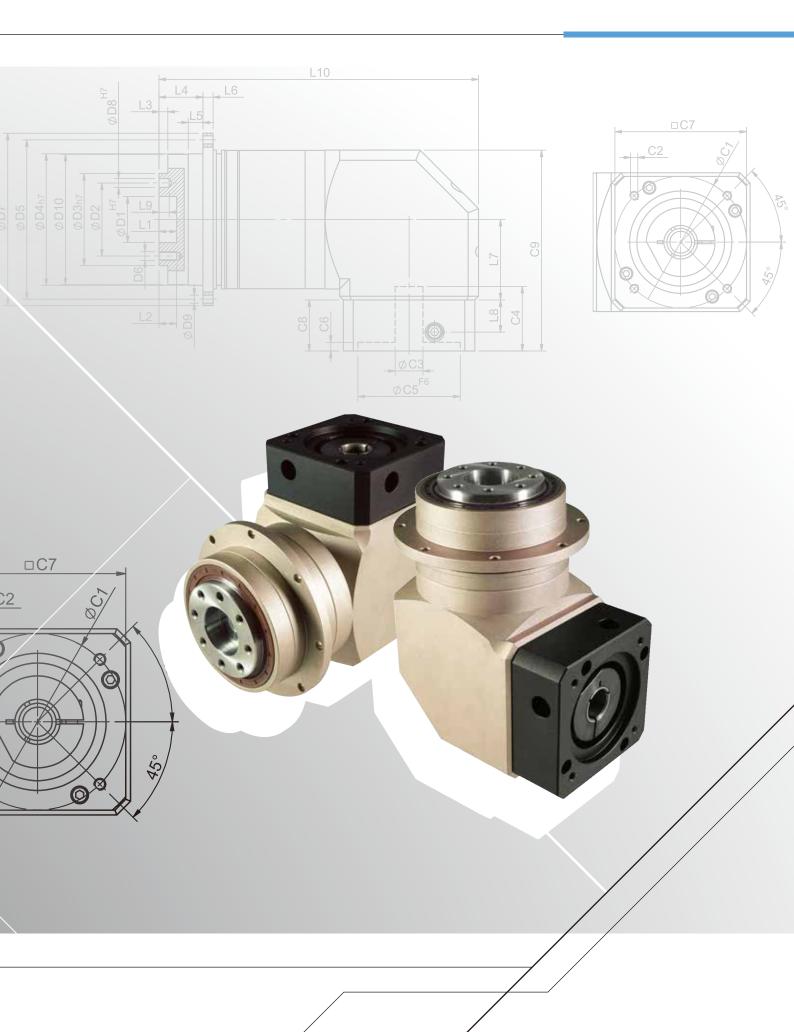
PLANETARY GEARHEADS



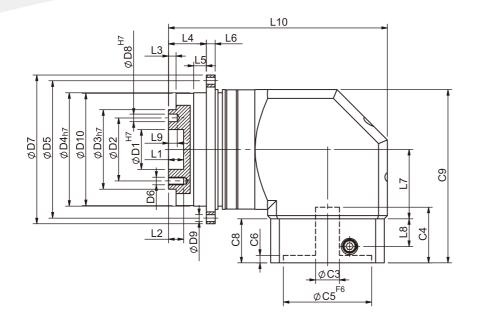
SESAME | www.sesamemotor.com

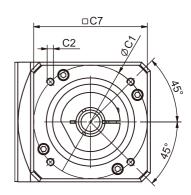






PHFR Single Stage Dimensions



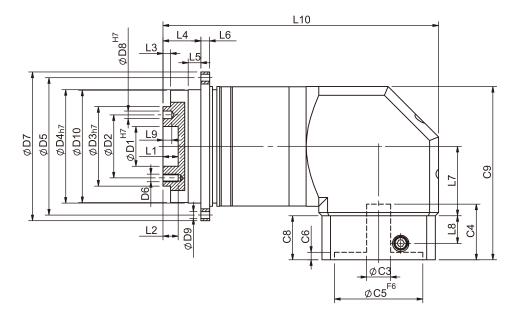


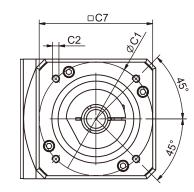
Specifications

Dimensions	PHFR42	PHFR60	PHFR90	PHFR115	PHFR142	PHFR200
D1 H7	-	-	31.5	-	-	-
D2	-	-	50	-	-	-
D3 h7	-	-	63	_	-	_
D4 h7	-	-	90	-	-	-
D5	-	-	109	-	-	-
D6	-	-	M6x1.0P	-	-	-
D7	-	-	118	-	-	-
D8 H7	-	-	6	-	-	-
D9	-	-	5.5	-	-	-
D10	-	-	89.2	-	-	-
L1	-	-	12	-	-	-
L2	-	-	12	-	-	-
L3	-	-	6	-	-	-
L4	-	-	30	-	-	-
L5	-	-	10	-	-	-
L6	-	-	7	-	-	-
L7	-	-	55	-	-	_
L8	-	-	22	-	-	-
L9	-	-	7	-	-	-
L10	-	-	173.6	-	-	-
C1 ²	-	-	90	-	-	-
C2 ²	-	-	M6x1.0P	-	-	-
C3 ²	-	-	≦19/≦24	-	-	-
C4 ²	-	-	44	-	-	-
C5 ² _{F6}	-	-	70	-	-	-
C6 ²	-	-	5	-	-	-
C7 ²	-	-	90	-	-	-
C8 ²	-	-	35	-	-	-
C9 ²	-	-	137.5	-	-	-

 $[\]bigstar \ \text{C1}{\sim}\text{C9} \ \text{are motor specific dimensions(metric std shown), Size may vary according to motor flange.}$

[★] Specification subject to change without notice.





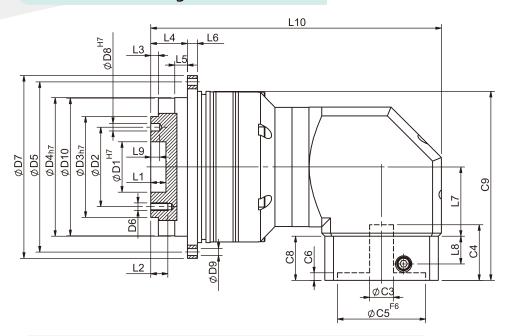
Specifications

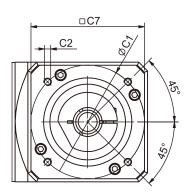
Dimensions	PHFR42	PHFR60	PHFR90	PHFR115	PHFR142	PHFR200
D1 H7	-	-	31.5	-	-	-
D2	-	-	50	-	-	-
D3 h7	-	-	63	-	-	_
D4 h7	-	-	90	-	-	-
D5	-	-	109	-	-	-
D6	-	-	M6x1.0P	-	-	-
D7	-	-	118	-	-	-
D8 H7	-	-	6	-	-	-
D9	-	-	5.5	-	-	-
D10	-	-	89.2	-	-	-
L1	-	-	12	-	-	-
L2	-	-	12	-	-	-
L3	_	_	6	-	-	-
L4	-	-	30	-	-	-
L5	-	-	10	-	-	-
L6	-	-	7	-	-	-
L7	-	-	55	-	-	-
L8	-	-	22	-	-	-
L9	-	-	7	-	-	-
L10	-	-	218.6	-	-	-
C1 ²	-	-	90	-	-	-
C2 ²	-	-	M6x1.0P	-	-	-
C3 ²	-	-	≦19/≦24	-	-	-
C4 ²	-	-	44	-	-	-
C5 ² F6	-	-	70	-	-	_
C6 ²	-	-	5	-	-	-
C7 ²	-	-	90	-	-	-
C8 ²	-	-	35	-	-	-
C9 ²	-	-	137.5	-	-	-

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

[★] Specification subject to change without notice.

PHFR Double Stage Dimensions-2





Specifications

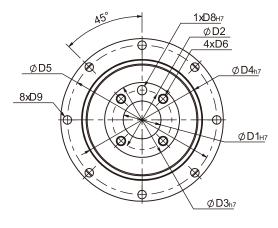
Dimensions	PHFR60T	PHFR90T	PHFR115T	PHFR142T	PHFR200T	PHFR255T
D1 H7	-	-	40	-	-	-
D2	-	-	63	-	-	-
D3 h7	-	-	80	-	-	-
D4 h7	-	-	110	-	-	-
D5	-	-	135	-	-	-
D6	-	-	M6x1.0P	-	-	-
D7	-	-	145	-	-	-
D8 H7	-	-	6	-	-	-
D9	-	-	5.5	-	-	-
D10	-	-	109.2	-	-	-
L1	-	-	12	-	-	-
L2	-	-	13.5	-	-	-
L3	-	-	6	-	-	-
L4	-	-	29	-	-	-
L5	-	-	10	-	-	-
L6	-	-	8	-	-	-
L7	-	-	55	-	-	-
L8	-	-	22	-	-	-
L9	-	-	7	-	-	-
L10	-	-	230.6	-	-	-
C1 ²	-	-	90	-	-	-
C2 ²	-	-	M6x1.0P	-	-	-
C3 ²	-	-	≦19/≦24	-	_	-
C4 ²	-	-	44	-	-	-
C5 ² F6	-	-	70	-		_
C6 ²	-	-	5	-	-	-
C7 ²	-	-	90	-	-	-
C8 ²	-	-	35	-	-	-
C9 ²	-	-	150	-	-	-

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

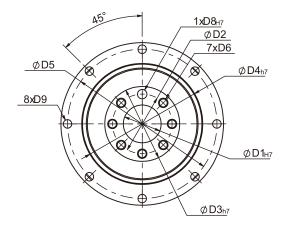
 $[\]star$ Specification subject to change without notice.

PHFR Flange Dimensions

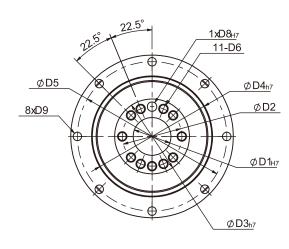
PHFR42



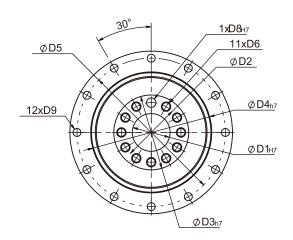
PHFR60 PHFR90



PHFR115



PHFR142 PHFR200



Specifications

Dimensions	PHFR42	PHFR60	PHFR90	PHFR115	PHFR142	PHFR200
D1 H7	12	20	31.5	40	50	80
D2	20	31.5	50	63	80	125
D3 h7	28	40	63 80		100	160
D4 h7	47	64	90	110	140	200
D5	67	79	109	135	168	233
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P
D8 H7	3	5	6	6	8	10
D9	3.4	4.5	5.5	5.5	6.6	9

[★] Specification subject to change without notice.

PHFR Specifications Table

Specifications		Stage	Ratio	PHFR-42	PHFR-60	PHFR-90	PHFR-115	PHFR-142	PHFR-200	PHFR-255
			3	-	40	105	180	310	580	1100
			4	16	43	110	240	450	1100	1700
		1	5	17	50	130	290	530	1200	1900
			7	14	44	125	270	450	1100	1650
			10	11	37	95	220	360	900	1450
			14	14	44	125	270	450	1100	1650
			20	11	37	95	220	360	900	1450
		Stage	Ratio	PHFR-42	PHFR-60 (T)	PHFR-90(T)	PHFR-115T	PHFR-142T	PHFR-200T	PHFR-255T
Name in al Outrout Taxous	NI		15	-	40	105	180	310	580	1100
Nominal Output Torque	N • m		20	16	43	110	240	450	1100	1700
			25	17	50	130	290	530	1200	1900
		2	30	17	50	130	290	530	1200	1900
			35	17	50	130	290	530	1200	1900
			40	17	50	130	290	530	1200	1900
			50	17	50	130	290	530	1200	1900
			70	14	44	125	270	450	1100	1650
			100	11	37	95	220	360	900	1450
			140	14	44	125	270	450	1100	1650
			200	11	37	95	220	360	900	1450
- 0. T				I		0 times of No	minal Outpu	t Torque		
Emergency Stop Torque	N • m			(*	Max. Outpu	t Torque T2B	=60% of Eme	rgency Stop	Torque)	
Nominal Input Speed	rpm	1,2	3-200	5000	5000	4000	4000	3000	3000	2000
Max. Input Speed	rpm	1,2	3-200	10000	10000	8000	8000	6000	6000	4000
Micro Backlash P0	arcmin	1	3-20	-	-	≦ 3	≦ 2	≦2	≦ 2	≦ 2
IVIICIO Backlasii i o	arcilliii	2	15-200	-	-	≦ 5	≦4	≦4	≦4	≦4
Precision Backlash P1	arcmin	1	3-20	≦ 5	≦ 5	≦ 5	≦4	≦4	≦4	≦4
		2	15-200	≦7	≦7	≦7	<u>≦7</u>	≦7	≦7	≦7
Standard Backlash P2	arcmin	1 2	3-20 15-200	≦ 7 ≦ 9	≦ 7 ≦ 9	≦ 7 ≦ 9	≦ 6 ≦ 9	≦ 6 ≦ 9	≦ 6 ≦ 9	≦ 6 ≦ 9
Torsional Rigidity	N • m /arcmin	1,2	3-100	6	12	28	75	130	400	920
Max. Bending Moment	N • m	1,2	3-100	43	125	260	503	1140	3430	6600
Max. Axial Load	N	1,2	3-100	1015	1340	2450	3890	8360	15500	28500
Operating Temp.	°C		3-100				-10 °C ~+90 '	°C		
Service Life	hr		3-100				00/ Continuc)	
		1	3-100			20,000 (10,0	≥ 95%	as operation	/	
Efficiency	%	2	12-100				= 93% ≧ 92%			
Weight	kg	1 2	3-10 12-100	1.0 1.1	2.6 3.3/2.9	6.6 8.6/7.0	13.5 14.8	25.1 26.7	50 55	85 88
Mounting Position	_	1,2	3-100	1.1	3.3/ 2.3	0.0/ /.0	Any direction			00
Noise Level ²	dBA/1m		3-100	62	64	66	68	70	72	74
		1,2	3-100	02	04	00	IP65	70	12	/4
Protection Class	-	1,2								
Lubrication	-	1,2	3-100	l Inert	ria(J1)	Sy	nthetic Lubri	Lant		
Stage	Ratio	ur	nit	PHFR-42	PHFR-60	PHFR-90	PHFR-115	PHFR-142	PHFR-200	PHFR-255
3	/4/5/7/9			0.06	0.40	2.28	6.87	24.2	69.8	138.2
	0/14/20			0.05	0.30	1.45	4.76	14.5	50.3	103.6
	Ratio	Kg ∙	cm ²	PHFR-42	PHFR-60(T)	PHFR-90(T)	PHFR-115T	PHFR-142T		PHFR-255T
15	/20/25/35			0.06	0.40(0.08)	2.28(0.72)	3.02	7.83	27.7	80.3
2	others			0.05	0.30(0.06)	1.45(0.38)	1.64	5.00	15.9	55.3

* 1. Applied to the output shaft center @100rpm. * 2. Measured at 3000rpm with no load

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

 $[\]ensuremath{\mathbb{X}}$ The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS



PHFR P

Series

PUR

Series

Sie P

GRH

PGFR

PGF

PEC Series

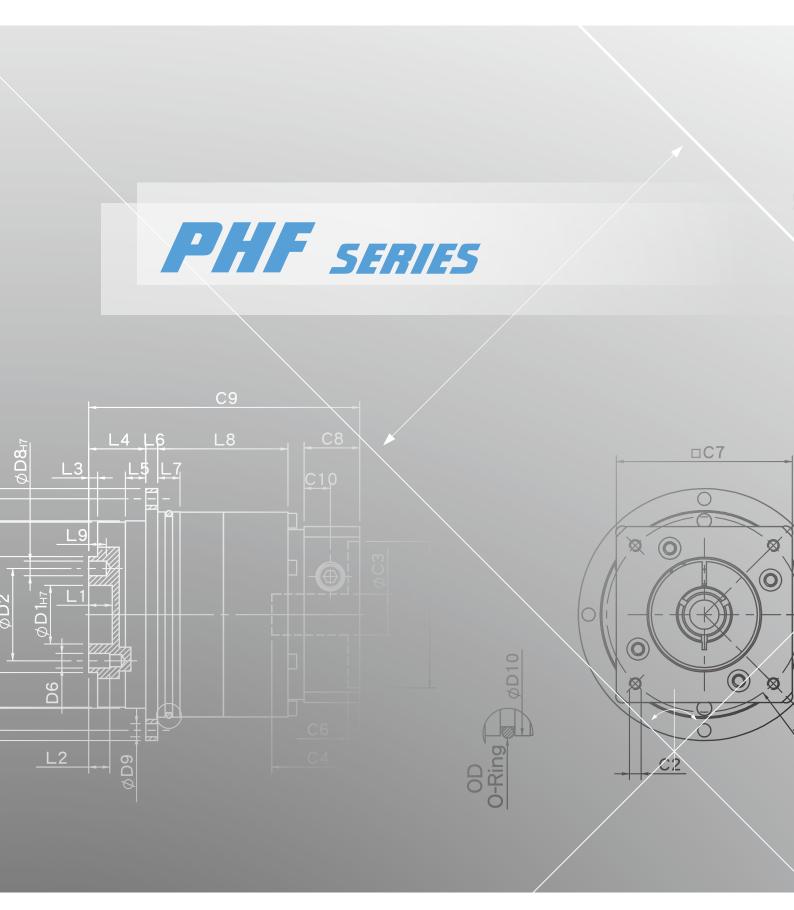
PEE Serie:

PBC Series

Series Series

PAE







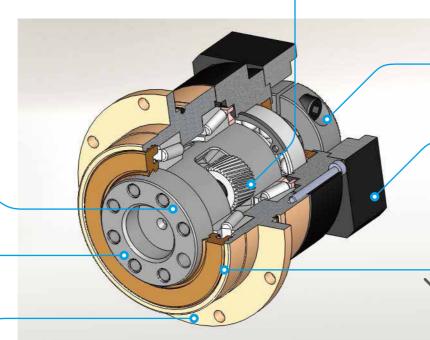
Planet gear transmission interface equipped with needle bearings, full needle roller bearing aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and output torque.



impact toughness.



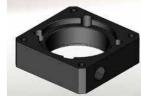
Planetary arm bracket and output shaft are one-piece constructed, using tapered roller bearings can bear the axial load and radial load that are more than deep groove ball bearings. Setting the bearing apart for larger span to reach the largest torsional rigidity and contribute high axial load and radial load capacity.



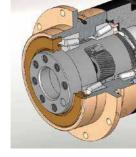
Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.

Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero

slip power transmission at high speed.



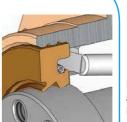
Grinding process to smooth surface of output shaft, and with oil seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan. Hollow output shaft connect perfectly with circular flange drastically reducing the installation space.





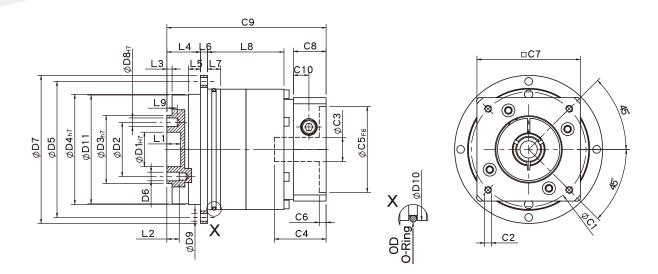
Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment. The gearbox and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high precision, high torque and abrade consumption.

PHF series overall design suitable for combination operation with servo motor high speed input and achieves maximum torque output. Hollow output shaft connect perfectly with circular flange drastically reducing the installation space. Precision helical gear design and gear processing create a planetary gearhead with low backlash operation, high efficiency, low noise and long lifespan.



High-tech oil seal design on the upper lip guard against dust intruder, lower lip guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance free.

PHF Single Stage Dimensions

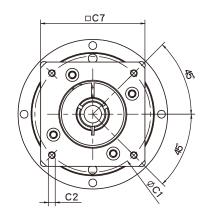


Specifications

Dimensions	PHF42	PHF60	PHF90	PHF115	PHF142	PHF200	PHF255
D1 H7	12	20	31.5	40	50	80	-
D2	20	31.5	50	63	80	125	-
D3 h7	28	40	63	80	100	160	-
D4 h7	47	64	90	110	140	200	-
D5	67	79	109	135	168	233	-
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P	-
D7	72	86	118	145	179	247	-
D8 H7	3	5	6	6	8	10	-
D9	3.4	4.5	5.5	5.5	6.6	9	-
D10	60	70	95	120	152	212	-
D11	46.2	63.2	89.2	109.2	139.2	199.2	-
L1	4	8	12	12	12	12	-
L2	6	7.2	12	13.5	16	22.5	-
L3	3	3	6	6	6	8	-
L4	19.5	19.5	30	29	38	50	-
L5	7	7	10	10	14.6	15	-
L6	4	4	7	8	10	12	_
L7	5	7.7	8	10	12	17	-
L8	25	37.5	36.5	54.5	65	92	-
L9	4	6	7	7	7	10	-
C1 ²	46	70	90	115	145	200	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	-
C3 ²	<u>≤</u> 8/ <u>≤</u> 11	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 32	<u>≤</u> 35/ <u>≤</u> 38	<u>≤</u> 50	-
C4 ²	28.1	36.5	41.2	51.1	69.7	81	-
C5 ² F6	30	50	70	95	110	114.3	-
C6 ²	4	4	6.7	6	8.5	6	-
C7 ²	42	60	90	115	140	182	-
C8 ²	16.5	19	25.5	30	38	40	-
C9 ²	74.8	92.5	107	131.5	171.5	215	-
C10 ²	7.4	9	11.3	13.9	17.8	21	-
OD	56x2	66x2	90x3	110x3	145x3	200x5	-

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

 $[\]bigstar$ Specification subject to change without notice.



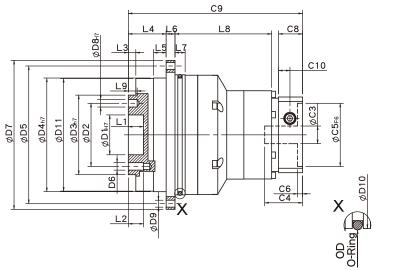
Specifications

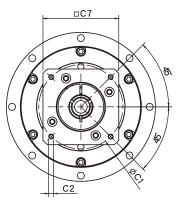
Dimensions	PHF42	PHF60	PHF90	PHF115	PHF142	PHF200	PHF255
D1 H7	12	20	31.5	-	-	-	-
D2	20	31.5	50	-	-	-	-
D3 h7	28	40	63	-	-	-	-
D4 h7	47	64	90	-	-	-	-
D5	67	79	109	-	-	-	-
D6	M3x0.5P	M5x0.8P	M6x1.0P	-	-	-	-
D7	72	86	118	-	-	-	-
D8 H7	3	5	6	-	-	-	-
D9	3.4	4.5	5.5	-	-	-	-
D10	60	70	95	-	-	-	-
D11	46.2	63.2	89.2	-	-	-	-
L1	4	8	12	-	-	-	-
L2	6	7.2	12	-	-	-	-
L3	3	3	6	-	-	-	-
L4	19.5	19.5	30	-	-	-	-
L5	7	7	10	-	-	-	-
L6	4	4	7	-	-	-	-
L7	5	7.7	8	-	-	-	-
L8	54.5	72.5	81.5	-	-	-	-
L9	4	6	7	-	-	-	-
C1 ²	46	70	90	-	-	-	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	-	-	-	-
C3 ²	≦8/≦11	≦14	≦19/≦24	-	-	-	-
C4 ²	28.1	36.4	41.2	-	-	-	-
C5 ² F6	30	50	70	-	-	-	-
C6 ²	4	4	6.7	-	-	-	-
C7 ²	42	60	90	-	-	-	-
C8 ²	16.5	19	25.5	-	-	-	-
C9 ²	102.5	127.5	151.1	-	-	-	-
C10 ²	7.4	9	11.3	-	-	-	-
OD	56x2	66x2	90x3	-	-	-	-

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

 $[\]star$ Specification subject to change without notice.

PHF Double Stage Dimensions-2





Specifications

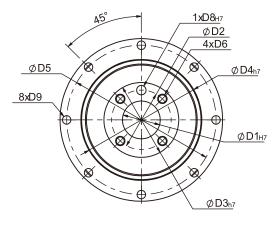
Dimensions	PHF60T	PHF90T	PHF115T	PHF142T	PHF200T	PHF255T
D1 H7	20	31.5	40	50	80	-
D2	31.5	50	63	80	125	-
D3 h7	40	63	80	100	160	-
D4 h7	64	90	110	140	200	-
D5	79	109	135	168	233	-
D6	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P	-
D7	86	118	145	179	247	-
D8 H7	5	6	6	8	10	-
D9	4.5	5.5	5.5	6.6	9	-
D10	70	95	120	152	212	-
D11	63.2	89.2	109.2	139.2	199.2	-
L1	8	12	12	12	12	-
L2	7.2	12	13.5	16	22.5	-
L3	3	6	6	6	8	-
L4	19.5	30	29	38	50	-
L5	7	10	10	14.6	15	-
L6	4	7	8	10	12	-
L7	7.7	8	10	12	17	-
L8	65.2	69.5	93.5	110	161.7	-
L9	6	7	7	7	10	-
C1 ²	46	70	90	115	145	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-
C3 ²	≦8/≦11	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 32	≦35/≦38	-
C4 ²	28.1	36.5	41.2	51.1	69.7	-
C5 ² _{F6}	30	50	70	95	110	-
C6 ²	4	4	6.7	6	8.5	-
C7 ²	42	60	90	115	140	-
C8 ²	16.5	19	25.5	30	38	-
C9 ²	113.2	138	163.1	198	281	-
C10 ²	7.4	9	11.3	13.9	17.8	-
OD	66x2	90x3	110x3	145x3	200x5	-

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to motor flange.

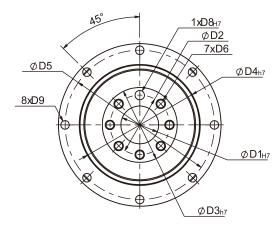
 $[\]star$ Specification subject to change without notice.

PHF Flange Dimensions

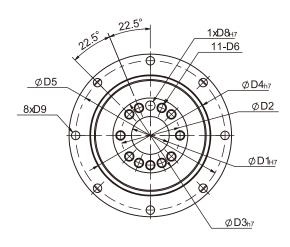
PHF42



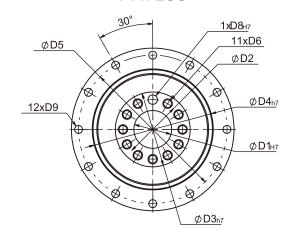
PHF60 PHF90



PHF115



PHF142 PHF200 PHF255



Specifications

Dimensions	PHF42	PHF60	PHF90	PHF115	PHF142
D1 H7	12	20	31.5	40	50
D2	20	31.5	50	63	80
D3 h7	28	40	63	80	100
D4 h7	47	64	90	110	140
D5	67	79	109	135	168
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P
D8 H7	3	5	6	6	8
D9	3.4	4.5	5.5	5.5	6.6

[★] Specification subject to change without notice.

PHF Specifications Table

Specif	fications		Stage	Ratio	PHF-42	PHF-60	PHF-90	PHF-115	PHF-142	PHF-200	PHF-255
				3	-	40	105	180	310	760	1240
				4	16	43	110	240	450	950	1600
			1	5	17	50	130	290	530	1260	2050
				7	14	44	125	270	450	1150	1850
				10	11	37	95	220	360	960	1500
			Stage	Ratio	PHF-42	PHF-60 (T)	PHF-90(T)	PHF-115T	PHF-142T	PHF-200T	PHF-255T
				15	-	40	105	180	310	760	1240
Nominal Output T	orque	N • m		20	16	43	110	240	450	950	1600
				25	17	50	130	290	530	1260	2050
				30	17	50	130	290	530	1260	2050
			2	35	17	50	130	290	530	1260	2050
			_	40	17	50	130	290	530	1260	2050
				50	17	50	130	290	530	1260	2050
				70	14	44	125	270	450	1150	1850
				100	11	37	95	220	360	960	1500
				100	11			ominal Outpu		900	1300
Emergency Stop T	orque	N • m			(*	Max. Outpu	t Torque T2B	=60% of Eme	ergency Stop	Torque)	
Nominal Input S	peed	rpm	1,2	3-100	5000	5000	4000	4000	3000	3000	2000
Max. Input Spe	eed	rpm	1,2	3-100	10000	10000	8000	8000	6000	5000	4000
Micro Backlash	DΩ	arcmin	1	3-10	≦2	≦ 2	≦2	≦1	≦1	≦1	≦1
IVIICIO Backiasii		arcillili	2	12-100	≦4	≦4	≦4	≦3	≦3	≦3	≦3
Precision Backlas	sh P1	arcmin	1	3-10	≦ 4	≦ 4	≦ 4	≦3	≦ 3	≦3	≦ 3
T TOOLSTOTT BUCKING		ureriiii	2	12-100	≦6	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
Standard Backlas	sh P2	arcmin	1	3-10	≦6	≦6	≦6	≦ 5	≦5	≦5	≦ 5
		N • m	2	12-100	≦8	≦8	≦8	≦7	≦7	≦7	≦7
Torsional Rigio	dity	/arcmin	1,2	3-100	6	12	30	80	150	450	1000
Max. Bending Mc	ment	N • m	1,2	3-100	43	125	288	503	1470	2950	6500
Max. Axial Loa		N	1,2	3-100	1015	1340	2868	3890	9850	12560	21850
Operating Ten	np.	°C		3-100				-10 °C ~+90 °	°C		
Service Life		hr		3-100			30,000 (15,0	000/ Continuc	ous operation)	
Efficiency		%	1 2	3-10 12-100				≧ 97% ≧ 94%			
		-	1	3-10	0.7	1.5	3.3	6.2	13.6	32.1	58.8
Weight		kg	2	12-100	1.1	2.3/1.8	6.0/4.1	8.1	17.9	38.6	72.5
Mounting Posit	tion	_	1,2	3-100	1.1	2.3/ 1.0	0.0/ 4.1	Any direction		30.0	72.5
Noise Level		dBA/1m	1,2	3-100	56	58	60	63	65	67	70
Protection Cla		GD/ (JIII	1,2	3-100	70			IP65			, 0
Lubrication		-		3-100			<u> </u>		cant		
Lubrication			1,2	3-100	<u>.</u>	· //11	5)	nthetic Lubrio	Lalli		
						tia(J1)					
Stage				nit	PHF-42	PHF-60	PHF-90	PHF-115	PHF-142	PHF-200	PHF-255
	3				-	0.19	0.72	2.35	9.05	29.80	72.50
		5			0.02	0.18	0.67	1.66	7.17	25.86	58.21
1		7			0.02	0.17	0.65	1.50 1.45	6.52	23.63	54.36 54.12
		10	Ka-	cm ²	0.02	0.14	0.58	1.41	6.10	22.73	53.98
Stage	F	Ratio	Ny •	CIII	PHF-42	PHF-60(T)	PHF-90(T)	PHF-115T	PHF-142T	PHF-200T	PHF-255T
		5/20/25			0.02	0.17(0.02)	0.65(0.17)	0.65	1.50	6.52	23.63
2)/35/40			0.02	0.14(0.02)	0.60(0.14)	0.60	1.45	6.17	22.92
		/70/100			0.02	0.14(0.02)	0.58(0.14)	0.58	1.41	6.10	22.73

^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS



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PHFR

PHF

PGH

PUR

PUL

PGLH

Series –

. G

PGR

PGR

PGFR

PGF

PEL

PEC

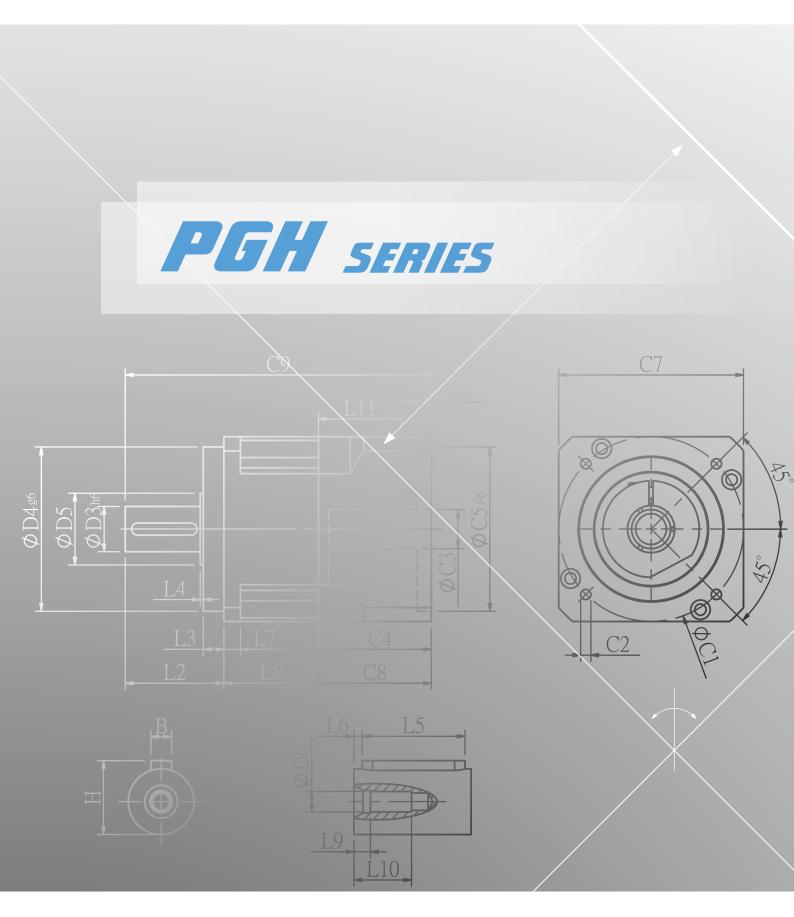
S PE

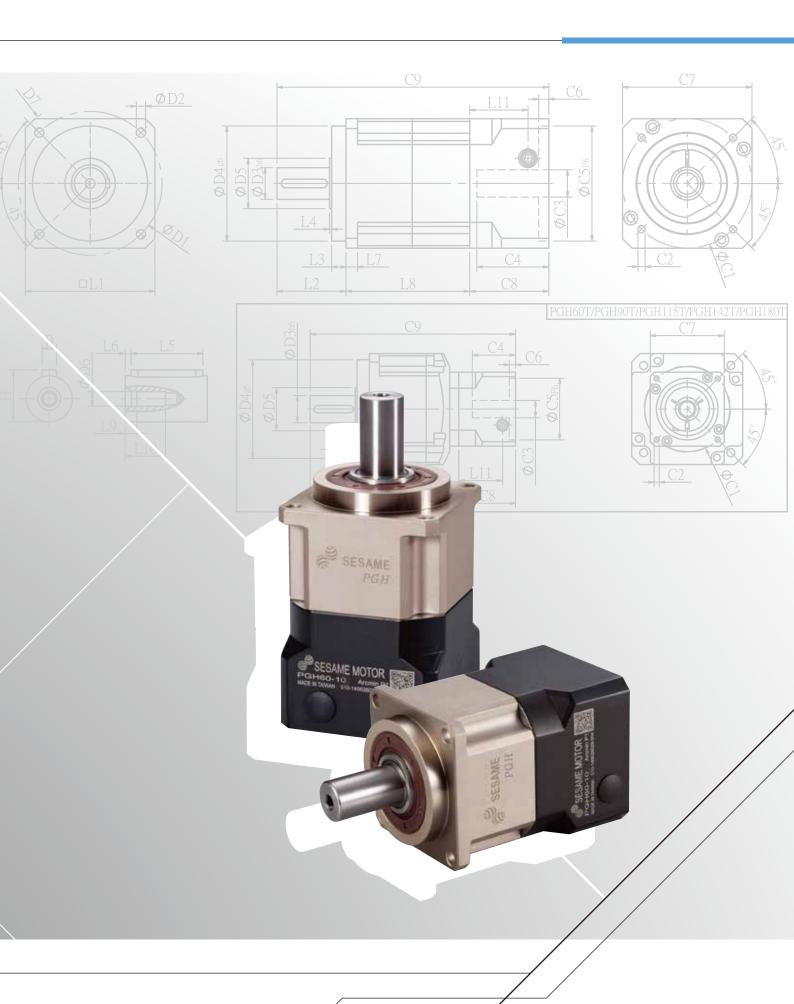
PB(

Serie

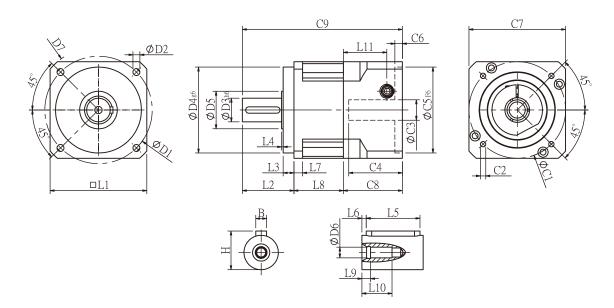
PAE







PGH Single Stage Dimensions

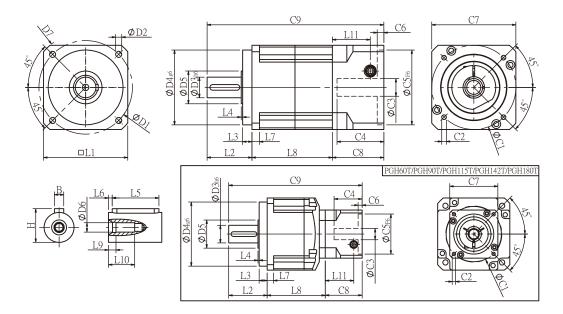


Specifications

Dimensions	PGH42	PGH60	PGH90	PGH115	PGH142	PGH180	PGH220
D1	50	70	100	130	165	215	-
D2	3.4	5.5	6.5	8.5	10.5	13	-
D3 h6	13	16	22	32	40	55	-
D4 g6	35	50	80	110	130	160	-
D5	15	25	35	45	50	70	-
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	-
D7	56	80	118	148	186	239	-
L1	42.6	60	90	115	142	182	-
L2	26	37	48	63	91.5	100.5	-
L3	5.5	7	10	10	10	16	-
L4	1	1.5	1.5	3.5	2.5	2.5	-
L5	15	25	32	40	60	70	-
L6	2	2	3	5	5	6	-
L7	4	6	8	11	16	18	-
L8	28.3	37	46	57	75.5	94	-
L9	4	4	4.5	6	6	8	-
L10	14	16.5	20.5	30	38	48	-
L11	29	35.5	40.5	42	63	69.5	-
C1 ²	46	70	90	115	145	200	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	-
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 32	≦35/≦38	<u>≤</u> 50	-
C4 ²	27	37	47	56	66.5	82	-
C5 ² _{F6}	30	50	70	95	110	114.3	-
C6 ²	4	4	6	10	6	13	-
C7 ²	42.6	60	90	115	140	182	-
C8 ²	38.5	46	55	63	80	95	-
C9 ²	92.8	120	149	183	247	289.5	-
В	5	5	6	10	12	16	-
Н	15	18	24.5	35	43	59	-

 $[\]bigstar \ \text{C1} \sim \text{C9} \ \text{are motor specific dimensions (metric std shown), Size may vary according to motor flange.}$

 $[\]star$ Specification subject to change without notice.



Specifications

Dimensions	PGH42	PGH60	PGH60T	PGH90	PGH90T	PGH115T	PGH142T	PGH180T	PGH220T
D1	50	7	0	10	00	130	165	215	-
D2	3.4	5	5.5		6.5		10.5	13	-
D3h6	13	1	6	2	2	32	40	55	-
D4g6	35	5	0	8	0	110	130	160	-
D5	15	2	5	3	5	45	50	70	-
D6	M4x0.7P	M5×	0.8P	M8x	1.25P	M12x1.75P	M16x2.0P	M20x2.5P	-
D7	56	8	0	1:	18	148	186	239	-
L1	42.6	6	0	9	0	115	142	182	-
L2	26	3	7	4	-8	63	91.5	100.5	-
L3	5.5		7	1	.0	10	10	16	-
L4	1	1	.5	1	.5	3.5	2.5	2.5	-
L5	15	2	5	3	2	40	60	70	-
L6	2	2	2	3		5	5	6	-
L7	4		õ	8		11	16	18	-
L8	55.3	70	65.5	86	78.5	99.5	127.5	166	-
L9	4	4	1	4	.5	6	6	8	-
L10	14	16	5.5	20).5	30	38	48	-
L11	29	35.5	29	40.5	35.5	40.5	42	63	-
C1 ²	46	70	46	90	70	90	115	145	-
C2 ²	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-
C3 ²	≦8	≦14	≦8	≦19/≦24	<u>≦</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 32	≦35/≦38	-
C4 ²	27	37	27	47	37	47	56	66.5	-
C5 ² F6	30	50	30	70	50	70	95	110	-
C6 ²	4	4	4	6	4	6	10	6	-
C7 ²	42.6	60	42.6	90	60	90	115	140	-
C8 ²	38.5	46	38.5	55	46	55	63	80	-
C9 ²	119.8	153	153 141		172.5	217.5	282	346.5	-
В	5		5		6	10	12	16	-
Н	15	1	8	24	1.5	35	43	59	-

[★] C1~C9 are motor specific dimensions(metric std shown), Size may vary according to motor flange.

 $[\]bigstar$ Specification subject to change without notice.

PGH Specifications Table

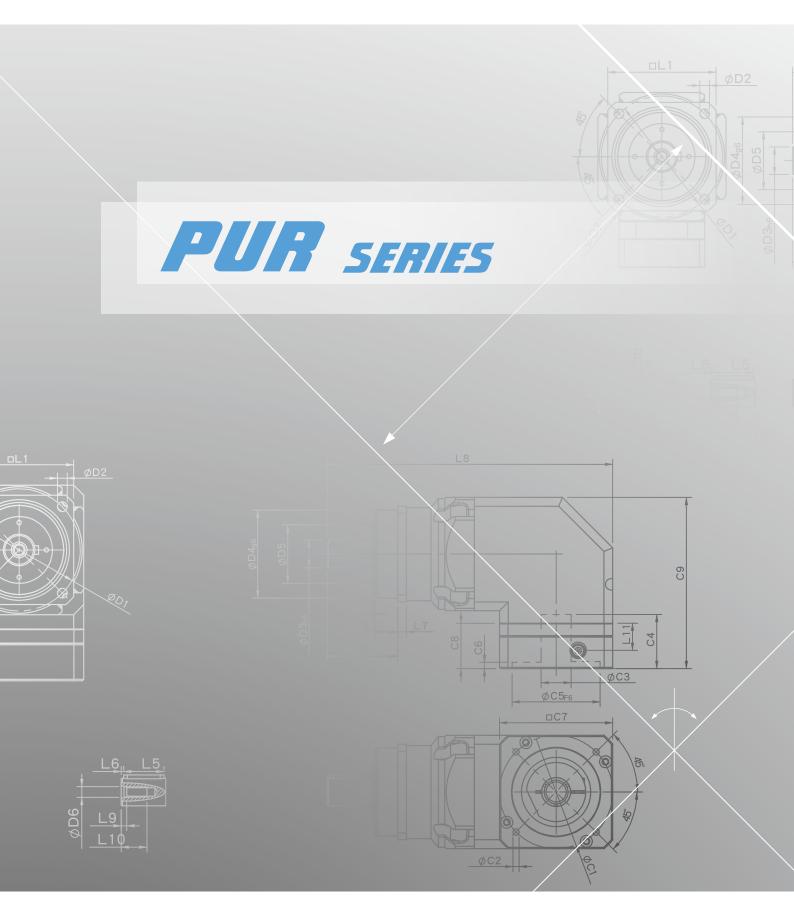
Speci	fications		Stage	Ratio	PGH-42	PGH-60	PGH-90	PGH-115	PGH-142	PGH-180	PGH-220
				3	19	53	145	290	520	950	1100
				4	20	55	150	300	550	1000	1700
				5	17	54	140	290	530	1050	2000
				6	15	46	135	280	490	1000	1850
			1	7 8	14 12	44	125 110	270 240	450 390	960 900	1750 1550
			_	9	11	37	95	220	360	800	1500
				10	11	37	95	220	360	800	1450
			Stage	Ratio	PGH-42	PGH-60 (T)	PGH-90(T)	PGH-115T	PGH-142T	PGH-180T	PGH-220T
	_			15	19	53	145	290	520	950	2000
Nominal Output 1	lorque	N • m		20	20	55	150	300	550	1000	2000
				25 30	17 17	54 54	140 140	290 290	530 530	1050 1050	2000
				35	17	54	140	290	530	1050	2000
				40	17	54	140	290	530	1050	2000
			2	45	17	54	140	290	530	1050	2000
				50	17	54	140	290	530	1050	2000
				60	15	46	135	280	490	1000	1850
				70	14	44	125	270	450	960	1750
				90	12 11	41 37	110 95	240 220	390 360	900	1550 1500
				100	11	37	95	220	360	800	1450
				100	11			minal Output		800	1430
Emergency Stop 1	Torque	N • m			(*			=60% of Eme		Torque)	
Nominal Input S	peed	rpm	1,2	3-100	5000	5000	4000	4000	3000	3000	2000
Max. Input Spe	eed	rpm	1,2	3-100	10000	10000	8000	8000	6000	6000	4000
Minne Deal Inch	. DO		1	3-10	≦2	≦ 2	≦ 2	≦1	≦1	≦1	≦1
Micro Backlash	1 P0	arcmin	2	12-100	≦4	≦ 4	≦ 4	≦ 3	≦ 3	≦3	≦ 3
			1	3-10	≦4	≦4	≦4	≦ 3	≦ 3	≦ 3	≦ 3
Precision Backla	sh P1	arcmin	2	12-100	≦6	_ · ≦ 6	<u>≤</u> 6	= 5 ≦ 5	= 5 ≦ 5	= 5 ≦ 5	= 5 ≦ 5
			1	3-10	<u>= 6</u>	<u>6</u>	<u> </u>	<u></u> ≤ 5	<u></u> ≦5	<u></u> ≦ 5	<u>5</u>
Standard Backla	sh P2	arcmin	2	12-100	≦8	_ 0 ≦ 8	_ 0 ≦ 8	_ 3 ≦ 7	_ 3 ≦ 7	_ 3 ≦ 7	_3 ≦7
Torsional Rigid	dity	N • m /arcmin	1,2	3-100	2.5	6	12	23	45	75	220
Max. Radial Lo	oad	N	1,2	3-100	760	1570	2780	5340	8400	13000	31810
Max. Axial Lo	ad	N	1,2	3-100	410	750	1870	3310	4670	6460	18530
Operating Ter	nn	°C		3-100				-10 °C ~+90 °	·C		
Service Life		hr		3-100						١	
Service Life	:	H	1				20,000 (10,0	00/ Continuo	us operation)	
Efficiency		%	1	3-10				≥ 97%			
			2	12-100				≧ 94%			
Weight		kg	1	3-10	0.6	1.3	3.5	7.8	16.1	27	58
		119	2	12-100	0.9	2.0/1.6	5.6/3.9	9.5	19	34	68.5
Mounting Posi	tion	-	1,2	3-100				Any direction	1		
Noise Level	2	dBA/1m	1,2	3-100	56	58	60	63	65	67	70
Protection Cla	ass	-	1,2	3-100				IP65			
Lubrication		_	1,2	3-100			C.	nthetic Lubric	ant		
Lubrication			1,2	7-100		. (14)	Зу	THE LUDIN	Julit		
						ia(J1)					
Stage	Stage Ratio uni			nit	PGH-42	PGH-60	PGH-90	PGH-115	PGH-142	PGH-180	PGH-220
		3			0.03	0.23	0.97	2.35	10.00	30.50	79.50
		4			0.02	0.18	0.67	1.66	7.17	25.86	58.21
1	1 5				0.02	0.17	0.65	1.50	6.52	23.63	54.36
_	(6/7/8			0.02	0.14	0.60	1.45	6.17	22.92	54.12
		9/10	Kg•	cm ²	0.02	0.14	0.58	1.41	6.10	22.73	53.98
Stage			Ng •	Citi	PGH-42	PGH-60(T)	PGH-90(T)	PGH-115T	PGH-142T	PGH-180T	PGH-220T
Stage		5/20/25				0.17(0.02)	0.65(0.17)				23.63
		0/20/25			0.02	0.17(0.02)		0.65	1.50	6.52	
2					0.02		0.60(0.14)	0.60	1.45	6.17	22.92
	45/50/60/	/70/80/90/100			0.02	0.14(0.02)	0.58(0.14)	0.58	1.41	6.10	22.73

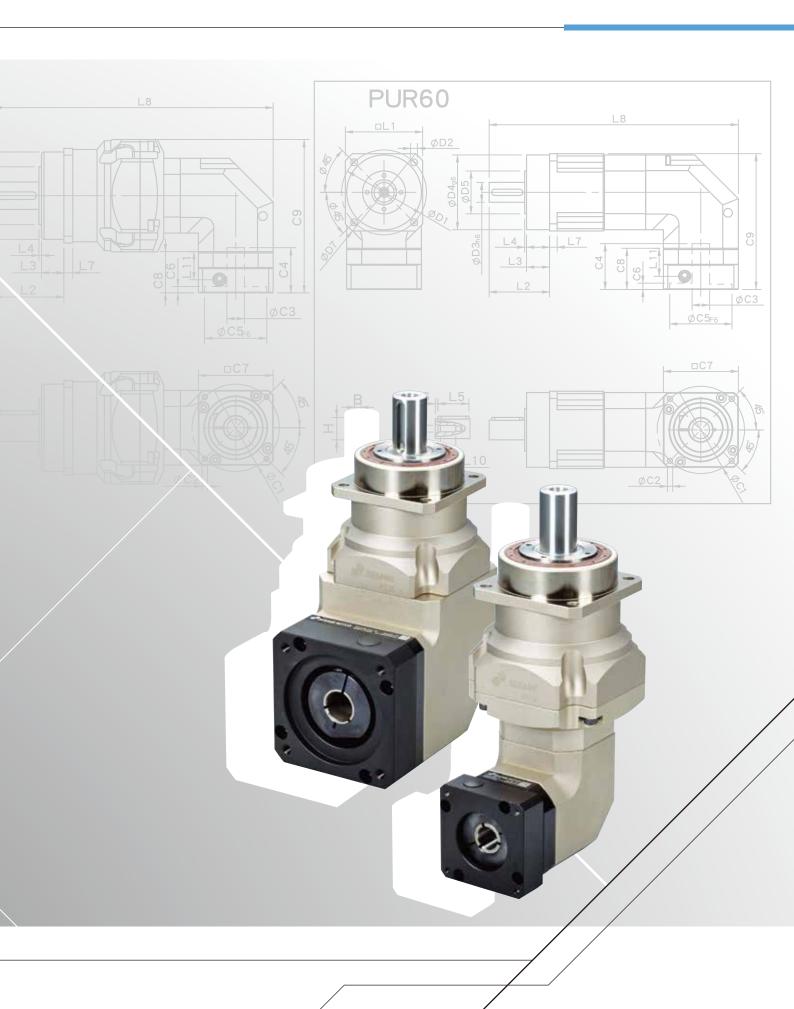
^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS

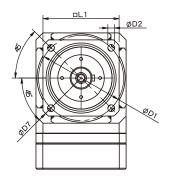


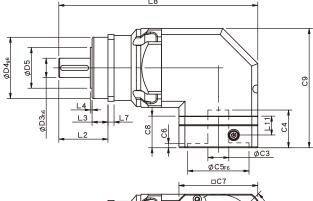






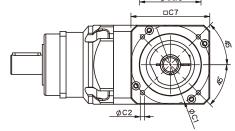
PUR Single Stage Dimensions











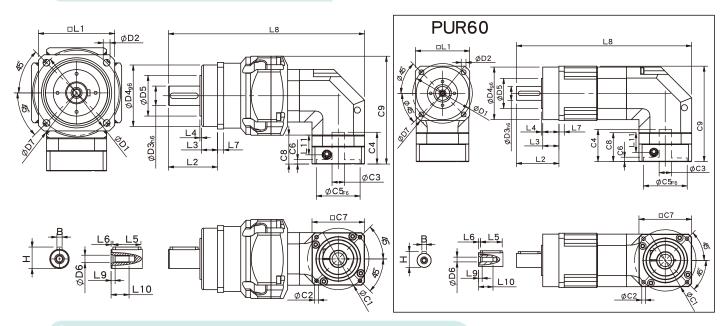
Specifications

Dimensions	PUR60	PUR75	PUR100	PUR140
D1	68	85	120	-
D2	5.5	6.8	9	-
D3 h6	16	22	32	-
D4 g6	60	70	90	-
D5	34.6	46.4	59.6	-
D6	M5x0.8P	M8x1.25P	M12x1.75P	-
D7	80	100	138	-
L1	62	76	105	-
L2	48.5	56	88	-
L3	18.5	18	28	-
L4	1.5	2	2	-
L5	25	32	40	-
L6	2	2	5	-
L7	6	7	10	-
L8	166.7	227	260.5	-
L9	4	4.5	6	-
L10	16.5	20.5	30	-
L11	22.5	21.5	31.8	-
C1 ²	70	90	115	-
C2 ²	M5x0.8P	M6x1.0P	M8x1.25P	-
C3 ²	<i>≦</i> 14/ <i>≦</i> 19	≦14/≦19	<u>≤</u> 24/ <u>≤</u> 32	-
C4 ²	34	45	53	-
C5 ² F6	50	70	95	-
C6 ²	4	4	6	-
C7 ²	60	90	115	-
C8 ²	33	36	48	-
C9 ²	108.8	136	174.5	-
В	5	6	10	-
Н	18	24.5	35	-

 $[\]bigstar \ \text{C1} \sim \text{C9} \ \text{are motor specific dimensions (metric std shown), Size may vary according to motor flange.}$

 $[\]star$ Specification subject to change without notice.

PUR Double Stage Dimensions



Specifications

Dimensions	PUR60	PUR60T	PUR75T	PUR100T
D1	68	68	85	120
D2	5.5	5.5	6.8	9
D3 h6	16	16	22	32
D4 g6	60	60	70	90
D5	34.6	34.6	46.4	59.6
D6	M5x0.8P	M5x0.8P	M8x1.25P	M12x1.75P
D7	80	80	100	138
L1	62	62	76	105
L2	48.5	48.5	56	88
L3	18.5	18.5	18	28
L4	1.5	1.5	2	2
L5	25	25	32	40
L6	2	2	2	5
L7	6	6	7	10
L8	199.7	170.3	223.7	286.5
L9	4.5	4	4.5	6
L10	20.5	16.5	20.5	30
L11	22.5	15.5	22.5	21.5
C1 ²	70	46	70	90
C2 ²	M5x0.8P	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	<u>≤</u> 14/ <u>≤</u> 19	≦8	≦14/≦19	≦19/≦24
C4 ²	34	29	34	45
C5 ² F6	50	30	50	70
C6 ²	4	4	4	6
C7 ²	60	42.6	60	90
C8 ²	33	25	33	36
C9 ²	108.8	80.5	122.8	148.5
В	6	5	6	10
Н	24.5	18	24.5	35

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

[★] Specification subject to change without notice.

PUR Specifications Table

Speci	fications		Stage	Ratio	PUR-60	PUR-75	PUR-100	PUR-140	PUR-180	PUR-220
				3	53	145	290	520	580	1100
				4	55	150	300	550	1100	1700
				5	54	140	290	530	1200	2000
				6	46	135	280	490	1100	1850
				7	44	125	270	450	1100	1750
			1	8	41	110	240	390	1000	1550
				9	37	95	220	360	900	1500
				10	37	95	220	360	900	1450
				14	44	125	270	450	1100	1750
				20	37	95	220	360	900	1450
			Stage	Ratio	PUR-60 (T)	PUR-75T	PUR-100T	PUR-140T	PUR-180T	PUR-220T
				15	53	145	290	520	580	2000
Nominal Output 1	Γαναιια	N•m		20	55	150	300	550	1100	2000
Nominal Output	rorque	14 • 111		25	54	140	290	530	1200	2000
				30	54	140	290	530	1200	2000
				35	54	140	290	530	1200	2000
			2	40	54	140	290	530	1200	2000
				45 50	54	140	290	530	1200	2000
				60	54 46	140	290	530	1200 1100	2000
					44	135 125	280 270	490	1100	1850
				70 80	44			450 390	1000	1750 1550
				90	37	95	240	360	900	1500
						95			900	
				100 120	37 46	135	220 280	360 490	1100	1450 1850
				140	46	125	270	450	1100	1750
				160	41	110	240	390	1000	1550
							240			
				180 200	37 37	95 95	220	360 360	900	1500
				200	3/				900	1450
Emergency Stop 1	Torque	N • m			(* Max.	3.0 times Output Torqu	s of Nominal O ue T2B =60% of	utput Torque Emergency St	op Torque)	
Nominal Input S	peed	rpm	1,2	3-200	5000	4000	4000	3000	3000	2000
Max. Input Spe	eed	rpm	1,2	3-200	10000	8000	8000	6000	6000	4000
			1	3-20	_	≦3	≦ 2	≦ 2	≦ 2	≦ 2
Micro Backlash	n P0	arcmin	1							
			2	15-200	-	≦ 5	≦4	≦4	≦4	≦4
Precision Backla	ch D1	arcmin	1	3-20	≦ 5	≦ 5	≦ 4	≦ 4	≦ 4	≦ 4
Frecision backia:	21111	arcillili	2	15-200	≦ 7	≦ 7	≦ 7	≦ 7	≦ 7	≦ 7
			1	3-20	≦ 7	≦7	≦ 6	≦ 6	≦ 6	≦ 6
Standard Backla	sh P2	arcmin	2	15-200	= <i>γ</i> ≦ 9	= 7 ≦ 9	= 0 ≦ 9	= 0 ≦ 9	= 0 ≦ 9	= 0 ≦ 9
Torsional Rigid	dity	N • m	1,2	3-100	<u>≥9</u> 7	<u>≥9</u> 14	<u> </u>	<u>≥ 9</u> 50	<u>≥ 9</u> 150	<u>≥9</u> 220
Max. Radial Lo		/arcmin	1,2	3-100	4130	5220	10650	17600	22000	27800
Max. Axial Lo		N °C	1,2	3-100 3-100	2500	3300	5700 -10 °C ~-	11300	14000	16200
Service Life)	hr		3-100		30,00	0 (15,000/ Cont		ion)	
Efficiency		%	1 2	3-10 12-100			≧ 95 ≧ 92			
			1	3-10	-	5.46				
Weight		kg	2	12-100	- -	5.46 4.87	-	- -	-	<u>-</u>
Mounting Posi	tion	-	1,2	3-100			Any dire	ection		
Noise Level	2	dBA/1m	1,2	3-100	64	66	68	70	72	74
			1,2		<u> </u>					, ,
	Protection Class -			3-100			IP6			
Lubrication	Lubrication -			3-100			Synthetic L	ubricant		
				Inertia(J1)						
Stage	F	Ratio	ur	nit	PUR-60	PUR-90	PUR-115	PUR-140	PUR-180	PUR-220
		4/5/7/9			0.40	2.28	6.87	24.2	69.8	138.2
1					0.30	1.45	4.76	14.5	50.3	103.6
	6/8/10/14/20			,						
Stage Ratio			Kg•	cm²	PUR-60(T)	PUR-90T	PUR-115T	PUR-140T	PUR-180T	PUR-220T
	15/20/25/35/45				0.40(0.08)	0.72	3.02	7.83	27.7	80.3
2		others			0.30(0.06)	0.38	1.64	5.00	15.9	55.3
44 A P L II		ft contar @10			·					

^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS



HR

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PUI

Series

eries OGL

γ C

PGRH Series

PGR Series

PGFR Series

> PGF Series

PEI Serie

PEC Series

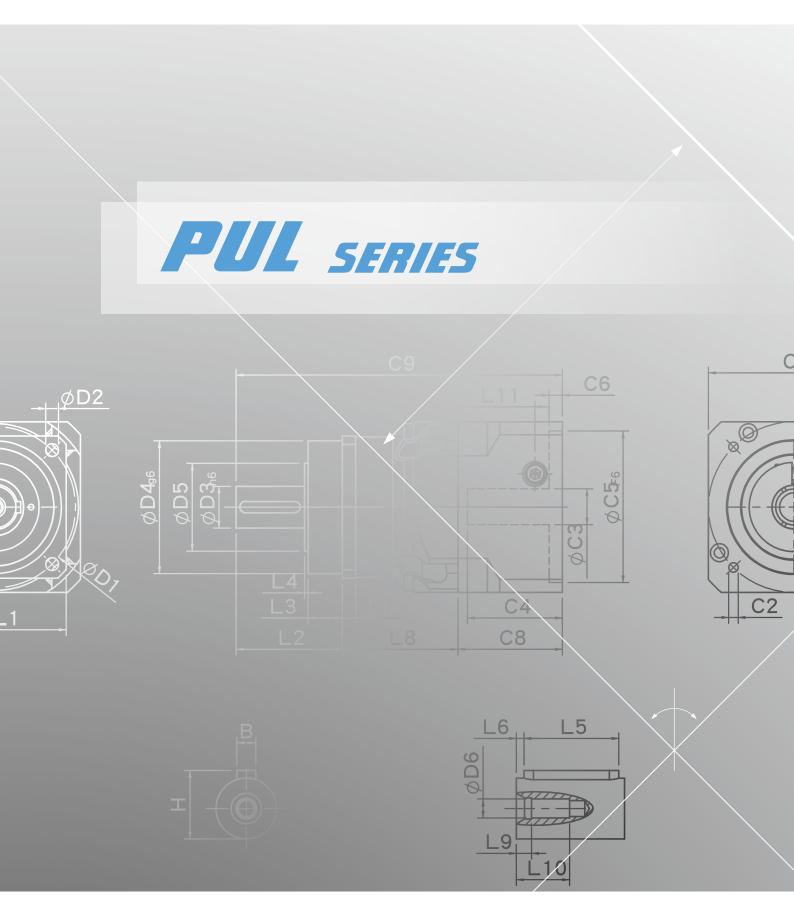
Seri-

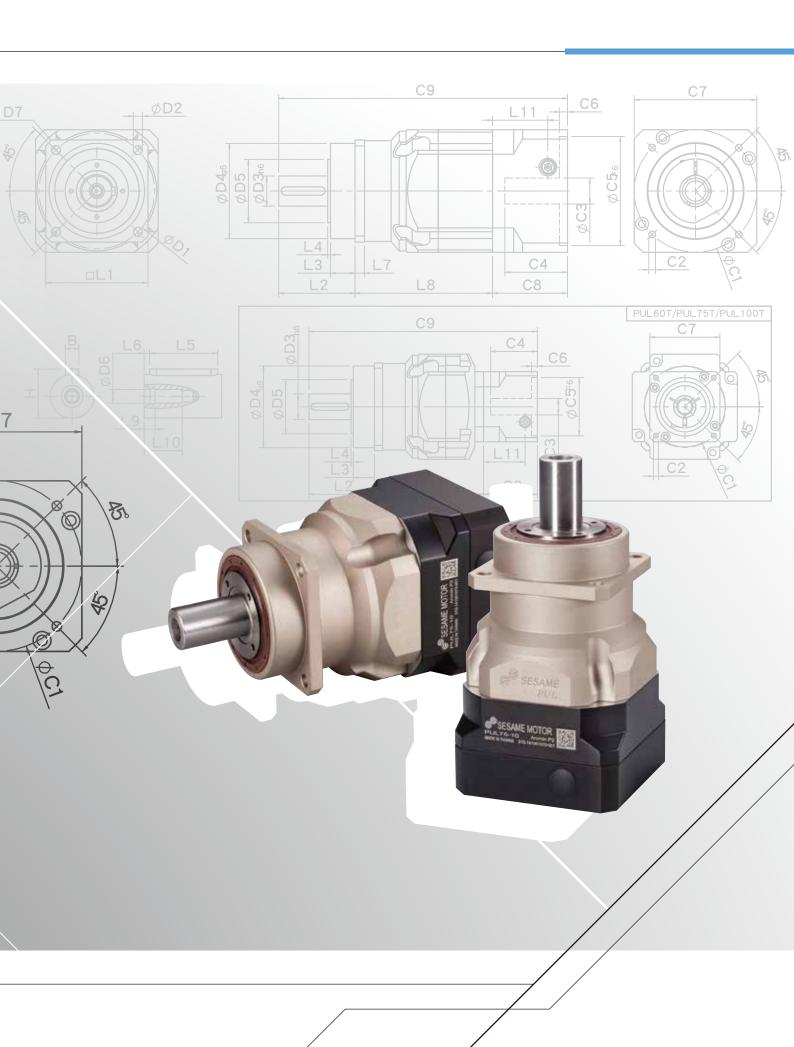
PBC Series

PBE Series

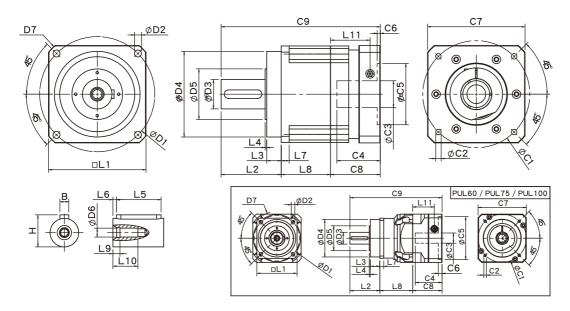
PAE Series







PUL Single Stage Dimensions



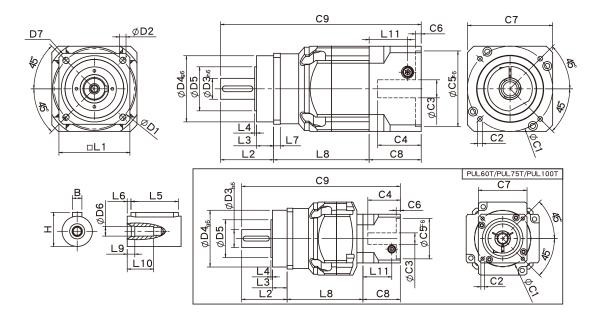
Specifications

Dimensions	PUL60	PUL75	PUL100	PUL140	PUL180	PUL220
D1	68	85	120	165	215	250
D2	5.5	6.8	9	11	13	17
D3 h6	16	22	32	40	55	75
D4 g6	60	70	90	130	160	180
D5	34.6	46.4	59.6	79.2	94.5	114.4
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	80	100	138	186	239	292
L1	62	76	105	142	180	220
L2	48.5	56	88	112	112	138
L3	18.5	18	28	27	27	30
L4	1.5	2	2	3	3	3
L5	25	32	40	60	70	90
L6	2	2	5	5	6	7
L7	6	7	10	12	15	20
L8	44	61	46	64.5	92	111
L9	4	4.5	6	6	8	15
L10	16.5	20.5	30	38	48	42
L11	35.5	40.5	41.8	70	74	96
C1 ²	70	90	115	165	200	235
C2 ²	M5x0.8P	M6x1P	M8x1.25P	M10x1.5P	M12x1.75P	M12x1.75P
C3 ²	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 32	≦35/≦38	≦50	≦55
C4 ²	37	47	51	66.7	81	112
C5 ² F6	50	70	95	130	114.3	200
C6 ²	4	6	6	5.5	6	6
C7 ²	60	90	115	140	182	220
C8 ²	46	55	58	87.2	93	120
C9 ²	138.5	172	192	263.7	297	369
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to motor flange.

[★] Specification subject to change without notice.

PUL Double Stage Dimensions-1



Specifications

Unit:mm

Dimensions	PUL60/	PUL60T	PUL75/	PUL75T	PUL100T	
D1	6	8	8	120		
D2	5	.5	6	9		
D3 h6	1	6	2	22		
D4 g6	6	0	7	70		
D5	34	l.6	46	46.4		
D6	M5x	0.8P	M8x	1.25P	M12x1.75P	
D7	8	0	10	00	138	
L1	6	2	7	6	105	
L2	48	3.5	5	6	88	
L3	18	3.5	1	.8	28	
L4	1	.5		2	2	
L5	2	5	3	32		
L6	2	2	:	2		
L7	(5		10		
L8	77	72.5	101	93.5	88.5	
L9	4	1	4	6		
L10	16	5.5	20	30		
L11	35.5	29	40.5	35.5	40.5	
C1 ²	70	46	90	70	90	
C2 ²	M5x0.8P	M4x0.7P	M6x1P	M5x0.8P	M6x1P	
C3 ²	≦14	≦8	≦19/≦24	≦14	≦19/≦24	
C4 ²	37	27	47	37	47	
C5 ² F6	50	30	70	50	70	
C6 ²	4	4	6	4	6	
C7 ²	60	42.6	90	60	90	
C8 ²	46	38.5	55	46	55	
C9 ²	171.5	159.5	212	195.5	231.5	
В	Ţ	5	(5	10	
Н	1	8	24	1.5	35	

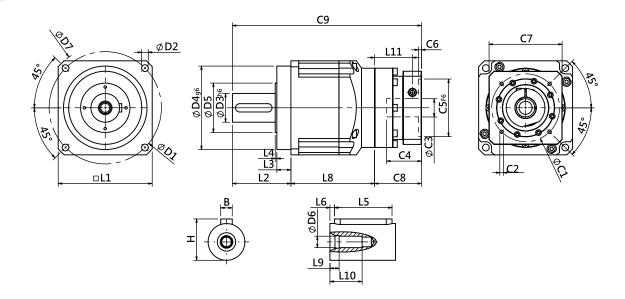
[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

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PAE Series

 $[\]star$ Specification subject to change without notice.

PUL Double Stage Dimensions-2



Specifications

Dimensions	PUL140T	PUL180T	PUL220T
D1	-	215	-
D2	-	13	-
D3 h6	-	55	-
D4 g6	-	160	_
D5	-	94.5	-
D6	-	M20x2.5P	-
D7	-	239	-
L1	-	180	-
L2	-	112	-
L3	-	27	-
L4	-	3	-
L5	-	70	-
L6	-	6	-
L7	-	15	-
L8	-	160.2	-
L9	-	8	-
L10	-	48	-
L11	-	72.6	-
C1 ²	-	130	-
C2 ²	-	M8x1.25P	-
C3 ²	-	≦35/≦38	-
C4 ²	-	66.7	-
C5 ² F6	-	110	-
C6 ²	-	5.5	-
C7 ²	-	140	-
C8 ²	-	89.8	-
C9 ²		362	
В	-	16	-
Н	-	59	-

 $[\]bigstar \ \text{C1}{\sim}\text{C9} \ \text{are motor specific dimensions(metric std shown),Size may vary according to motor flange.}$

 $[\]star$ Specification subject to change without notice.

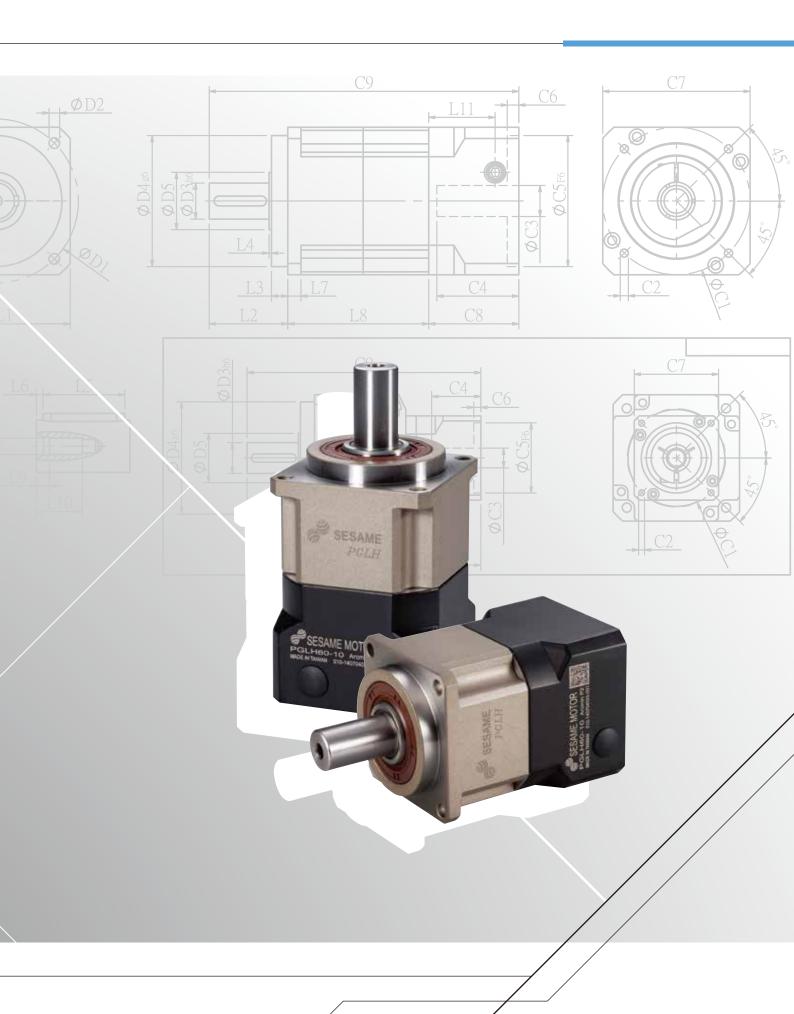
PUL Specifications Table

Specifications		Stage	Ratio	PUL-60	PUL-75	PUL-100	PUL-140	PUL-180	PUL-220
			3	53	145	290	520	580	1100
			4	55	150	300	550	1100	1700
			5	54	140	290	530	1200	2000
		1	6	46	135	280	490	1100	1850
		1 1	7	44	125	270	450	1100	1750
			8	41	110	240	390	1000	1550
			9	37 37	95 95	220 220	360 360	900	1500 1450
		Stage	Ratio	PUL-60 (T)	PUL-75(T)	PUL-100T	PUL-140T	PUL-180T	PUL-220T
			15	53	145	290	520	580	2000
Nominal Output Tor	que N•m		20	55	150	300	550	1100	2000
			25	54	140	290	530	1200	2000
			30	54	140	290	530	1200	2000
			35	54	140	290	530	1200	2000
			40	54	140	290	530	1200	2000
		2	45	54	140	290	530	1200	2000
			50	54	140	290	530	1200	2000
			60	46	135	280	490	1200	1850
			70	44	125	270	450	1100	1750
			90	41 37	95	240 220	390 360	1000 900	1550 1500
			100	37	95	220	360	900	1450
		_	100	3/				900	1450
Emergency Stop Toro	que N•m			(* Max.	3.0 times Output Torqu	of Nominal Ou e T2B =60% of	utput Torque Emergency S	top Torque)	
Nominal Input Spee	ed rpm	1,2	3-100	5000	4000	4000	3000	3000	2000
Max. Input Speed	rpm	1,2	3-100	10000	8000	8000	6000	6000	4000
		1	3-10	≦ 2	≦ 2	≦1	≦1	≦1	≦1
Micro Backlash PC) arcmin	2	12-100	≦ 4	≦ 4	≦ 3	≦ 3	≦3	≦ 3
		1	3-10	<u> </u>	<u> </u>	<u>-3</u> ≦3	<u>-3</u> ≦3	<u></u> ≦3	<u></u> ≦ 3
Precision Backlash I	21 arcmin	1	1 1						
		2	12-100	≦6	≦6	≦ 5	≦ 5	≦5	≦ 5
Standard Backlash I	2 arcmin	1	3-10	≦ 6	≦ 6	≦ 5	≦ 5	≦ 5	≦ 5
Staridard Backlasiri	Z dreimin	2	12-100	≦8	≦8	≦ 7	≦ 7	≦7	≦7
Torsional Rigidity	N • m /arcmin	1,2	3-100	7	14	25	50	150	220
Max. Radial Load	N	1,2	3-100	4130	5220	10650	_	22000	27800
Max. Axial Load	N	1,2	3-100	2500	3300	5700	-	14000	16200
Operating Temp.	°C		3-100			- 10 °C ∼-	+90 °C		
Service Life	hr		3-100		30 000) (15,000/ Cont	inuous opera	tion)	
Service Life	111	1			30,000			uo11)	
Efficiency	%	1 2	3-10 12-100			≧ 97 [.] ≧ 94 [.]			
\A(: 1 :		1	3-10	1.8	4.0	6.7	-	30.8	55
Weight	kg	2	12-100	2.4/2.0	5.7/4.5	8.2	_	37	68.5
Mounting Position	_	1,2	3-100	,	,	Any dire			30.5
				E 0					
Noise Level ²	dBA/1m	1,2	3-100	58	60	63	65	67	70
Protection Class	-	1,2	3-100			IP6	5		
Lubrication	-	1,2	3-100			Synthetic L	ubricant		
Edolication		1 -, 4	3 100	Inertia(J1)		Synthetic L	a of feat fe		
Stage	Ratio	ur	nit	PUL-60	PUL-75	PUL-100	PUL-140	PUL-180	PUL-220
Stage		ur	III						
_	3	4	[0.23	0.97	2.35	10.00	30.50	79.50
	4			0.18	0.67	1.66	7.17	25.86	58.21
1	5 6/7/8			0.17	0.65	1.50	6.52	23.63	54.36
				0.14	0.60	1.45	6.17	22.92	54.12
	9/10	Ka.	cm ²	0.14	0.58	1.41	6.10	22.73	53.98
Stage	Ratio		G11	PUL-60(T)	PUL-75(T)	PUL-100T	PUL-140T	PUL-180T	PUL-220
Stage		-	ļ.						
	15/20/25	_].	0.17(0.02)	0.65(0.17)	0.65	1.50	6.52	23.63
2	30/35/40			0.14(0.02)	0.60(0.14)	0.60	1.45	6.17	22.92
	5/50/60/70/80/90/100	1	- 1	0.14(0.02)	0.58(0.14)	0.58	1.41	6.10	22.73

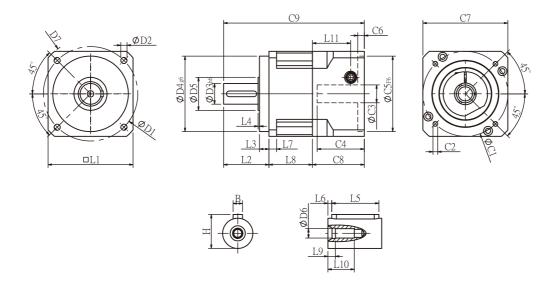
* 1. Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.







PGLH Single Stage Dimensions

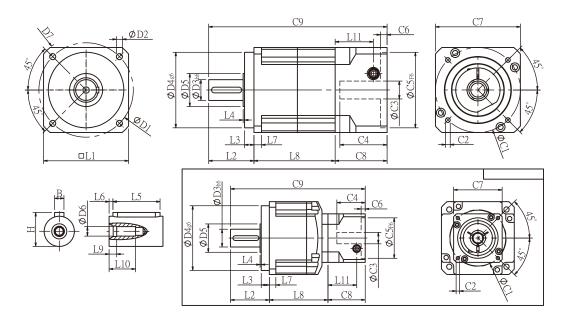


Specifications

Dimensions	PGLH42	PGLH60	PGLH90	PGLH115
D1	50	70	100	130
D2	3.4	5.5	6.5	8.5
D3 h6	13	16	22	32
D4 g6	35	50	80	110
D5	15	25	35	45
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P
D7	56	80	118	148
L1	42.6	60	90	115
L2	26	37	48	63
L3	5.5	7	10	10
L4	1	1.5	1.5	3.5
L5	15	25	32	40
L6	2	2	3	5
L7	4	6	8	11
L8	28.3	37	46	57
L9	4	4	4.5	6
L10	14	16.5	20.5	30
L11	29	35.5	40.5	53.7
C1 ²	46	70	90	115
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P
C3 ²	≦8/≦14	≦14/≦19	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 32/ <u>≤</u> 38
C4 ²	27	37	41	56.3
C5 ² F6	30	50	70	95
C6 ²	4	4	6	10
C7 ²	42.6	60	90	115
C8 ²	38.5	46	55	75
C9 ²	92.8	120	149	195
В	5	5	6	10
Н	15	18	24.5	35

 $[\]bigstar \ \text{C1}{\sim}\text{C9} \ \text{are motor specific dimensions(metric std shown),} Size \ \text{may vary according to motor flange}.$

[★] Specification subject to change without notice.



Specifications

Dimensions	PGLH42	PGLH60	PGLH60T	PGLH90	PGLH90T	PGLH115	
D1	50	7	0	10	130		
D2	3.4	5	.5	6	.5	8.5	
D3 h6	13	1	6	22		32	
D4 g6	35	5	0	8	110		
D5	15	2	5	3	45		
D6	M4x0.7P	M5x	:0.8P	M8x1.25P		M12x1.75P	
D7	56	8	0	1:	18	148	
L1	42.6	6	0	9	0	115	
L2	26	3	7	4	-8	63	
L3	5.5		7	1	.0	10	
L4	1	1	.5	1	.5	3.5	
L5	15	2	5	3	40		
L6	2		2	3		5	
L7	4	(5	8		11	
L8	55.3	70 65.5		90	78.5	99.5	
L9	4	4		4.5		6	
L10	14	16	5.5	20.5		30	
L11	29	35.5	29	40.5	35.5	40.7	
C1 ²	46	70	46	90	70	90	
C2 ²	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	M6x1.0P	
C3 ²	≦8/≦14	<u>≦</u> 14/ <u>≦</u> 19	≦8/≦14	≦19/≦24	≦14/≦19	≦19/≦24	
C4 ²	27	37	27	41	37	46	
C5 ² F6	30	50	30	70	50	70	
C6 ²	4	4	4	6	4	10	
C7 ²	42.6	60	42.6	90	60	90	
C8 ²	38.5	46	38.5	55	46	60	
C9 ²	119.8	153	141	193	172.5	222.5	
В	5		5		6		
Н	15	1	8	24	1.5	35	

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

 $[\]star$ Specification subject to change without notice.

PGLH Specifications Table

Specifications		Stage	Ratio	PGLH-42	PGLH-60	PGLH-90	PGLH-115
			3	19	53	145	290
			4	20	55	150	300
			5	17	54	140	290
		1	7	14	44	125	270
			10	11	37	95	220
			10		57	95	
		Stage	Ratio	PGLH-42	PGLH-60(T)	PGLH-90(T)	PGLH-115T
Nominal Output Toro	que N•m		15	19	53	145	290
rtonmar output for	140		20	20	55	150	300
			25	17	54	140	290
			30	17	54	140	290
		2	35	17	54	140	290
			40	17	54	140	290
			50	17	54	140	290
			70	14	44	125	270
			100	11	37	95	220
			100		s of Nominal Outr		220
Emergency Stop Toro	que N•m		(* N			nergency Stop To	rque)
Nominal Input Spee	ed rpm	1,2	3-100	4000	4000	3000	3000
Max. Input Speed	rpm	1,2	3-100	8000	8000	6000	6000
Dragician Raghlach I	21 arenain	1	3-10	≦ 6	≦ 6	≦ 6	≦ 5
Precision Backlash I	P1 arcmin	2	12-100	≦ 8	≦ 8	≦8	≦7
Standard Backlash I	2 arcmin	1	3-10	≦ 8	≦ 8	≦ 8	≦7
Staridard Dacklasiri		2	12-100	≦ 10	≦ 10	≦ 10	≦ 9
Torsional Rigidity	N • m /arcmin	1,2	3-100	2.5	6	12	23
Max. Radial Load	N	1,2	3-100	640	1260	2230	4300
Max. Axial Load	N	1,2	3-100	410	600	1500	3310
Operating Temp.	°C		3-100	-10 °C ~+90 °C			
Service Life	hr		3-100	2	0,000 (10,000/ Co	ntinuous operatio	n)
Efficiency	%	1	3-10		≧ 9	97%	
Efficiency	/0	2	12-100		≧ 9	94%	
Weight	kg	1	3-10	0.6	1.3	3.5	7.8
	_	2	12-100	0.9	2.0/1.56	5.6/3.9	9.5
Mounting Position		1,2	3-100			irection	
Noise Level ²	dBA/1m	1,2	3-100	58	60	63	65
Protection Class	-	1,2	3-100		IF	² 65	
Lubrication	-	1,2	3-100		Synthetic	Lubricant	
			Inertia(J1)			
Stage	Ratio		unit	PGLH-42	PGLH-60	PGLH-90	PGLH-115
	3	3		0.03	0.23	0.97	2.35
	4			0.02	0.18	0.67	1.66
1	5			0.02	0.17	0.65	1.50
	7		Kg • cm²	0.02	0.14	0.60	1.45
C+o	10		kg • ciii⁻	0.02	0.14	0.58	1.41
Stage	Ratio			PGLH-42	PGLH-60(T)	PGLH-90(T)	PGLH-115T
2	15/20/25 30/35/40			0.02	0.17(0.02) 0.14(0.02)	0.65(0.17) 0.60(0.14)	0.65
2	50/70/100			0.02	0.14(0.02)	0.58(0.14)	0.58
	35,75,100	1		1 0.02	0.2 (0.02)	0.55(5.11)	5.50

^{* 1.} Applied to the output shaft center @100rpm. * 2. Measured at 3000rpm with no load

PLANETARY GEARHEADS









Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.

long-life of the planetary gear.





The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



High-tech oil seal design on the upper lip guard against dust intruder, lower lip guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance free.

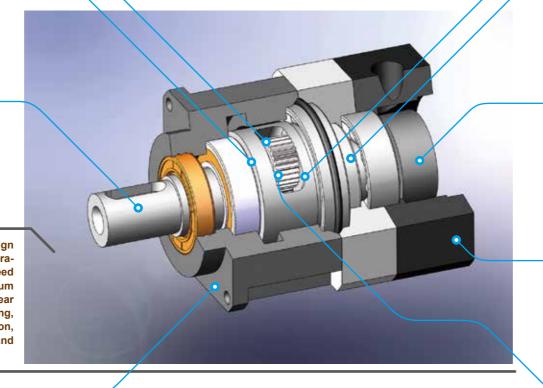


Planetary arm bracket and output shaft are

one-piece constructed, setting bearing apart for

larger span to reach the largest reverse rigid and contribute high axis radial load capacity.

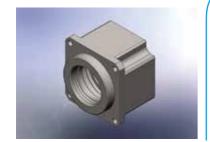
PGL series overall Grinding process to smooth surface of output shaft, suitable for combination operaand with oil seal to minimum friction coefficient and tion with servo motor high-speed reducing start up load; result in the best seal-ability input and achieves maximum and extended lifespan. torque output. Precision gear design and gear processing, create a low backlash operation, high efficiency, low noise and



Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.



Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.



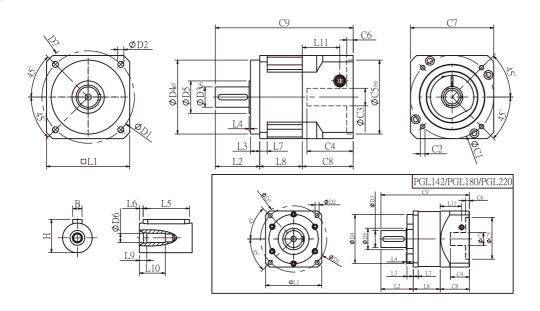
Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.

The gearbox and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high precision, high torque and abrade consumption.



Planet gear transmission interface equipped with needle bearings, full needle roller bearing aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and output torque.

PGL Single Stage Dimensions

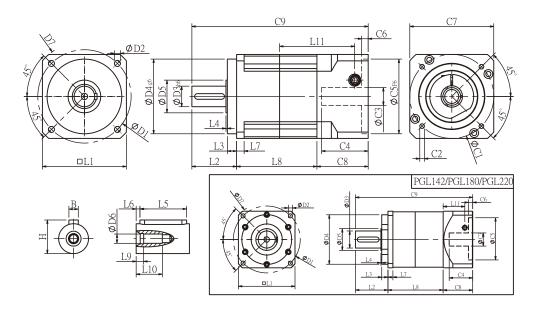


Specifications

Dimensions	PGL42	PGL60	PGL90	PGL115	PGL142	PGL180	PGL220
D1	50	70	100	130	165	215	250
D2	3.4	5.5	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	56	80	118	148	186	239	292
L1	42.6	60	90	115	142	182	220
L2	26	37	48	62	93	104.5	138
L3	5.5	7	10	8	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	4	6	8	12	18	16	20
L8	28.3	36	46	59	79	87.5	117.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	<u>≤</u> 14	<i>≦</i> 19/ <i>≦</i> 24	<i>≦</i> 24/ <i>≦</i> 28	≦35	≦50	<u>≤</u> 55
C4 ²	27	37	47	58	66	82	98
C5 ² F6	30	50	70	95	110	114.3	200
C6 ²	4	4	6	10	6	13	12
C7 ²	42.6	60	90	115	140	182	220
C8 ²	38.5	46	55	63	80	95	130
C9 ²	92.8	119	149	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

 $[\]bigstar \ \text{C1}{\sim}\text{C9} \ \text{are motor specific dimensions(metric std shown), Size may vary according to motor flange.}$

[★] Specification subject to change without notice.



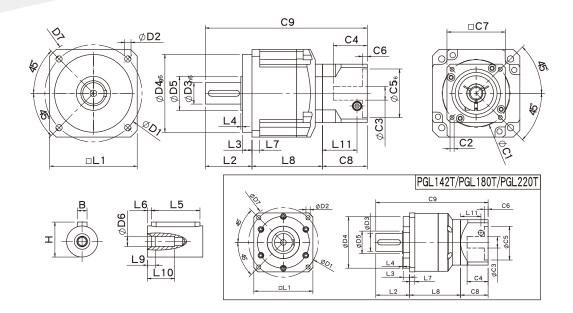
Specifications

Dimensions	PGL42	PGL60	PGL90	PGL115	PGL142	PGL180	PGL220
D1	50	70	100	130	165	215	250
D2	3.4	5.5	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	56	80	118	148	186	239	292
L1	42.6	60	90	115	142	182	220
L2	26	37	48	62	93	104.5	138
L3	5.5	7	10	8	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	4	6	8	12	18	16	20
L8	54.3	64	86	107	140	177.5	232
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	≦35	<u>≤</u> 50	<u>≤</u> 55
C4 ²	27	37	47	58	66	82	98
C5 ² F6	30	50	70	95	110	114.3	200
C6 ²	4	4	6	10	6	13	12
C7 ²	42.6	60	90	115	140	182	220
C8 ²	38.5	46	55	63	80	95	130
C9 ²	118.8	147	189	232	313	377	500
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to motor flange.

 $[\]bigstar$ Specification subject to change without notice.

PGL Double Stage Dimensions-2



Specifications

Dimensions	PGL60T	PGL90T	PGL115T	PGL142T	PGL180T	PGL220T
D1	70	100	130	165	215	250
D2	5.5	6.5	8.5	10.5	13	17
D3 h6	16	22	32	40	55	75
D4 g6	50	80	110	130	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	80	118	148	186	239	292
L1	60	90	115	142	182	220
L2	37	48	62	93	104.5	138
L3	7	10	8	8	20	30
L4	1.5	1.5	3	6	2.5	3
L5	25	32	40	60	70	90
L6	2	3	5	5	6	7
L7	6	8	12	18	16	20
L8	58.8	72.5	97.4	127	157	199.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	≦14	<u>≤</u> 19/ <u>≤</u> 24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50
C4 ²	27	37	47	58	66	82
C5 ² F6	30	50	70	95	110	114.3
C6 ²	4	4	6	10	6	13
C7 ²	42.6	60	90	115	140	182
C8 ²	38.5	46	55	63	80	95
C9 ²	134.3	166.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

PGL Specifications Table

Specifications		Stage	Ratio	PGL-42	PGL-60	PGL-90	PGL-115	PGL-142	PGL-180	PGL-220
			3	13.8	44.2	95.2	283	482	1151	1670
			4	11.9	35.9	74.6	249	490	1055	1574
			5	13.8	43.0	95.2	283	473	1151	1670
			7	12.5 11.9	39.4	90.9	266 219	436	1055 1055	1574 1574
		1	8	10.9	36.0 32.4	85.6 85.0	219	400 363	860	1184
			9	9.8	28.7	80.0	210	320	764	1185
			10	10.1	25.0	75.0	210	320	763	1184
		Stage	Ratio	PGL-42	PGL-60 (T)	PGL-90(T)	PGL-115(T)		PGL-180(T)	PGL-220(T
New York Order (Trees	N		15	13.8	44.2	95.2	283	482	1151	1670
Nominal Output Torque	N • m		20	11.9	35.9	74.6	249	490	1055	1574
			25	13.8	43.0	95.2	283	473	1151	1670
			30	13.8	43.0	95.2	283	473	1151	1670
			35	13.8	43.0	95.2	283	473	1151	1670
			40	13.8 13.8	43.0	95.2	283 283	473	1151	1670
		2	45 50	13.8	43.0	95.2 95.2	283	473 473	990	1670 1670
			60	12.5	39.4	95.2	266	436	1055	1574
			70	11.9	36.0	85.6	219	400	1055	1574
			32.4	85.0	216	363	860	1184		
			90	9.8	28.7	80.0	210	320	764	1185
			100	10.1	25.0	75.0	210	320	763	1184
Emergency Stop Torque	N • m			(*	3. Max. Output	0 times of No	ominal Output =60% of Eme	Torque	Torque)	
Nominal Input Speed	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Speed	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
		1	3-10	_			≦3	≦ 3	≦3	≦ 3
Micro Backlash P0	arcmin	1	1		_	_				
		2	12-100	-			≦ 5	≦ 5	≦ 5	≦ 5
Precision Backlash P1	arcmin	1	3-10	-	≦ 6	≦ 6	≦ 5	≦ 5	≦ 5	≦ 5
Treesieri Baeklasii i I	Grennin	2	12-100	-	≦ 9	≦ 9	≦ 7	≦ 7	≦ 7	≦ 7
Standard Backlash P2	arcmin	1	3-10	≦ 12	≦ 9	≦ 9	≦ 7	≦ 7	≦7	≦ 7
Standard Backlash P2	arcillili	2	12-100	≦ 15	≦ 12	≦ 12	≦ 9	≦9	≦ 9	≦ 9
Torsional Rigidity	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30	57	110
Max. Radial Load	N	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Load	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Temp.	°C		3-100				-10 °C ~+90 °	· C		
			_						`	
Service Life	hr		3-100			∠∪,∪∪∪ (±0,0	000/ Continuo	us operation)	
Efficiency	%	1 2	3-10 12-100				≧ 96% ≧ 92%			
NA/ 5 1 :		1	3-10	0.6	1.2	3.2	7.5	15.6	26	56
Weight	kg	2	12-100	0.8	1.9/1.5	5.3/3.6	12/8.8	20.7/17.2	36/31	80/62
Mounting Position	_	1,2	3-100	0.0	5,5	,	Any direction		-0,01	33,02
	- IDA (1	-	_						7.0	
Noise Level ²	dBA/1m	1,2	3-100	60	62	65	65	70	70	75
Protection Class	-	1,2	3-100				IP65			
Lubrication	-	1,2	3-100			.Sı	nthetic Lubric	ant		
200110011011	I	_,_	0 200	Inert	ia(J1)		,			
Stage	Ratio	ur	nit	PGL-42	PGL-60	PGL-90	PGL-115	PGL-142	PGL-180	PGL-220
Stage		ui	III							
	3			0.03	0.20	0.81	2.20	7.89	25.2	77.9
	1 5			0.02	0.16	0.65	1.80	5.83	19.8	56.5
1	5			0.02	0.15	0.62	1.61	5.38	18.3	53.3
	6/7/8			0.02	0.14	0.60	1.55	5.22	17.8	53.0
	9/10	Kg ∙	cm ²	0.02	0.14	0.60	1.53	5.20	17.6	52.9
	Ratio	1		PGL-42	PGL-60(T)	PGL-90(T)	PGL-115(T)	PGL-142(T)	PGL-180(T)	PGL-220(
Stage		I								53.9(18.3)
				ሰሰን	0.15/0.05/				18 3/5 30/	
15	5/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)	
2 30				0.02 0.02 0.02	0.15(0.02) 0.14(0.02) 0.14(0.02)	0.62(0.15) 0.60(0.14) 0.60(0.14)	1.55(0.60) 1.53(0.60)	5.38(1.61) 5.22(1.55) 5.20(1.53)	18.3(5.38) 17.8(5.22) 17.6(5.20)	53.9(18.3) 53.0(17.8) 52.9(17.6)

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

* The above figures/specifications are subject to change without prior notice.

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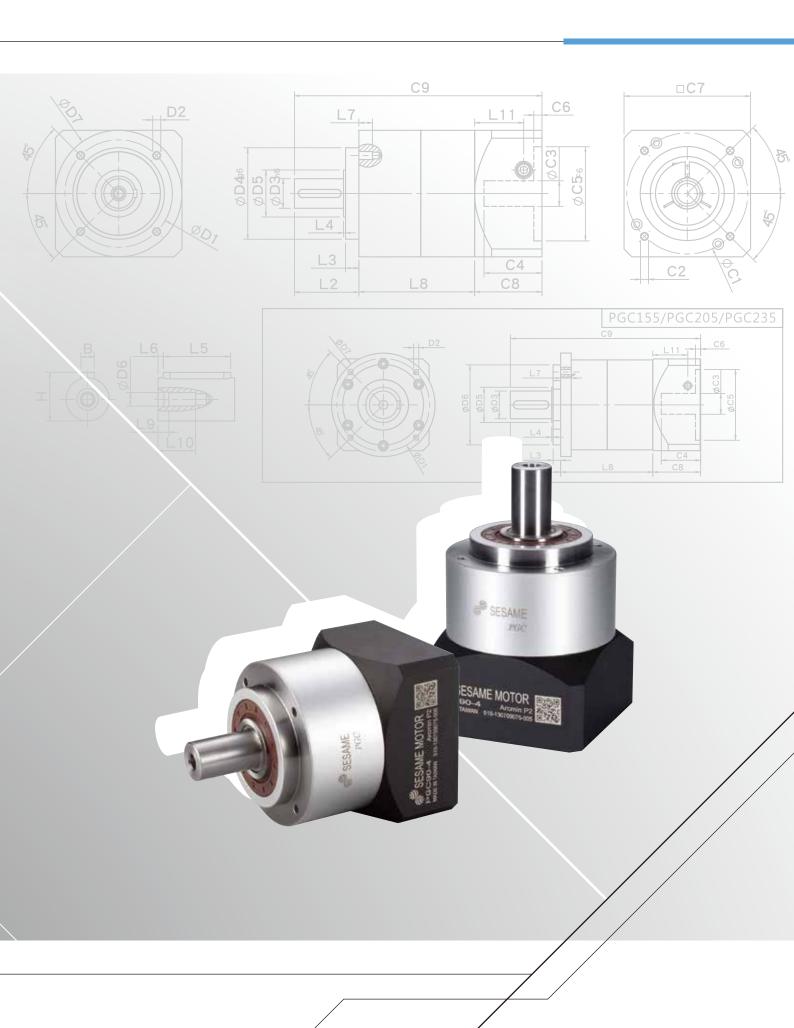
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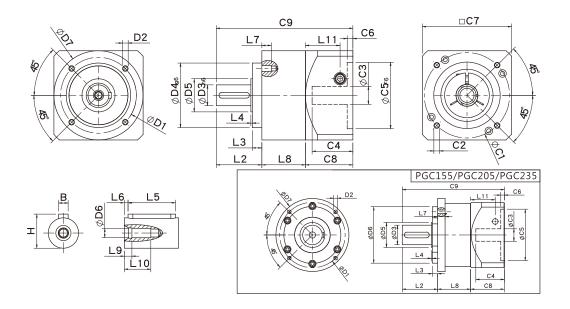
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PGC Single Stage Dimensions

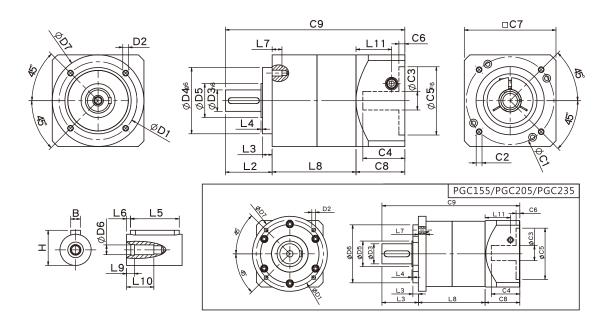


Specifications

Dimensions	PGC50	PGC70	PGC90	PGC120	PGC155	PGC205	PGC235
D1	44	62	80	108	140	184	210
D2	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P	M16x2.0P
D3 h6	13	16	22	32	40	55	75
D4 g6	35	52	68	90	120	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	50	70	94	120	155	205	235
L2	24.5	35	48	60	93	99.5	126
L3	4	5	10	6	8	15	18
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	8	10	10	15	18	21	32
L8	30	38	46	61	79	92.5	129.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	24.4	31.5	36.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	<i>≦</i> 24/ <i>≦</i> 28	≦35	<u>≦</u> 50	<u>≤</u> 55
C4 ²	27	35	43	58	66	82	98
C5 ² _{F6}	30	50	70	95	110	114.3	200
C6 ²	4	5	5	8	6	13	12
C7 ²	50	70	94	120	140	182	220
C8 ²	34	44	50	63	80	95	130
C9 ²	88.5	117	144	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.



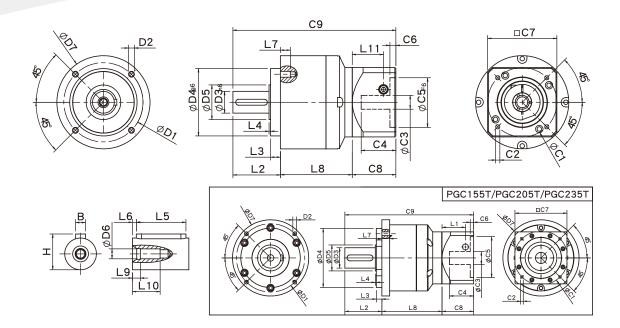
Specifications

Dimensions	PGC50	PGC70	PGC90	PGC120	PGC155	PGC205	PGC235
D1	44	62	80	108	140	184	210
D2	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.5P	M12x1.75P	M16x2.0P
D3 h6	13	16	22	32	40	55	75
D4 _{g6}	35	52	68	90	120	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	50	70	94	120	155	205	235
L2	24.5	35	48	60	93	99.5	126
L3	4	5	10	6	8	15	18
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	8	10	10	15	18	21	32
L8	56	66	86	109	140	182.5	244
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	24.4	31.5	36.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50	≦55
C4 ²	27	35	43	58	66	82	98
C5 ² _{F6}	30	50	70	95	110	114.3	200
C6 ²	4	5	5	8	6	13	12
C7 ²	50	70	94	120	140	182	220
C8 ²	34	44	50	63	80	95	130
C9 ²	114.5	145	184	232	313	377	500
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

[★] C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]star$ Specification subject to change without notice.

PGC Double Stage Dimensions-2



Specifications

Dimensions	PGC70T	PGC90T	PGC120T	PGC155T	PGC205T	PGC235T
D1	62	80	108	140	184	210
D2	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P	M16x2.0P
D3 h6	16	22	32	40	55	75
D4 _{g6}	52	68	90	120	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	70	94	120	155	205	235
L2	35	48	60	93	99.5	126
L3	5	10	6	8	15	18
L4	1.5	1.5	3	6	2.5	3
L5	25	32.5	40	60	70	90
L6	2	3	5	5	6	7
L7	10	10	15	18	21	32
L8	60.8	70.5	99.4	127	162	211.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50
C4 ²	28.5	41	47.75	58	66	82
C5 ² _{F6}	30	50	70	95	110	114.3
C6 ²	5.5	8	6	8	6	13
C7 ²	50	70	94	120	140	182
C8 ²	40	50	55	63	80	95
C9 ²	135.8	170.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

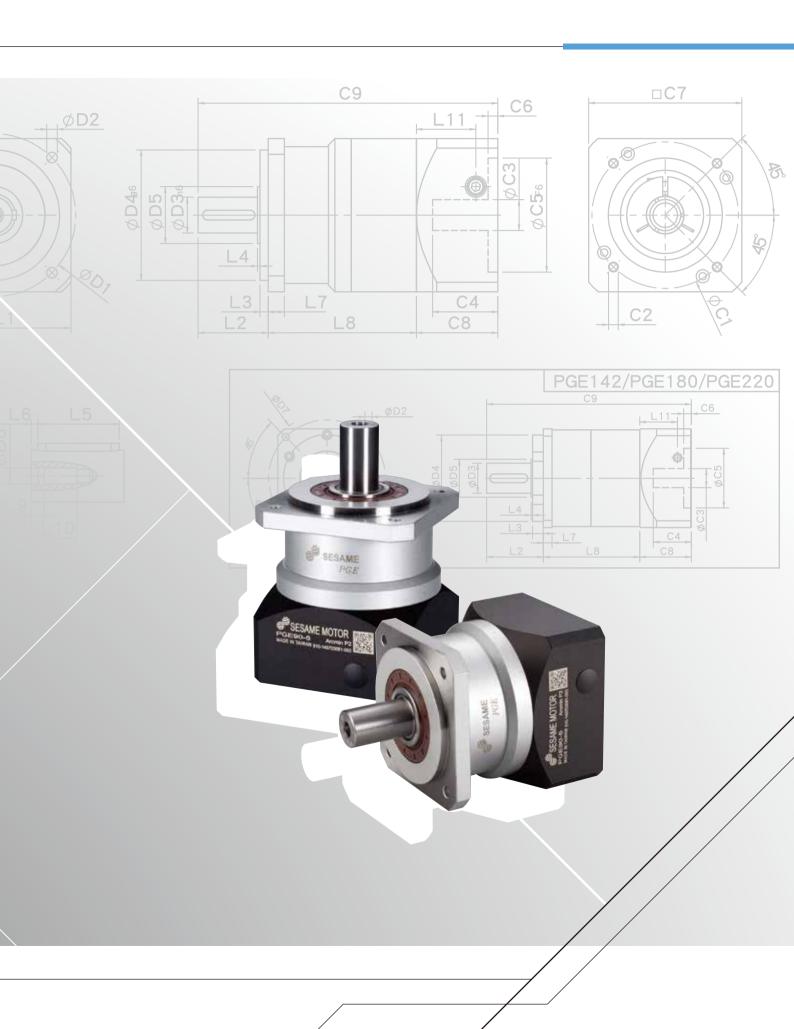
PGC Specifications Table

Specific	ations		Stage	Ratio	PGC-50	PGC-70	PGC-90	PGC-120	PGC-155	PGC-205	PGC-235
				3	13.8	44.2	95.2	283	482	1151	1670
				4	11.9	35.9	74.6	249	490	1055	1574
			1	5	13.8	43.0	95.2	283	473	1151	1670
				7	11.9	36.0	85.6	219	400	1055	1574
				10	10.1	25.0	75.0	210	320	763	1184
			Stage	Ratio	PGC-50	PGC-70(T)	PGC-90(T)	PGC-120(T)	PGC-155(T)	PGC-205(T)	PGC-235(T)
Nominal Output To	raue	N•m		15	13.8	44.2	95.2	283	482	1151	1670
riominal oatpat ro	rque	10.5111		20	11.9	35.9	74.6	249	490	1055	1574
				25	13.8	43.0	95.2	283	473	1151	1670
				30	13.8	43.0	95.2	283	473	1151	1670
			2	35	13.8	43.0	95.2	283	473	1151	1670
				40	13.8	43.0	95.2	283	473	1151	1670
				50	13.8	43.0	95.2	283	473	1151	1670
				70	11.9	36.0	85.6	219	400	1055	1574
				100	10.1	25.0	75.0	210	320	763	1184
Emergency Stop To	rque	N • m			(*	3.0 Max. Output	times of No Torque T2B :	minal Output =60% of Emer	Torque gency Stop T	orque)	
Nominal Input Spe	eed	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Spee	d	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
			1	3-10	-	-	-	≦3	≦3	≦ 3	≦ 3
Micro Backlash P	90	arcmin	2	12-100	_	_	-	_ 5 ≦ 5	= 5 ≦ 5	_ 5 ≦ 5	_ 5 ≦ 5
			1	3-10	-	≦ 6	≦ 6	≦ 5	≦ 5	≦ 5	≦ 5
Precision Backlash	1 P1	arcmin	2	12-100	-	≦ 9	≦9	≦ 7	≦7	≦ 7	≦ 7
Charadanal Daaldaala	. D2		1	3-10	≦12	≦ 9	≦9	≦7	≦7	≦7	≦7
Standard Backlash	1 PZ	arcmin	2	12-100	≦ 15	≦ 12	≦12	≦9	≦9	≦ 9	≦ 9
Torsional Rigidit	У	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30	57	110
Max. Bending Mon	nent	N • m	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Load	d	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Temp	D	°C		3-100			-	10 °C ~+90 °			
Service Life		hr		3-100			20,000 (10,00	00/ Continuo	us operation)		
Efficiency		%	1	3-10				≧ 96%			
Efficiency			2	12-100				≧ 92%			
Meight		ka	1	3-10	0.7	1.4	3.0	7.3	15.6	26	56
Weight		kg	2	12-100	0.9	2.2/1.7	5.0/3.4	11.5/8.5	20.7/17.2	36/31	80/62
Mounting Position	on	-	1,2	3-100				Any direction			
Noise Level ²		dBA/1m	1,2	3-100	60	62	65	65	70	70	75
Protection Class	s	-	1,2	3-100				IP65			
Lubrication		-	1,2	3-100			Syr	nthetic Lubric	ant		
				1	Inert	ia(J1)					
Stage		Ratio		nit	PGC-50	PGC-70	PGC-90	PGC-120	PGC-155	PGC-205	PGC-235
Stage		3	o unit		0.03	0.20	0.81	2.20	7.89	25.2	77.9
-		4			0.03	0.20	0.65	1.80	5.83	19.8	56.5
1		5			0.02	0.15	0.62	1.61		18.3	53.3
* -		7							5.38		
-		10	Ka •	cm ²	0.02	0.14	0.60	1.55	5.22	17.8 17.6	53.0 52.9
Stage		Ratio	i i i i	C111	PGC-50						
Stage						PGC-70(T)	PGC-90(T)	PGC-120(T)	PGC-155(T)	PGC-205(T)	PGC-235(1
_		7/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)	53.9(18.3)
2		/35/40			0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)	53.0(17.8)
50/70/100				0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.20(1.53)	17.6(5.20)	52.9(17.6)	

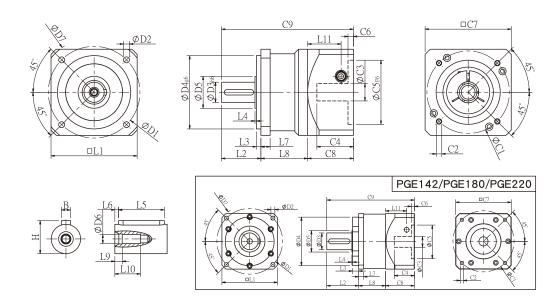
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.







PGE Single Stage Dimensions



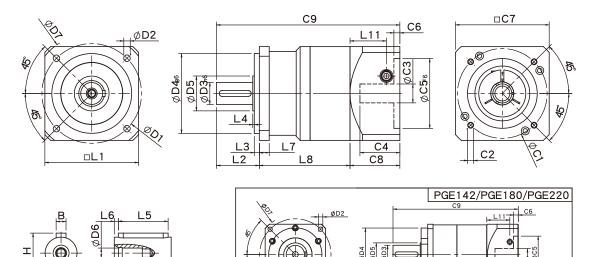
Specifications

Dimensions	PGE50	PGE70	PGE90	PGE120	PGE142	PGE180	PGE220
D1	50	70	100	130	165	215	250
D2	3.4	6	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	64	90	120	152	186	239	292
L1	50	70	94	120	142	182	220
L2	24.5	37	43	60	93	104.5	138
L3	4	7	5	6	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	5	6	10	12	18	16	20
L8	30	36	51	61	79	87.5	117.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	24.4	31.5	36.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	<i>≦</i> 24/ <i>≦</i> 28	≦35	≦50	≦55
C4 ²	27	35	43	58	66	82	98
C5 ² _{F6}	30	50	70	95	110	114.3	200
C6 ²	4	5	5	8	6	13	12
C7 ²	50	70	94	120	140	182	220
C8 ²	34	44	50	63	80	95	130
C9 ²	88.5	117	144	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

L10



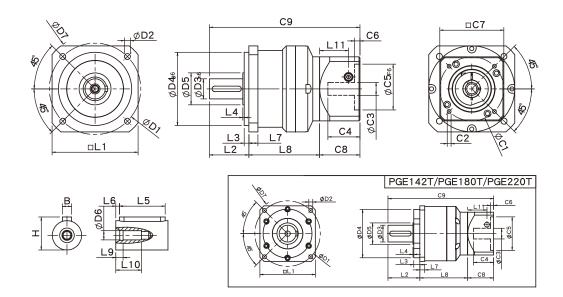
Specifications

Dimensions	PGE50	PGE70	PGE90	PGE120	PGE142	PGE180	PGE220
D1	50	70	100	130	165	215	250
D2	3.4	6	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	64	90	120	152	186	239	292
L1	50	70	94	120	142	182	220
L2	24.5	37	43	60	93	104.5	138
L3	4	7	5	6	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	5	6	10	12	18	16	20
L8	56	64	91	109	140	177.5	232
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	24.4	31.5	36.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50	≦55
C4 ²	27	35	43	58	66	82	98
C5 ² _{F6}	30	50	70	95	110	114.3	200
C6 ²	4	5	5	8	6	13	12
C7 ²	50	70	94	120	140	182	220
C8 ²	34	44	50	63	80	95	130
C9 ²	114.5	145	184	232	313	377	500
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

[★] Specification subject to change without notice.

PGE Double Stage Dimensions-2



Specifications

Dimensions	PGE70T	PGE90T	PGE120T	PGE142T	PGE180T	PGE220T
D1	70	100	130	165	215	250
D2	6	6.5	8.5	10.5	13	17
D3 h6	16	22	32	40	55	75
D4 g6	50	80	110	130	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	90	120	152	186	239	292
L1	70	94	120	142	182	220
L2	37	43	60	93	104.5	138
L3	7	5	6	8	20	30
L4	1.5	1.5	3	6	2.5	3
L5	25	32	40	60	70	90
L6	2	3	5	5	6	7
L7	6	10	12	18	16	20
L8	58.8	77.5	99.4	127	157	199.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	<u>≤</u> 8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	≦35	<u>≤</u> 50
C4 ²	28.5	41	47.75	58	66	82
C5 ² F6	30	50	70	95	110	114.3
C6 ²	5.5	8	6	8	6	13
C7 ²	50	70	94	120	140	182
C8 ²	40	50	55	63	80	95
C9 ²	135.8	170.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

PGE Specifications Table

Nominal Cutput Torque N + M 1	Specifica	tions		Stage	Ratio	PGE-50	PGE-70	PGE-90	PGE-120	PGE-142	PGE-180	PGE-220
Nominal Output Torque					3	13.8	44.2	95.2	283	482	1151	1670
Nominal Output Torque					4	11.9	35.9	74.6	249	490	1055	1574
Nominal Output Torque Nominal Output Torque Torque Nominal Output Torque Nominal Output Torque Torque Torque Torque Nominal Output Torque Torque Torque Torque Torque Nominal Output Torque Torque Torque Torque Torque Nominal Output Torque Torque Torque Torqu				1	5	13.8	43.0	95.2	283	473	1151	1670
Nominal Output Torque					7	11.9	36.0	85.6	219	400	1055	1574
Nominal Output Torque					10	10.1	25.0	75.0	210	320	763	1184
Nominal Output Torque Nome Parish Pari				Stage	Ratio	PGE-50	PGE-70(T)	PGE-90(T)	PGE-120(T)	PGE-142(T)	PGE-180(T)	PGE-220(
Part	N : 10 : .T		N.1		15	13.8	44.2	95.2	283	482	1151	1670
Part	Nominal Output Tor	que	N • m		20	11.9	35.9	74.6	249	490	1055	1574
Part					25	13.8	43.0	95.2	283	473	1151	1670
Max. Input Speed N + m 1.2 3-100 6000 6000 5000 4000					30	13.8	43.0	95.2	283	473	1151	1670
Max. Input Speed Profession Backlash P2 arcmin 2 12-100				2	35	13.8	43.0	95.2	283	473	1151	1670
Femilian					40	13.8	43.0	95.2	283	473	1151	1670
N - m												
Max. Input Sped Region												
Nominal Input Speed Primal 1,2 3-100 3000 3000 3000 2500 200												
Nominal Input Speed rpm 1,2 3-100 3000 3000 3000 2500 2000					100	10.1					703	1104
Max. Input Speed rpm 1,2 3-100 6000 6000 6000 5000 4000 4000 4000 Micro Backlash PO arcmin 1 3-10 - - - - €3 ≤5 ≤5	Emergency Stop Tor	que	N • m			(*					Torque)	
Micro Backlash P0 arcmin	Nominal Input Spee	ed	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Micro Backlash PU arcmin 1 3-10	Max. Input Speed		rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
Precision Backlash P1	Micro Backlash PC	,	arcmin	1	1	-	-	-				≦ 3
Precision Backlash P1	WIICIO Dackiasii FC	<u> </u>	arciiiii									
Standard Backlash P2 arcmin 1 3-10 12-100 515 ≤12 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤7 ≤7 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 ≤9 €9 ≤9 ≤9	Precision Backlash I	21	arcmin		1							
Standard Backlash P2 arcmin 2 12-100 ≤15 ≤12 ≤12 ≤9 ≤9 ≤9 ≤9 Torsional Rigidity N ⋅ m / /arcmin 1,2 3-100 1.0 2.8 7.5 15.5 30 57 110 Max. Bending Moment N ⋅ m / /arcmin 1,2 3-100 350 960 1630 3380 6150 7260 1112 Max. Axial Load N 1,2 3-100 320 900 1420 2930 5510 5550 8560 Operating Temp. °C 3-100 20000 (10,0000 / Continuous peration) 1 1 3-100 20000 (10,0000 / Continuous peration) 1 3-100 20000 (10,0000 / Continuous peration) 1 2 20-2000 3-2000 3-2000 3-2000 3-2000 3-2000 3-2000 3-2000 3-2000 3-2000 3-2000												
Max. Bending Moment	Standard Backlash I	2	arcmin	1	1							
Max. Axial Load N 1,2 3-100 320 900 1420 2930 5510 5550 8560 Operating Temp. °C 3-100 20,000 (10,000/ Continuous operation) 20,000 (10,000/ Continuous op	Torsional Rigidity											110
Operating Temp. °C 3-100 -10 °C ~+90 °C	Max. Bending Mome	ent	N • m	1,2	3-100	350	960	1630	3380	6150	7260	11120
Service Life hr 3-100 20,000 (10,000/ Continuous operation) ≥ 96% ≥ 96% ≥ 92% Weight kg 1 3-10 0.7 1.4 3.0 7.3 15.6 26 56 Mounting Position - 1,2 3-100 0.9 2.2/1.7 5.0/3.4 11.5/8.5 20.7/17.2 36/31 80/6 Mounting Position - 1,2 3-100 60 62 65 65 70 70 75 Protection Class - 1,2 3-100 60 62 65 65 70 70 75 Lubrication - 1,2 3-100 Inertia/J1 Synthetic Lubricant Inertia/J1 Stage Ratio unit PGE-50 PGE-70 PGE-90 PGE-120 PGE-142 PGE-180 PGE-2 4 5 0.02 0.16 0.65 1.80 5.83 19.8 56.5 0.02 0.14 <t< td=""><td>Max. Axial Load</td><td></td><td>N</td><td>1,2</td><td>3-100</td><td>320</td><td>900</td><td>1420</td><td>2930</td><td>5510</td><td>5550</td><td>8560</td></t<>	Max. Axial Load		N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Service Life hr 3-100 20,000 (10,000 / Continuous operation) Efficiency % 1 3-10 20,000 (10,000 / Continuous operation) ≥ 96% ≥ 92% Weight kg 1 3-10 0.7 1.4 3.0 7.3 15.6 26 56 Mounting Position - 1,2 3-100 0.9 2.2/1.7 5.0/3.4 11.5/8.5 20.7/17.2 36/31 80/6 Mounting Position - 1,2 3-100 60 62 65 65 70 70 75 Protection Class - 1,2 3-100 Enertia/U1 Synthetic Lubrication Synthetic Lubrication FGE-120 PGE-142 PGE-180 PGE-2 Stage Ratio unit PGE-50 PGE-70 PGE-90 PGE-120 PGE-142 PGE-180 PGE-2 1 5 0.02 0.16 0.65 1.80 5.83 19.8 56.5 1 5 0.02 0.16	Operating Temp.		°C		3-100			_	10 °C ~+90 °C	C		
Efficiency % 1 3-10 2 12-100			hr		3-100			20,000 (10,00	00/ Continuo	us operation)		
Weight kg 1 3-10 o.7 1.4 o.9 3.0 o.9 2.2/1.7 o.9 5.0/3.4 o.9 11.5/8.5 o.07/17.2 o.07/17.2 o.06/31 o.06/60 56 o.06 Mounting Position - 1.2 o.06 3-100 o.09 2.2/1.7 o.0/3.4 o.06 1.5/8.5 o.07/17.2 o.07/17.2 o.06/31 o	F.(C; -;		0/	1	3-10			, , ,				
Weight kg 2 12-100 0.9 2.2/1.7 5.0/3.4 11.5/8.5 20.7/17.2 36/31 80/6 Mounting Position - 1,2 3-100 60 62 65 65 70 70 75 Protection Class - 1,2 3-100 60 62 65 65 70 70 75 Lubrication - 1,2 3-100 Synthetic Lubricant IP65 IP66 IP66 IP66 IP66 IP65 IP66 IP6	Efficiency		%	2	12-100				≧ 92%			
Mounting Position - 1,2 3-100 - Any direction Noise Level 2 dBA/1m 1,2 3-100 60 62 65 65 70 70 75 Protection Class - 1,2 3-100 Synthetic Lubricant Lubrication - 1,2 3-100 Synthetic Lubricant Stage Ratio unit PGE-50 PGE-70 PGE-90 PGE-120 PGE-142 PGE-180 PGE-18 PGE-2 4 0.03 0.20 0.81 2.20 7.89 25.2 77.9 0.02 0.16 0.65 1.80 5.83 19.8 56.5 1 5 0.02 0.15 0.62 1.61 5.38 18.3 53.3 7 0.02 0.14 0.60 1.55 5.22 17.8 53.0 Stage Ratio PGE-50 PGE-70(T) PGE-90(T) PGE-90(T) PGE-120(T) PGE-120(T) PGE-120(T) PGE-180(T) PGE-120(T) PGE	Weight		ka	1	3-10	0.7		3.0		15.6	26	56
Noise Level 2 Protection Class dBA/1m 1,2 1,2 3-100 60 62 65 65 65 70 70 70 75 75 Protection Class - 1,2 3-100 Synthetic Lubricant Lubrication - 1,2 3-100 Synthetic Lubricant Inertia(J1) Stage Ratio unit PGE-50 PGE-70 PGE-90 PGE-120 PGE-142 PGE-180 PGE-2 PGE-180 PGE-2 3 0.03 0.20 0.16 0.65 1.80 5.83 19.8 56.5 5.22 77.9 56.5 4 0.02 0.15 0.62 1.61 5.38 18.3 53.3 53.3 53.3 5 0.02 0.14 0.60 1.55 5.22 17.8 53.0 50.0 17.6 52.9 52.9 Stage Ratio PGE-70(T) PGE-90(T) PGE-120(T) PGE-142(T) PGE-180(T) PGE-22 60.02 0.15(0.02) 0.62(0.15) 1.61(0.62) 5.38(1.61) 18.3(5.38) 53.9(18 53.9(18 2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55) 17.8(5.22) 53.0(17 53.0(17				i		0.9	2.2/1.7		-		36/31	80/62
Protection Class - 1,2 3-100 Synthetic Lubricant Ip65		ו	-									
Lubrication - 1,2 3-100 Synthetic Lubricant Stage Ratio unit PGE-50 PGE-90 PGE-120 PGE-180 PGE-2 3 0.03 0.20 0.81 2.20 7.89 25.2 77.9 0.02 0.16 0.65 1.80 5.83 19.8 56.5 0.02 0.15 0.62 1.61 5.38 18.3 53.3 0.02 0.14 0.60 1.55 5.22 17.8 53.0 0.02 0.14 0.60 1.53 5.20 17.6 52.9 Stage Ratio PGE-50 PGE-70(T) PGE-90(T) PGE-120(T) PGE-142(T) PGE-180(T) PGE-22 0.02 0.15(0.02) 0.62(0.15) 1.61(0.62) 5.38(1.61) 18.3(5.38) 53.9(18) 2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55)		С	dBA/1m			60	62	65		70	70	75
Stage Ratio unit PGE-50 PGE-70 PGE-90 PGE-120 PGE-142 PGE-180 PGE-20			-						IP65			
Stage Ratio unit PGE-50 PGE-70 PGE-90 PGE-120 PGE-142 PGE-180 PGE-2 1 3 0.03 0.20 0.81 2.20 7.89 25.2 77.9 0.02 0.16 0.65 1.80 5.83 19.8 56.5 0.02 0.15 0.62 1.61 5.38 18.3 53.3 0.02 0.14 0.60 1.55 5.22 17.8 53.0 10 Kg • cm² 0.02 0.14 0.60 1.55 5.22 17.6 52.9 Stage Ratio PGE-50 PGE-70(T) PGE-90(T) PGE-120(T) PGE-142(T) PGE-180(T) PGE-22 0.02 0.15(0.02) 0.62(0.15) 1.61(0.62) 5.38(1.61) 18.3(5.38) 53.9(18 2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55) 17.8(5.22) 53.0(17	Lubrication		-	1,2	3-100			Syr	nthetic Lubric	ant		
3						Inert	ia(J1)					
1	Stage	Rati	0	ur	nit	PGE-50	PGE-70	PGE-90	PGE-120	PGE-142	PGE-180	PGE-220
1 5 0.02 0.15 0.62 1.61 5.38 18.3 53.3 53.3 53.0 10.02 0.14 0.60 1.55 5.22 17.8 53.0 0.02 0.14 0.60 1.55 5.22 17.8 53.0 0.02 0.14 0.60 1.55 5.22 17.8 53.0 0.02 0.14 0.60 1.55 5.20 17.6 52.9 0.02 0.14 0.60 1.55 5.20 17.6 52.9 0.02 0.15 0						0.03	0.20	0.81	2.20	7.89	25.2	77.9
7 0.02 0.14 0.60 1.55 5.22 17.8 53.0 Stage Ratio PGE-50 PGE-70(T) PGE-90(T) PGE-120(T) PGE-142(T) PGE-180(T) PGE-22 0.02 0.15(0.02) 0.62(0.15) 1.61(0.62) 5.38(1.61) 18.3(5.38) 53.9(18) 2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55) 17.8(5.22) 53.0(17)												56.5
10 Kg • cm² 0.02 0.14 0.60 1.53 5.20 17.6 52.9	1											53.3
Stage Ratio PGE-50 PGE-70(T) PGE-90(T) PGE-120(T) PGE-142(T) PGE-180(T) PGE-22 15/20/25 0.02 0.15(0.02) 0.62(0.15) 1.61(0.62) 5.38(1.61) 18.3(5.38) 53.9(18) 2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55) 17.8(5.22) 53.0(17)	<u> </u>			V~ -	cm ²							
15/20/25 0.02 0.15(0.02) 0.62(0.15) 1.61(0.62) 5.38(1.61) 18.3(5.38) 53.9(18 2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55) 17.8(5.22) 53.0(17)	Stage			kg •	kg • cm²							
2 30/35/40 0.02 0.14(0.02) 0.60(0.14) 1.55(0.60) 5.22(1.55) 17.8(5.22) 53.0(17	Stage											
	, -											
507/07/00 0.07 0.14/0.07\ 0.50/0.14\ 1.52/0.60\ 6.70/1.53\ 17.6/6.20\ 63.0/15	_		30/35/40 50/70/100		0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.22(1.55)	17.6(5.22)	53.0(17.8	

X The above figures/specifications are subject to change without prior notice.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

Series Series

Series

PGH

PUR

PUL

PGE

S F

PGF

PEL

S PEC

Ser. PE

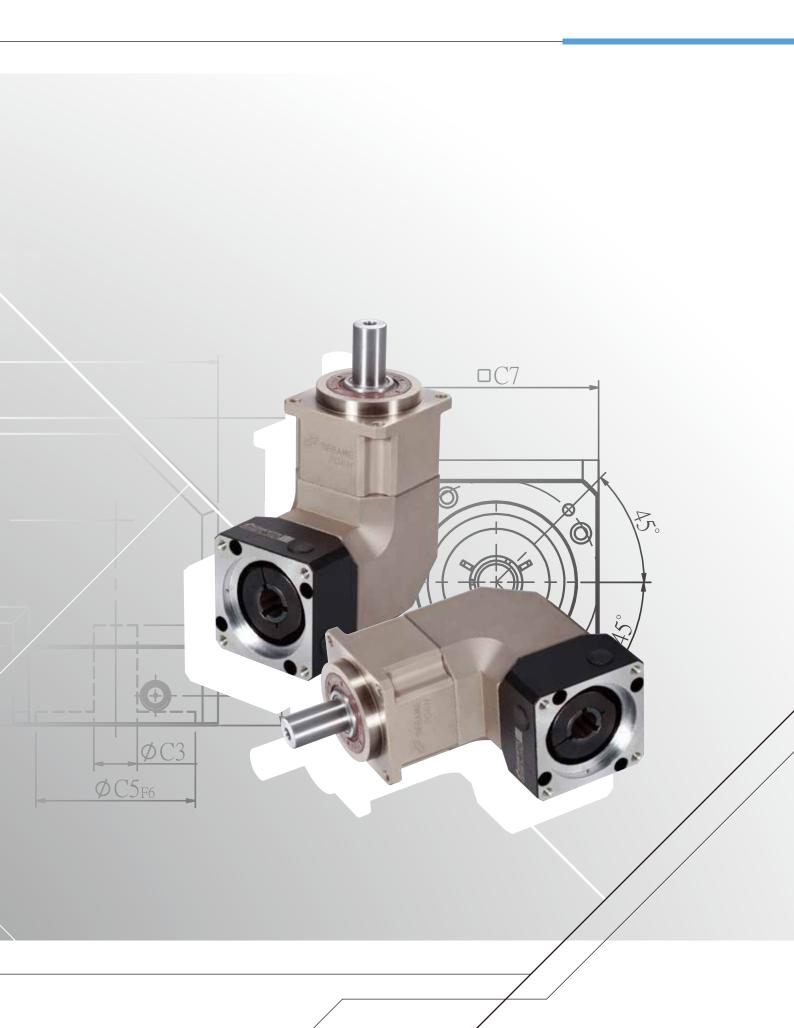
s --

Ξ. B

PAE Series







Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.



Alloy steel gear with unique heat treatment.

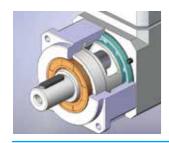
Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.



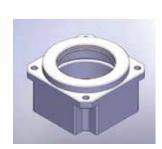
The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



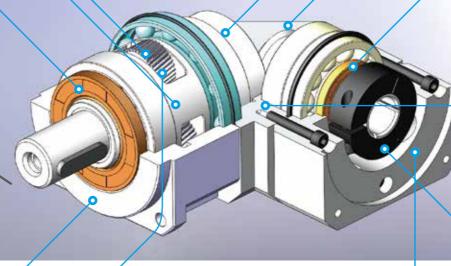
Alloy steel spiral bevel gears selected after hobbing and heat treatment to ensure high accuracy of the engagement point, low backlash and low noise.



Grinding process to smooth surface of output shaft, and with oil seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan.



Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment. The gearbox and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high precision, high torque and abrade consumption.



PGRH series overall design suitable for combination operation with servo motor high speed input and achieves maximum torque output. Precision gear design and gear processing, create a low backlash operation, high efficiency, low noise and planetary gear.

needle bearings, full needle roller bearing

aligned without retainer achieve maximum

exposure but smallest gap tolerances. Enhance

over-all gear structure rigid and output torque.



Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.



Input-end and motor shaft are coupled



High-tech oil seal design on the upper lip guard against dust intruder, lower lip guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance free.



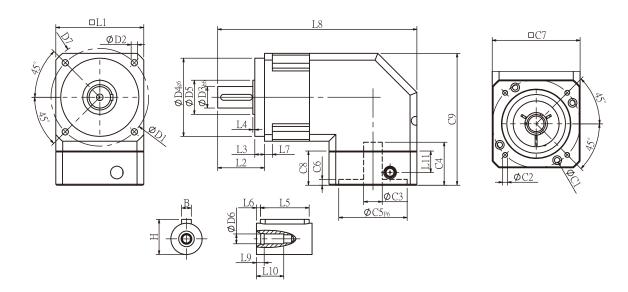
Right angular gear box processed by precision CNC equipment to obtain the highest combination with spiral bevel gears. Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.

through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

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PGRH Single Stage Dimensions

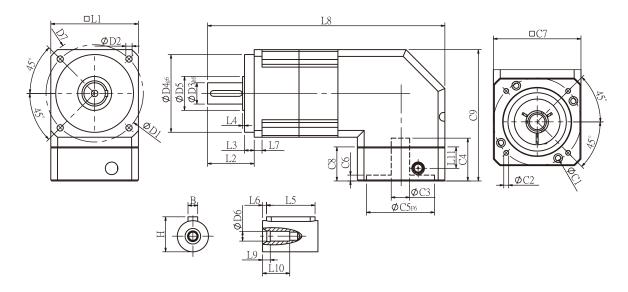


Specifications

Dimensions	PGRH42	PGRH60	PGRH90	PGRH115	PGRH142
D1	50	70	100	130	165
D2	3.4	5.5	6.5	8.5	10.5
D3 h6	13	16	22	32	40
D4 g6	35	50	80	110	130
D5	15	25	35	45	50
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2P
D7	56	80	118	148	186
L1	42.6	60	90	115	142
L2	26	37	48	63	91.5
L3	5.5	7	10	10	10
L4	1.5	1.5	1.5	3.5	3.5
L5	15	25	32	40	60
L6	2	2	3	5	5
L7	4	6	8	12	18
L8	103.6	148.2	204	246.5	325
L9	4	4	4.5	6	6
L10	14	16.5	20.5	30	38
L11	13.5	21.5	22	32	44.7
C1 ²	46	70	90	115	145
C2 ²	M4x0.7P	M5x0.8P	M6x1P	M8x1.25P	M8x1.25P
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	≦35
C4 ²	29	34	44	53	76
C5 ² F6	30	50	70	95	110
C6 ²	6	5	5	6	9
C7 ²	42.6	60	90	115	140
C8 ²	25	33	35	48	65
C9 ²	70.8	107.8	135	174.5	207
В	5	5	6	10	12
Н	15	18	24.5	35	43

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]bigstar$ Specification subject to change without notice.



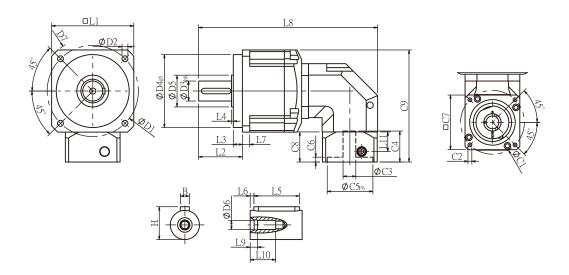
Specifications

Dimensions	PGRH42	PGRH60	PGRH90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	25	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	37	48
L3	5.5	7	10
L4	1.5	1.5	1.5
L5	15	25	32
L6	2	2	3
L7	4	6	8
L8	130.6	181.2	248
L9	4	4	4.5
L10	14	16.5	20.5
L11	13.5	21.5	22
C1 ²	46	70	90
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	≦8	≦14	≦19/≦24
C4 ²	29	34	44
C5 ² F6	30	50	70
C6 ²	6	5	5
C7 ²	42.6	60	90
C8 ²	25	33	35
C9 ²	70.8	107.8	135
В	5	5	6
Н	15	18	24.5

[★] C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]star$ Specification subject to change without notice.

PGRH Double Stage Dimensions-2



Specifications

Dimensions	PGRH60T	PGRH90T	PGRH115T	PGRH142T	PGRH180T	PGRH220T
D1	70	100	130	165	215	-
D2	5.5	6.5	8.5	10.5	13	-
D3 h6	16	22	32	40	55	-
D4 g6	50	80	110	130	160	-
D5	25	35	45	50	70	-
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	-
D7	80	118	148	186	239	-
L1	60	90	115	142	182	-
L2	37	48	63	91.5	100.5	-
L3	7	10	10	10	16	-
L4	1.5	1.5	3	6	2.5	-
L5	25	32	40	60	70	-
L6	2	3	5	5	6	-
L7	6	8	11	16	18	-
L8	151.8	200.7	272.5	345.5	424.5	-
L9	4	4.5	6	6	8	-
L10	16.5	20.5	30	38	48	-
L11	13.5	21.5	22	32	44.7	-
C1 ²	46	70	90	115	145	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-
C3 ²	≦8	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24	<u>≤</u> 35	-
C4 ²	29	34	44	53	76	-
C5 ² F6	30	50	70	95	110	-
C6 ²	6	5	5	6	9	-
C7 ²	42.6	60	90	115	140	-
C8 ²	25	33	35	48	65	-
C9 ²	79.5	122.8	147.5	188	207	-
В	5	6	10	12	16	-
Н	18	24.5	35	43	59	-

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]bigstar$ Specification subject to change without notice.

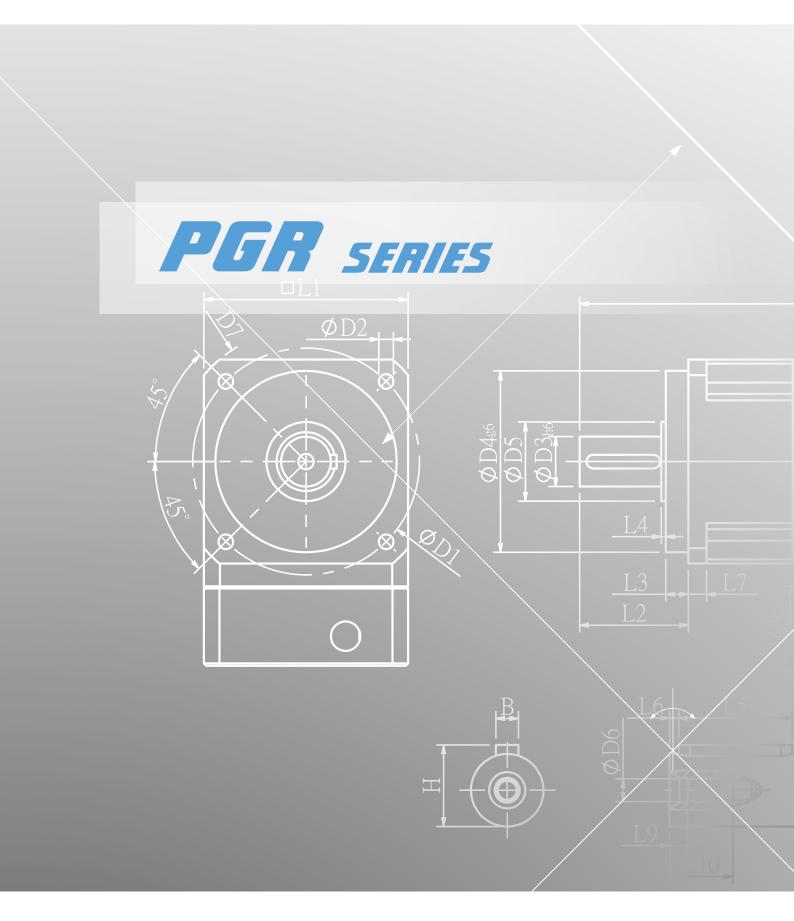
PGRH Specifications Table

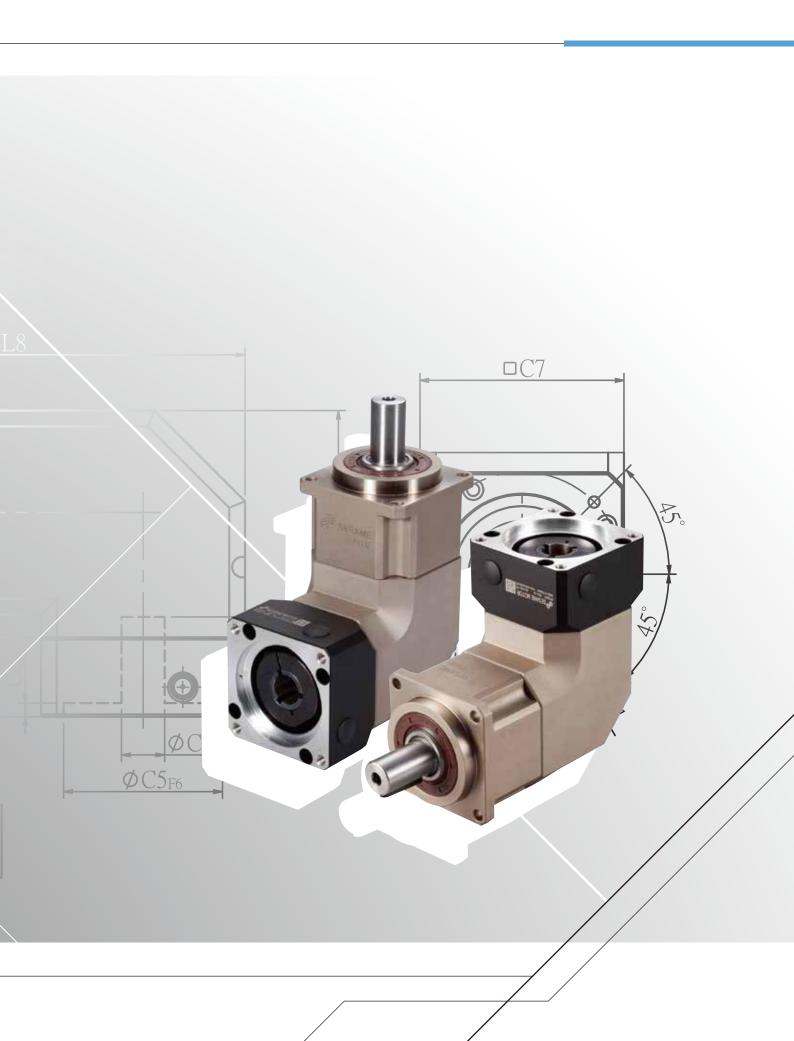
Specifi	ications		Stage	Ratio	PGRH-42	PGRH-60	PGRH-90	PGRH-115	PGRH-142	PGRH-180	PGRH-220
				3	19	53	145	290	520	950	1550
				5	20 17	55 54	150 140	300	550	1000 1050	1650
				6	15	46	135	290 280	530 490	1000	1700 1600
				7	14	44	125	270	450	960	1500
			1	8	12	41	110	240	390	900	1350
				9	11	37	95	220	360	800	1250
				10 14	11 14	37 44	95 125	220 270	360 450	800 960	1250 1500
				20	11	37	95	220	360	800	1250
			Stage	Ratio			PGRH-90(T)	PGRH-115(T)			PGRH-220T
				15	19	53	145	290	520	950	1550
Nominal Output To	orque	N•m		20	20	55	150	300	550	1000	1650
				25 30	17 17	54 54	140 140	290 290	530 530	1050 1050	1700 1700
				35	17	54	140	290	530	1050	1700
				40	17	54	140	290	530	1050	1700
			2	45	17	54	140	290	530	1050	1700
				50	17	54	140	290	530	1050	1700
				60	15	46	135	280	490	1000	1600
				70	14	44	125	270	450	960	1500
				90	12 11	41 37	110 95	240 220	390 360	900 800	1350 1250
				100	11	37	95	220	360	800	1250
				120	15	46	135	280	490	1000	1600
				140	14	44	125	270	450	960	1500
				160	12	41	110	240	390	900	1350
				180	11	37	95	220	360	800	1250
				200	11	37	95	220	360	800	1250
Emergency Stop To	orque	N • m			(*	Max. Outpu	.0 times of No t Torque T2B	ominal Output =60% of Eme	rgency Stop	Torque)	
Nominal Input Sp	peed	rpm	1,2	3-200	5000	5000	4000	4000	3000	3000	2000
Max. Input Spe	ed	rpm	1,2	3-200	10000	10000	8000	8000	6000	6000	4000
NAT D I I I-	DO		1	3-20	-	-	≦ 3	≦ 2	≦ 2	≦ 2	≦ 2
Micro Backlash	PU	arcmin	2	15-200	-	=	≦ 5	≦ 4	≦4	≦ 4	≦4
	. 54		1	3-20	≦ 5	≦ 5	≦ 5	≦4	≦4	≦ 4	≦4
Precision Backlas	in PI	arcmin	2	15-200	<u>≤</u> 7	≦7	≦ 7	≦ 7	≦ 7	≦ 7	≦ 7
			1	3-20	≦7	≦ 7	≦7	≦ 6	≦ 6	≦ 6	≦ 6
Standard Backlas	sh P2	arcmin	2	15-200	<u>≦</u> 9	≦9	≦ 9	≦ 9	≦ 9	≦ 9	≦ 9
Torsional Rigid	ity	N • m /arcmin	1,2	3-100	2.5	6	12	23	45	75	130
Max. Radial Loa	ad	N	1,2	3-100	760	1570	2780	5340	8400	13000	35000
Max. Axial Loa	ıd	N	1,2	3-100	410	750	1870	3310	4670	6460	21400
Operating Tem	າກ	°C		3-100				-10 °C ~+90 °			
	·le.			_						\	
Service Life		hr	1	3-100			ZU,UUU (1U,U	000/ Continuo	us operation)	
Efficiency		%	1	3-10				≧ 95%			
-			2	12-100				≧ 92%			
Weight		kg	1	3-10	1.0	2.6	6.8	13.5	25.1	50	82
			2	12-100	1.4	3.3/2.9	8.9/7.2	14.8	26.7	55	88
Mounting Positi	ion		1,2	3-100				Any direction	1		
Noise Level 2	2	dBA/1m	1,2	3-100	62	64	66	68	70	72	74
Protection Clas		_	1,2	3-100				IP65			
Lubrication			1,2	3-100			С.	nthetic Lubric	ant		
Lubrication			1,2	3-100	 Inert	ia(J1)	5)	muneuc Lubrio	aiit		
Stage	R	Ratio	ur	nit	PGRH-42	PGRH-60	PGRH-90	PGRH-115	PGRH-142	PGRH-180	PGRH-220
290		1/5/7/9	- GI		0.06	0.40	2.28	6.87	24.2	69.8	138.2
1		10/14/20			0.05	0.30	1.45	4.76	14.5	50.3	103.6
C+				2							
Stage	K	atio Kg • cm ²		PGRH-42	PGRH-60(T)	PGRH-90(T)	PGRH-115(T)	PGKH-142(1)	FGKH-1801	PGRH-220T	
		/0F /0F / : =			0	0.40/2.22	0.00(= ==:	2		07 -	00.5
2	15/20,	/25/35/45 thers			0.06	0.40(0.08) 0.30(0.06)	2.28(0.72) 1.45(0.38)	3.02 1.64	7.83 5.00	27.7 15.9	80.3 55.3

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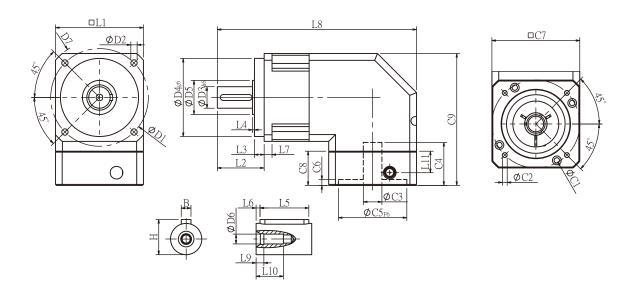
^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.







PGR Single Stage Dimensions



Specifications

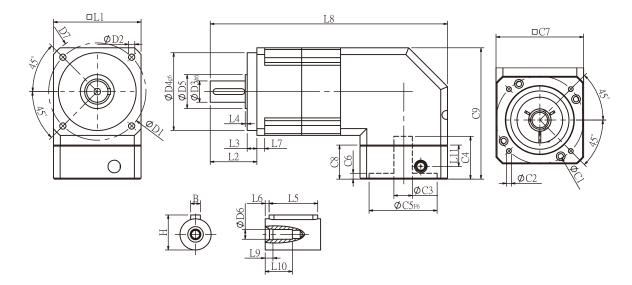
Dimensions	PGR42	PGR60	PGR90	PGR115	PGR142	PGR180	PGR220
D1	50	70	100	130	165	-	-
D2	3.4	5.5	6.5	8.5	10.5	-	-
D3 h6	13	16	22	32	40	-	-
D4 g6	35	50	80	110	130	-	-
D5	15	25	35	45	50	-	-
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	-	-
D7	56	80	118	148	186	-	-
L1	42.6	60	90	115	142	-	-
L2	26	37	48	62	93	-	-
L3	5.5	7	10	8	8	-	-
L4	1.5	1.5	1.5	3	6	-	-
L5	15	25	32	40	60	-	-
L6	2	2	3	5	5	-	-
L7	4	6	8	12	18	-	-
L8	103.6	148.7	204	244.5	330	-	-
L9	4	4	4.5	6	6	-	-
L10	14	16.5	20.5	30	38	-	-
L11	13.5	21.5	22	32	44.7	-	-
C1 ²	46	70	90	115	145	-	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-	-
C3 ²	≦8	≦14	≦19/≦24	≦24	≦35	-	-
C4 ²	29	34	44	53	75	-	-
C5 ² F6	30	50	70	95	110	-	-
C6 ²	6	5	5	6	9	-	-
C7 ²	42.6	60	90	115	140	-	-
C8 ²	25	33	35	48	65	-	-
C9 ²	70.8	107.8	135	174.5	207	-	-
В	5	5	6	10	12	-	-
Н	15	18	24.5	35	43	-	-

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]bigstar$ Specification subject to change without notice.

Series Series

PGR Double Stage Dimensions-1



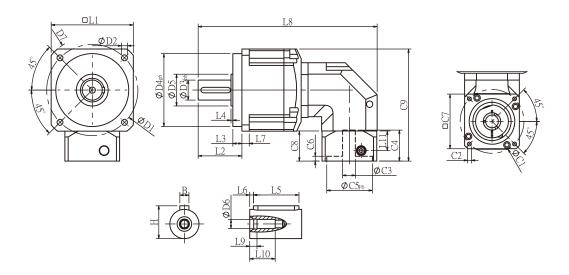
Specifications

Dimensions	PGR42	PGR60	PGR90	PGR115	PGR142
D1	50	70	100	130	165
D2	3.4	5.5	6.5	8.5	10.5
D3 h6	13	16	22	32	40
D4 g6	35	50	80	110	130
D5	15	25	35	45	50
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P
D7	56	80	118	148	186
L1	42.6	60	90	115	142
L2	26	37	48	62	93
L3	5.5	7	10	8	8
L4	1.5	1.5	1.5	3	6
L5	15	25	32	40	60
L6	2	2	3	5	5
L7	4	6	8	12	18
L8	129.6	176.7	244	292.5	391
L9	4	4	4.5	6	6
L10	14	16.5	20.5	30	38
L11	13.5	21.5	22	32	44.7
C1 ²	46	70	90	115	145
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24	≦35
C4 ²	29	34	44	53	75
C5 ² _{F6}	30	50	70	95	110
C6 ²	6	5	5	6	9
C7 ²	42.6	60	90	115	140
C8 ²	25	33	35	48	65
C9 ²	70.8	107.8	135	174.5	207
В	5	5	6	10	12
Н	15	18	24.5	35	43

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

 $[\]star$ Specification subject to change without notice.

PGR Double Stage Dimensions-2



Specifications

Dimensions	PGR60T	PGR90T	PGR115T	PGR142T	PGR180T	PGR220T
D1	70	100	130	165	215	-
D2	5.5	6.5	8.5	10.5	13	-
D3h6	16	22	32	40	55	-
D4g6	50	80	110	130	160	-
D5	25	35	45	50	70	-
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	-
D7	80	118	148	186	239	-
L1	60	90	115	142	182	-
L2	37	48	62	93	104.5	-
L3	7	10	8	8	20	-
L4	1.5	1.5	3	6	2.5	-
L5	25	32	40	60	70	-
L6	2	3	5	5	6	-
L7	6	8	12	18	16	-
L8	145.1	196.2	269.4	343.5	419.5	-
L9	4	4.5	6	6	8	-
L10	16.5	20.5	30	38	48	-
L11	13.5	21.5	22	32	44.7	-
C1 ²	46	70	90	115	145	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24	<u>≤</u> 35	-
C4 ²	29	34	44	53	75	-
C5 ² F6	30	50	70	95	110	-
C6 ²	6	5	5	6	9	-
C7 ²	42.6	60	90	115	140	-
C8 ²	25	33	35	48	65	-
C9 ²	79.5	122.8	147.5	188	207	-
В	5	6	10	12	16	-
Н	18	24.5	35	43	59	-

 $[\]bigstar \ \text{C1} \sim \text{C9} \ \text{are motor specific dimensions (metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]bigstar$ Specification subject to change without notice.

PLANETARY GEARHEADS

PGR Specifications Table

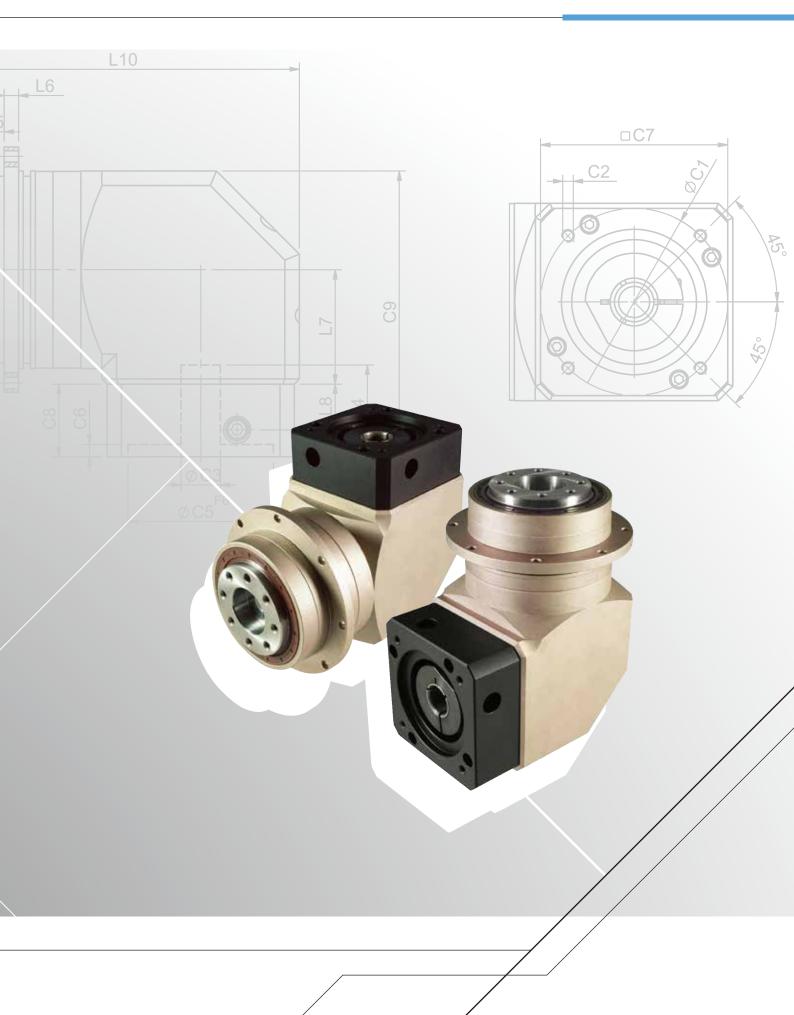
Specifications		Stage	Ratio	PGR-42	PGR-60	PGR-90	PGR-115	PGR-142	PGR-180	PGR-220
			3	13.8	44.3	95.2	283	482	1510	1670
			4	11.9	35.9	74.6	249	490	1055	1574
			5	13.8	43.0	95.2	283	473	1151	1670
			6	12.5	39.4	90.9	266	436	1055	1574
		1	7	11.9	36.0	85.6	219	400	1055	1574
		_	8	10.9	32.4	85.0	216	363	860	1184
			9	9.8	28.7	80.0	210	320	764	1185
			10	10.1	25.0	75.0	210	320	763	1184
		Stage	Ratio	PGR-42	PGR-60 (T)	PGR-90(T)	PGR-115(T)	PGR-142(T)	PGR-180T	PGR-220T
			15	13.8	44.2	95.2	283	482	1151	1670
Nominal Output Torque	N•m		20	11.9	35.9	74.6	249	490	1055	1574
			25	13.8	43.0	95.2	283	473	1151	1670
			30	13.8	43.0	95.2	283	473	1151	1670
		2	35	13.8	43.0	95.2	283	473	1151	1670
		-	40	13.8	43.0	95.2	283	473	1151	1670
			45	13.8	43.0	95.2	283	473	1151	1670
			50	13.8	43.0	95.2	283	473	1151	1670
			60	12.5	39.4	90.9	266	436	1055	1574
			70	11.9	36.0	85.6	219	400	1055	1574
			80	10.9	32.4	85.0	219	363	860	1184
			90	9.8		80.0	210	320		1185
					28.7				764	
			100	10.1	25.0	75.0	210	320	763	1184
Emergency Stop Torque	N • m		3.0 times of Nominal Output Torque (* Max. Output Torque T2B =60% of Emergency Stop Torque)							
Nominal Input Speed	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Speed	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
		1	3-10	-	-	_	≦ 4	≦4	≦4	≦4
Micro Backlash P0	arcmin	2	12-100	_	_	_	= · ≦ 6	_ · ≦ 6	_ · ≦ 6	= · ≦ 6
		1	3-10	-	-	≦ 6	<u>-6</u>	<u>6</u>	<u>6</u>	<u>6</u>
Precision Backlash P1	arcmin	2	12-100	_	_	= 0 ≦ 9	= 8 ≦ 8	= 8 ≦ 8	_ 0 ≦ 8	= 8 ≦ 8
		1	3-10	≦12	<u>≦</u> 9	 ≦9	 ≦9	 ≦9	<u> </u>	 ≦9
Standard Backlash P2	arcmin	2	12-100	= 12 ≦ 15	= 3 ≦ 12	= 3 ≦ 12	= 3 ≦ 11	= 3 ≦ 11	= 3 ≦ 11	= 3 ≦ 11
Torsional Rigidity	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30	57	110
Max. Radial Load	N	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Load	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Temp.	°C		3-100				-10 °C ~+90 °			
Service Life	hr		3-100			20,000 (10,0	000/ Continuo	us operation)	1	
Efficiency	%	1 2	3-10 12-100				≧ 94% ≧ 90%			
14/ 1 1 -		1	3-10	1.0	2.5	6.5	13.2	24.6	49	81
Weight	kg	2	12-100	1.3	3.2/2.8	8.6/6.9	17.7/14.5	29.7/26.2	53	87
Mounting Position	-	1,2	3-100		,		Any direction			
Noise Level ²	dBA/1m	1,2	3-100	65	67	70	70	75	75	80
				33		, 0		, ,	, ,	
Protection Class	-	1,2	3-100				IP65			
Lubrication	-	1,2	3-100			Sy	nthetic Lubric	ant		
				Inert	ia(J1)					
Stage	Ratio	ur	nit	PGR-42	PGR-60	PGR-90	PGR-115	PGR-142	PGR-180	PGR-220
3	/4/5/7/9			0.06	0.40	2.28	6.87	24.2	69.8	138.2
		1		0.05	0.30	1.45	4.76	14.5	50.3	103.6
	6/8/10	-								
1	Ratio	Ka •	cm ²	PGR-42	PGR-60(T)	PGR-90(T)	PGR-115(T)	PGR-142(T)	PGR-180T	PGR-220T
1 Stage		Kg •	cm ²	PGR-42 0.06	PGR-60(T) 0.40(0.08)	PGR-90(T) 2.28(0.72)	PGR-115(T) 6.87(3.02)	PGR-142(T) 24.2(7.83)	PGR-180T	PGR-220T 80.3

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

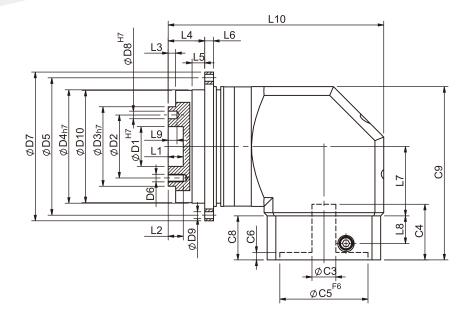
^{* 1.} Applied to the output shaft center @100rpm.
 * 2. Measured at 3000rpm with no load. * 3. PGR115T - □□ - P0 is not applicable.
 ※ The above figures/specifications are subject to change without prior notice.

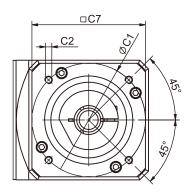






PGFR Single Stage Dimensions



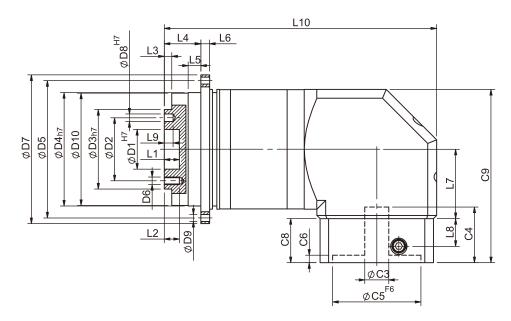


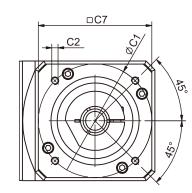
Specifications

Dimensions	PGFR42	PGFR60	PGFR90	PGFR115
D1 H7	-	-	31.5	-
D2	-	-	50	-
D3 h7	-	-	63	-
D4 h7	-	-	90	-
D5	-	-	109	-
D6	-	-	M6x1.0P	-
D7	-	-	118	-
D8 H7	-	-	6	-
D9	-	-	5.5	-
D10	-	-	89.2	-
L1	-	-	12	-
L2	-	-	12	-
L3	-	-	6	-
L4	-	-	29	-
L5	-	-	10	-
L6	-	-	7	-
L7	-	-	55	-
L8	-	-	22	-
L9	-	_	7	_
L10	-	-	171.1	-
C1 ²	-	-	90	-
C2 ²	-	-	M6x1.0P	-
C3 ²	-	-	≦19/≦24	-
C4 ²	-	-	44	-
C5 ² F6	-	-	70	-
C6 ²	-	-	5	-
C7 ²	-	-	90	-
C8 ²	-	-	35	-
C9 ²	-	-	137.5	-

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.





Specifications

Unit:mm

	I	I	I	I
Dimensions	PGFR42	PGFR60	PGFR90	PGFR115
D1 H7	-	-	31.5	-
D2	-	-	50	-
D3 h7	-	-	63	-
D4 h7	-	-	90	-
D5	-	-	109	-
D6	-	-	M6x1.0P	-
D7	-	-	118	-
D8 H7	-	-	6	-
D9	-	-	5.5	-
D10	-	-	89.2	-
L1	-	-	12	-
L2	-	-	12	-
L3	-	-	6	-
L4	-	-	29	-
L5	-	-	10	-
L6	-	-	7	-
L7	-	-	55	-
L8	-	-	22	-
L9	-	-	7	-
L10	-	-	216.1	-
C1 ²	-	-	90	-
C2 ²	-	-	M6x1.0P	-
C3 ²	-	-	≦19/≦24	-
C4 ²	-	-	44	-
C5 ² F6	-	-	70	-
C6 ²	-	-	5	-
C7 ²	-	-	90	-
C8 ²	-	-	35	-
C9 ²	-	-	137.5	-

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

Serie Serie

Series Series

PGE Series

) T

Serie

PGF

PE

PEC

Series

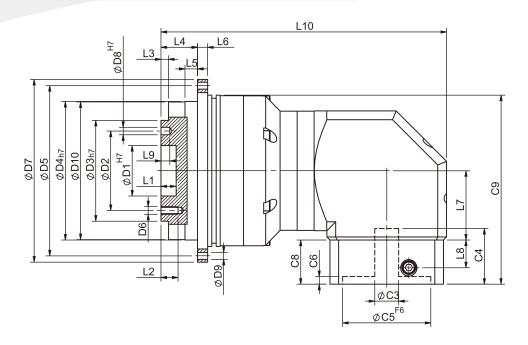
Serie Serie

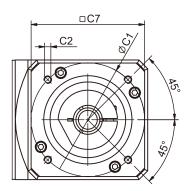
Serie

Series Series

 $[\]star$ Specification subject to change without notice.

PGFR Double Stage Dimensions-2





Specifications

Dimensions	PGFR60T	PGFR90T	PGFR115T
D1 H7	-	- PGFR901	40
D2			63
D3 h7	-	-	
	-	-	80
D4 h7	-	-	110
D5	-	-	135
D6	-	-	M6x1.0P
D7	-	-	145
D8 H7	-	-	6
D9	-	-	5.5
D10	-	-	109.2
L1	_	_	12
L2	-	-	13.5
L3	_	-	6
L4	-	-	29
L5	-	_	10
L6	_	-	8
L7	_	-	55
L8	-	-	22
L9	-	-	7
L10	-	-	226.6
C1 ²	-	-	90
C2 ²	_	-	M6x1.0P
C3 ²	-	-	<u>≤</u> 19/ <u>≤</u> 24
C4 ²	_	_	44
C5 ² F6	-	-	70
C6 ²	_	-	5
C7 ²	-	-	90
C8 ²	-	-	35
C9 ²	-	-	150

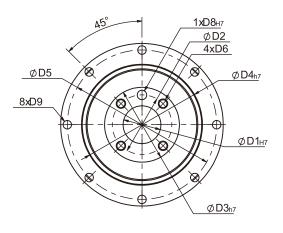
 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

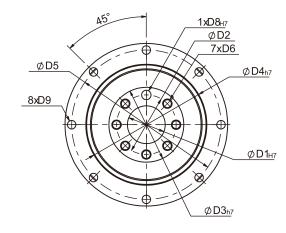
Series

PGFR Flange Dimensions

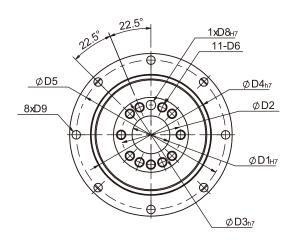
PGFR42



PGFR60 PGFR90



PGFR115



Specifications

Dimensions	PGFR42	PGFR60	PGFR90	PGFR115	PGFR142
D1 H7	12	20	31.5	40	-
D2	20	31.5	50	63	-
D3 h7	28	40	63	80	-
D4 h7	47	64	90	110	-
D5	67	79	109	135	-
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	-
D8 H7	3	5	6	6	-
D9	3.4	4.5	5.5	5.5	-

[★] Specification subject to change without notice.

PGFR Specifications Table

Specifica	tions	Stage	Ratio	PGFR-42	PGFR-60	PGFR-90	PGFR-115
			3	-	40	105	180
			4	16	43	110	240
			5	17	50	130	290
		1	7	14	44	125	270
		-	10	11	37	95	220
			14	14	44	125	270
			20	11	37	95	220
		Stage	Ratio	PGFR-42	PGFR-60(T)	PGFR-90(T)	PGFR-115T
Nominal Output Tor	gue N•m		15	-	40	105	180
Normal Output Ton	que N • III		20	16	43	110	240
			25	17	50	130	290
			30	17	50	130	290
			35	17	50	130	290
		2	40	17	50	130	290
			50	17	50	130	290
			70	14	44	125	270
			100	11	37	95	220
			140	14	44	125	270
			200	11	37	95	220
Emergency Stop Tor	que N•m		(* N	3.0 time 1ax. Output Torqi	es of Nominal Outpue T2B =60% of Er	out Torque nergency Stop Tol	rque)
Nominal Input Spe	ed rpm	1,2	3-100	5000	5000	4000	4000
Max. Input Speed	rpm	1,2	3-100	10000	10000	8000	8000
Micro Backlash PO) arcmin	1 2	3-10 12-100	- -	- -	≦ 4 ≦ 6	≦ 2 ≦ 4
	21	1	3-10	≦ 6	≦ 6	<u> </u>	<u> </u>
Precision Backlash I	P1 arcmin	2	12-100	≦8	≦8	≦ 8	≦ 7
Standard Backlash	P2 arcmin	1	3-10	≦ 8	≦ 8	≦8	≦ 6
Torsional Rigidity	Nam	1,2	12-100 3-100	≦ 10 6	≦10 12	≦10 28	≦ 9 75
Max. Bending Mome		1,2	3-100	18	29	61	111
Max. Axial Load	N	1,2	3-100	372	508	849	1260
	°C	· ·	3-100			~+90 °C	
Operating Temp. Service Life	hr		3-100		20,000 (10,000/ Co		n)
		1	3-100			95%	11)
Efficiency	%	2	12-100			92%	
\\/-:- -±	1	1	3-10	1.0	2.3	6.3	13.5
Weight	kg	2	12-100	1.4	3.0/2.6	8.3/6.7	14.8
Mounting Position	n -	1,2	3-100			irection	
Noise Level ²	dBA/1m	1,2	3-100	62	64	66	68
Protection Class	-	1,2	3-100			265	
Lubrication	-	1,2	3-100	(11)	Synthetic	Lubricant	
C	5		Inertia(DOED CO	DOED 00	DCE2 445
Stage	Ratio		unit	PGFR-42	PGFR-60	PGFR-90	PGFR-115
1	3/4/5/7/9 10/14/20			0.06	0.40	2.28	6.87 4.76
Stage	Ratio		Va - cm²	PGFR-42	PGFR-60(T)	PGFR-90(T)	
Stage	15/20/25/35		Kg • cm²	0.06	0.40(0.08)	2.28(0.72)	PGFR-115T 3.02
2	13/20/23/33 others			0.06	0.30(0.06)	1.45(0.38)	1.64
	Others			5.05	0.55(0.00)	1. 15(0.50)	2.01

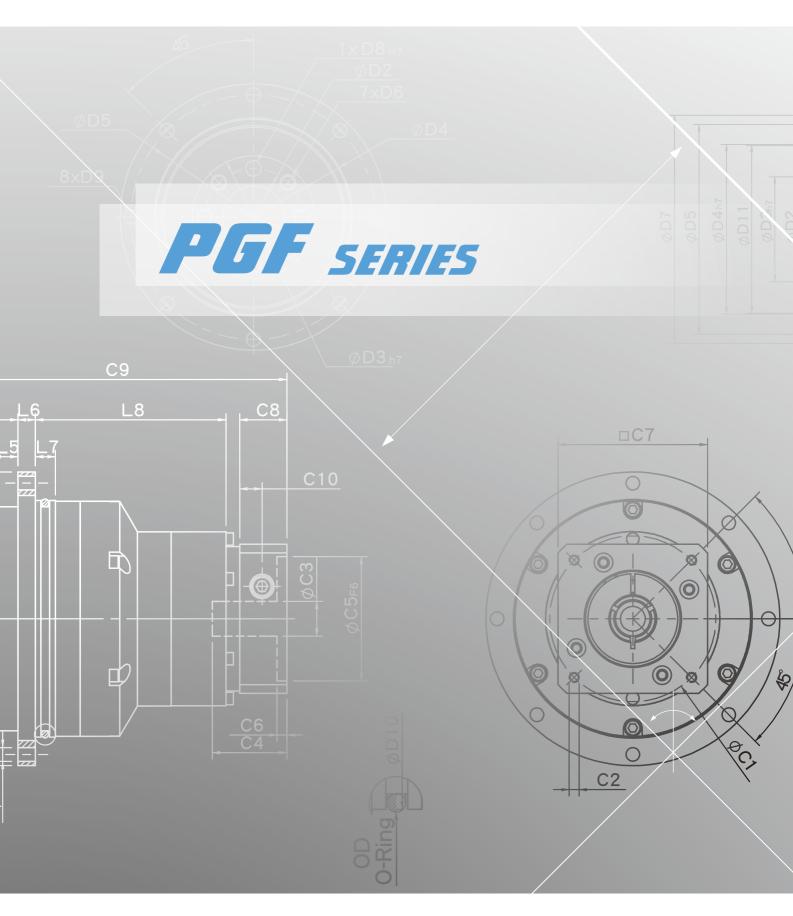
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS





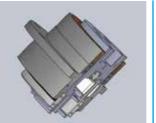




PGF SERIES FEATURES

Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.

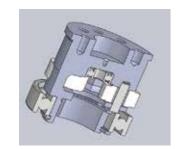




The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.



structure rigid and output torque.

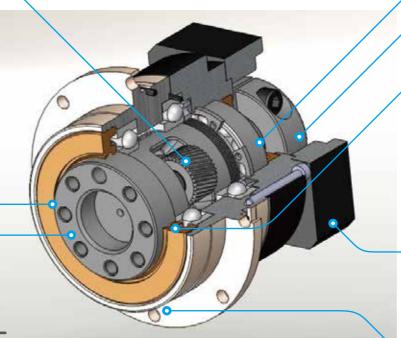
Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.

Planet gear transmission interface equipped with needle bearings, full needle roller bearing aligned without retainer achieve maximum

exposure but smallest gap tolerances. Enhance over-all gear



Grinding process to smooth surface of output shaft, and with oil seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan. Hollow output shaft connect perfectly with circular flange drastically reducing the installation space.

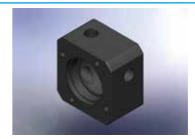


PGF series overall design suitable for combination operation with servo motor high speed input and achieves maximum torque output. Hollow output shaft connect perfectly with circular flange drastically reducing the installation space.

Precision gear design and gear processing create a planetary gearhead with low backlash operation, high efficiency, low noise and long lifespan.



against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance free.



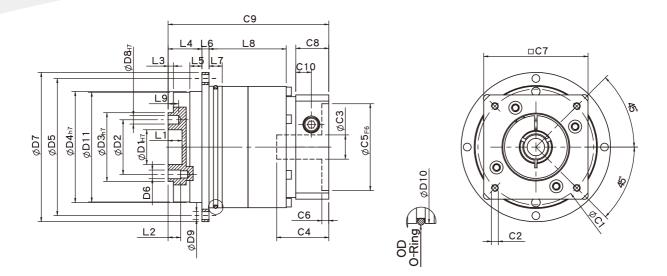
Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.



Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.

The gearbox and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high precision, high torque and abrade consumption.

PGF Single Stage Dimensions



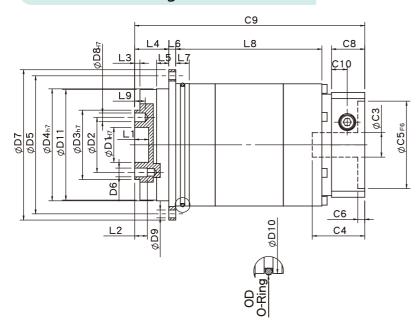
Specifications

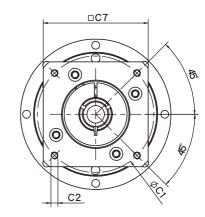
Dimensions	PGF42	PGF60	PGF90	PGF115
D1 H7	12	20	31.5	40
D2	20	31.5	50	63
D3 h7	28	40	63	80
D4 h7	47	64	90	110
D4 n7	67	79	109	135
D6	M3x0.5P			M6x1.0P
		M5x0.8P	M6x1.0P	
D7	72	86	118	145
D8 H7	3	5	6	6
D9	3.4	4.5	5.5	5.5
D10	60	70	95	120
D11	46.2	63.2	89.2	109.2
L1	4	8	12	12
L2	6	7.2	12	13.5
L3	3	3	6	6
L4	19.5	19.5	29	29
L5	7	7	10	10
L6	4	4	7	8
L7	5	7.7	8	10
L8	25	29.5	35	50.5
L9	4	6	7	7
C1 ²	46	70	90	115
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P
C3 ²	≦8/≦11	<u>≤</u> 14	<u>≤</u> 19/ <u>≤</u> 24	<u>≤</u> 24/ <u>≤</u> 32
C4 ²	28.1	36.5	41.2	51.1
C5 ² F6	30	50	70	95
C6 ²	4	4	6.7	6
C7 ²	42	60	90	115
C8 ²	16.5	19	25.5	30
C9 ²	74.8	84.5	104.5	127.5
C10 ²	7.4	9	11.3	13.9
OD	56x2	66x2	90x3	110x3

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

PGF Double Stage Dimensions-1





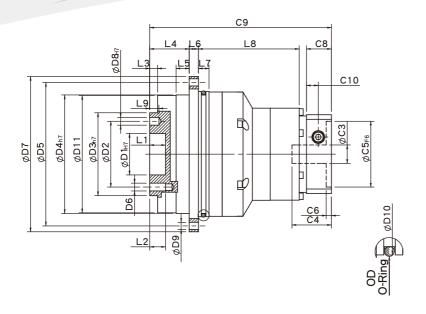
Specifications

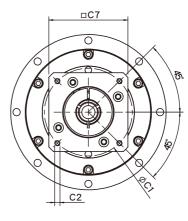
Dimensions	PGF42	PGF60	PGF90
D1H7	12	20	31.5
D2	20	31.5	50
D3h7	28	40	63
D4h7	47	64	90
D5	67	79	109
D6	M3x0.5P	M5x0.8P	M6x1.0P
D7	72	86	118
D8H7	3	5	6
D9	3.4	4.5	5.5
D10	60	70	95
D11	46.2	63.2	89.2
L1	4	8	12
L2	6	7.2	12
L3	3	3	6
L4	19.5	19.5	29
L5	7	7	10
L6	4	4	7
L7	5	7.7	8
L8	54.5	68.5	80
L9	4	6	7
C1 ²	46	70	90
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	<u>≦</u> 8	<u>≤</u> 14	<u>≤</u> 19
C4 ²	28.1	36.5	41.2
C5 ² F6	30	50	70
C6 ²	4	4	6.7
C7 ²	42	60	90
C8 ²	16.5	19	25.5
C9 ²	102.5	123.5	148.6
C10 ²	7.4	9	11.3
OD	56x2	66x2	90x3

★ C1~C9 are motor	r specific almensions(m	etric sta snown),Siz	ze may vary according	g to the motor flange chosen	

 $[\]star$ Specification subject to change without notice.

PGF Double Stage Dimensions-2





Specifications

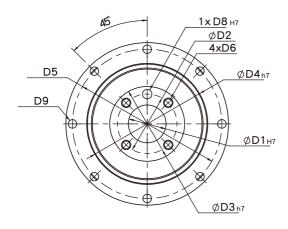
Dimensions	PGF60T	PGF90T	PGF115T
D1 H7	20	31.5	40
D2	31.5	50	63
	40	63	80
D3 h7			
D4 h7	64	90	110
D5	79	109	135
D6	M5x0.8P	M6x1.0P	M6x1.0P
D7	86	118	145
D8 H7	5	6	6
D9	4.5	5.5	5.5
D10	70	95	120
D11	63.2	89.2	109.2
L1	8	12	12
L2	7.2	12	13.5
L3	3	6	6
L4	19.5	29	29
L5	7	10	10
L6	4	7	8
L7	7.7	8	10
L8	61.2	68	89.5
L9	6	7	7
C1 ²	46	70	90
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	<u>≤</u> 8/ <u>≤</u> 11	<u>≤</u> 14	<u>≤</u> 19/ <u>≤</u> 24
C4 ²	28.1	36.5	41.7
C5 ² F6	30	50	70
C6 ²	4	4	6.7
C7 ²	42	60	90
C8 ²	16.5	19	25.5
C9 ²	109.2	135.5	159.1
C10 ²	7.4	9	11.3
OD	66x2	90x3	110x3

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

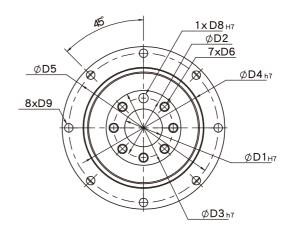
 $[\]star$ Specification subject to change without notice.

PGF Flange Dimensions

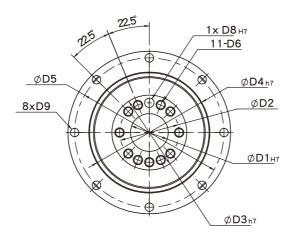
PGF42



PGF60 PGF90



PGF115



Specifications

Dimensions	PGF42	PGF60	PGF90	PGF115	PGF142
D1 H7	12	20	31.5	40	-
D2	20	31.5	50	63	-
D3 h7	28	40	63	80	-
D4 h7	47	64	90	110	-
D5	67	79	109	135	-
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	-
D8 H7	3	5	6	6	-
D9	3.4	4.5	5.5	5.5	-

[★] Specification subject to change without notice.

PGF Specifications Table

1715 2 16							
規格 Specifi	cations	Stage	Ratio	PGF-42	PGF-60	PGF-90	PGF-115
			3	-	40	105	180
			4	16	43	110	240
		1	5	17	50	130	290
		1	7	14	44	125	270
			10	11	37	95	220
		64	5.0	DCE 42	DCE CO(T)	DCE OO(T)	DCE 115T
		Stage	Ratio	PGF-42	PGF-60(T)	PGF-90(T)	PGF-115T
Nominal Output Tord	nue N•m		15	-	40	105	180
Nominal Output Fore	140		20	16	43	110	240
			25	17	50	130	290
			30	17	50	130	290
		2	35	17	50	130	290
			40	17	50	130	290
			50	17	50	130	290
			70				
				14	44	125	270
			100	11	37	95	220
Emergency Stop Tord	que N•m		(* N	3.0 times lax. Output Torqu	s of Nominal Outp ue T2B =60% of Er	out Torque mergency Stop To	rque)
Nominal Input Spee	ed rpm	1,2	3-100	5000	5000	4000	4000
Max. Input Speed	rpm	1,2	3-100	10000	10000	8000	8000
Miero De alde de DC		1	3-10	≦3	≦ 3	≦3	≦1
Micro Backlash P0	arcmin	2	12-100	≦ 5	≦ 5	≦ 5	≦ 3
Precision Backlash F	21 arcmin	1	3-10	≦ 5	≦ 5	≦ 5	≦3
T TECISIOTI Dackiasit I	archini	2	12-100	≦ 7	≦ 7	≦ 7	≦ 5
Standard Backlash F	2 arcmin	1	3-10	≦ 7	≦ 7	≦ 7	≦ 5
		2	12-100	≦ 9	≦ 9	≦ 9	≦ 7
Torsional Rigidity	N • m /arcmin	1,2	3-100	6	12	28	75
Max. Bending Mome	ent N • m	1,2	3-100	22.5	36	76	140
Max. Axial Load	N	1,2	3-100	465	635	1060	1580
Operating Temp.	°C		3-100			~+90 °C	
Service Life	hr		3-100	2		ntinuous operatio	n)
Efficiency	%	1	3-10			97%	
	, , ,	2	12-100			94%	
Weight	kg	1	3-10	0.7	1.4	3.2	6.0
		2	12-100	1.1	2.2/1.7	5.9/4.0	7.9
Mounting Position		1,2	3-100	5.0		irection	
Noise Level ²	dBA/1m	1,2	3-100	56	58	60	63
Protection Class	-	1,2	3-100			P65	
Lubrication	-	1,2	3-100		Synthetic	Lubricant	
			Inertia(J1)			
Stage	Ratio		unit	PGF-42	PGF-60	PGF-90	PGF-115
	3			-	0.19	0.72	2.35
	4			0.02	0.18	0.67	1.66
1	5			0.02	0.17	0.65	1.50
,				0.02	0.14	0.60	1.45
	7					0.58	1.41
	10		Kg • cm ²	0.02	0.14		
Stage			Kg • cm²	0.02 PGF-42	0.14 PGF-60(T)	PGF-90(T)	PGF-115T
	10 Ratio 15/20/25		Kg • cm²				
Stage 2	10 Ratio		Kg • cm²	PGF-42	PGF-60(T)	PGF-90(T)	PGF-115T

^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS



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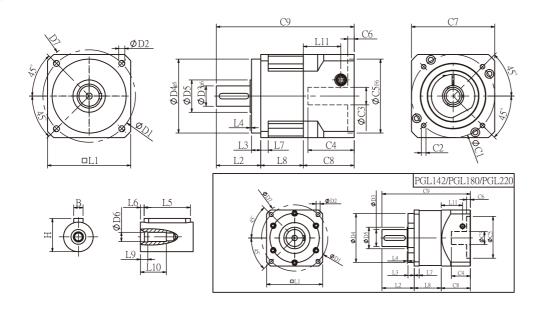
PAE







PEL Single Stage Dimensions

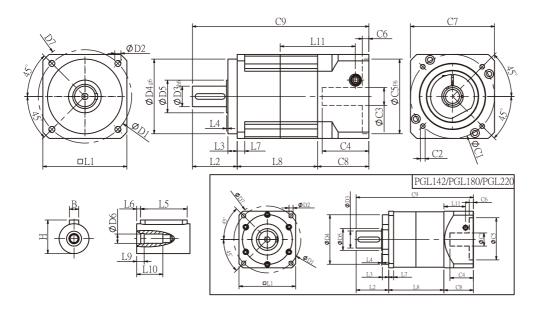


Specifications

Dimensions	PEL42	PEL60	PEL90	PEL115	PEL142	PEL180	PEL220
D1	50	70	100	130	165	215	250
D2	3.4	5.5	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	56	80	118	148	186	239	292
L1	42.6	60	90	115	142	182	220
L2	26	37	48	62	93	104.5	138
L3	5.5	7	10	8	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	4	6	8	12	18	16	20
L8	28.3	36	46	59	79	87.5	117.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50	<u>≤</u> 55
C4 ²	27	37	47	58	66	82	98
C5 ² F6	30	50	70	95	110	114.3	200
C6 ²	4	4	6	10	6	13	12
C7 ²	42.6	60	90	115	140	182	220
C8 ²	38.5	46	55	63	80	95	130
C9 ²	92.8	119	149	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.



Specifications

Unit:mm

Dimensions	PEL42	PEL60	PEL90	PEL115	PEL142	PEL180	PEL220
D1	50	70	100	130	165	215	250
D2	3.4	5.5	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	56	80	118	148	186	239	292
L1	42.6	60	90	115	142	182	220
L2	26	37	48	62	93	104.5	138
L3	5.5	7	10	8	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	4	6	8	12	18	16	20
L8	54.3	64	86	107	140	177.5	232
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5	102.2
C1 ²	46	70	90	115	145	200	235
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50	<u>≤</u> 55
C4 ²	27	37	47	58	66	82	98
C5 ² F6	30	50	70	95	110	114.3	200
C6 ²	4	4	6	10	6	13	12
C7 ²	42.6	60	90	115	140	182	220
C8 ²	38.5	46	55	63	80	95	130
C9 ²	118.8	147	189	232	313	377	500
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

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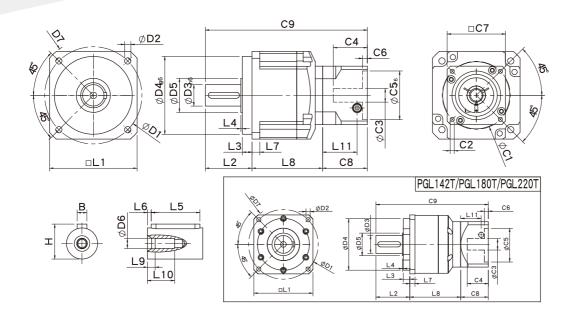
PBC Series

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 $[\]star$ Specification subject to change without notice.

PEL Double Stage Dimensions-2



Specifications

Dimensions	PEL60T	PEL90T	PEL115T	PEL142T	PEL180T	PEL220T
D1	70	100	130	165	215	250
D2	5.5	6.5	8.5	10.5	13	17
D3 h6	16	22	32	40	55	75
D4 _{g6}	50	80	110	130	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	80	118	148	186	239	292
L1	60	90	115	142	182	220
L2	37	48	62	93	104.5	138
L3	7	10	8	8	20	30
L4	1.5	1.5	3	6	2.5	3
L5	25	32	40	60	70	90
L6	2	3	5	5	6	7
L7	6	8	12	18	16	20
L8	58.8	72.5	97.4	127	157	199.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	<u>≤</u> 14	<u>≤</u> 19/ <u>≤</u> 24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50
C4 ²	27	37	47	58	66	82
C5 ² F6	30	50	70	95	110	114.3
C6 ²	4	4	6	10	6	13
C7 ²	42.6	60	90	115	140	182
C8 ²	38.5	46	55	63	80	95
C9 ²	134.3	166.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

PLANETARY GEARHEADS

PEL Specifications Table

Specif	ications		Stage	Ratio	PEL-42	PEL-60	PEL-90	PEL-115	PEL-142	PEL-180	PEL-220
				3	13.8	44.2	95.2	283	482	1151	1670
				4	11.9	35.9	74.6	249	490	1055	1574
				5	13.8	43.0	95.2	283	473	1151	1670
			1	6	12.5	39.4	90.9	266	436	1055	1574
			1	7	11.9	36.0	85.6	219	400	1055	1574
				8	10.9	32.4	85.0	216	363	860	1184
				9	9.8	28.7	80.0	210	320	764	1185
				10	10.1	25.0	75.0	210	320	763	1184
			Stage	Ratio	PEL-42	PEL-60 (T)	PEL-90(T)	PEL-115(T)	PEL-142(T)	PEL-180(T)	PEL-220(T)
				15	13.8	44.2	95.2	283	482	1151	1670
Nominal Output T	orque	N • m		20	11.9	35.9	74.6	249	490	1055	1574
	onmar output rorquo			25	13.8	43.0	95.2	283	473	1151	1670
				30	13.8	43.0	95.2	283	473	1151	1670
				35	13.8	43.0	95.2	283	473	1151	1670
				40	13.8	43.0	95.2	283	473	1151	1670
				45	13.8				473		1670
			2	50		43.0	95.2	283		1151	
					13.8	43.0	95.2	283	473	990	1670
			60	12.5	39.4	90.9	266	436	1055	1574	
			70	11.9	36.0	85.6	219	400	1055	1574	
				80	10.9	32.4	85.0	216	363	860	1184
				90	9.8	28.7	80.0	210	320	764	1185
				100	10.1	25.0	75.0	210	320	763	1184
Emergency Stop T	orque	N • m			3.0 times of Nominal Output Torque (* Max. Output Torque T2B =60% of Emergency Stop Torque)						
Nominal Input S	peed	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Spe	eed	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
			1	3-10	≦ 12	<u>≦</u> 9	≦9	<u>≦</u> 7	<u>≤</u> 7	<u>≦</u> 7	<u>≦</u> 7
Backlash		arcmin	2	12-100	≤ 15	≤ 1 2	≤ 12	= <i>7</i> ≦ 9	_ , ≦ 9	_ , ≦ 9	= <i>r</i> ≦ 9
Torsional Rigic	lity	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30	57	110
Max. Radial Lo	ad	N	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Loa	ad	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Ten	nn	°C		3-100				-10 °C ~+90 °	····		
Service Life	•			3-100				000/ Continuo		`	
Service Life		hr	1	3-100			20,000 (10,0		ius operation)	
Efficiency		%	1	1				≥ 95%			
· ·			2	12-100				≧ 90%			
Weight		kg	1	3-10	0.6	1.2	3.2	7.5	15.6	26	56
		J	2	12-100	0.8	1.9/1.5	5.3/3.6	12/8.8	20.7/17.2	36/31	80/62
Mounting Posit		-	1,2	3-100				Any direction			
Noise Level	2	dBA/1m	1,2	3-100	≦ 65	≦ 67	≦ 70	≦ 70	≦ 75	≦ 75	≦ 80
Protection Cla	iss	-	1,2	3-100				IP65			
Lubrication		_	1,2	3-100				Urea derivativ	'es		
				0 200	lnor	tia(J1)					
S.				•.		. ,	DE: CT	DE: 1:-	DE: 4:-	DE: 4.5.5	D=1
Stage	R	atio	ur	nit	PEL-42	PEL-60	PEL-90	PEL-115	PEL-142	PEL-180	PEL-220
		3			0.03	0.20	0.81	2.20	7.89	25.2	77.9
		4			0.03	0.16	0.65	1.80	5.83	19.8	56.5
1		5			0.03	0.15	0.62	1.61	5.38	18.3	53.3
		7/8			0.03	0.14	0.60	1.55	5.22	17.8	53.0
		9/10	Kg ∙	cm ²	0.03	0.14	0.60	1.53	5.20	17.6	52.9
Stage	R	atio			PEL-42	PEL-60(T)	PEL-90(T)	PEL-115(T)	PEL-142(T)	PEL-180(T)	PEL-220(1
	15,	/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)	53.9(18.3)
			1		0.00	0.4.4(0.00)	0.60(0.14)	1.55(0.60)	E 00(4 EE)	47.0(5.00)	E2 0/4 = 0)
2	30,	/35/40			0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)	53.0(17.8)

^{* 1.} Applied to the output shaft center @100rpm. * 2. Measured at 3000rpm with no load

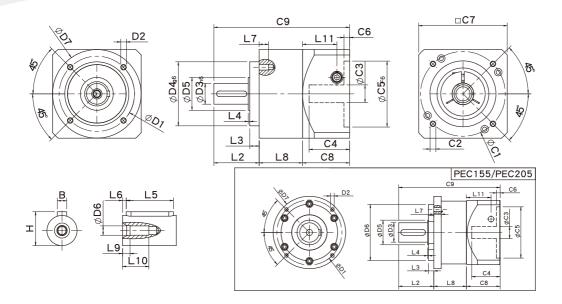
 $[\]ensuremath{\mathbb{X}}$ The above figures/specifications are subject to change without prior notice.







PEC Single Stage Dimensions



Specifications

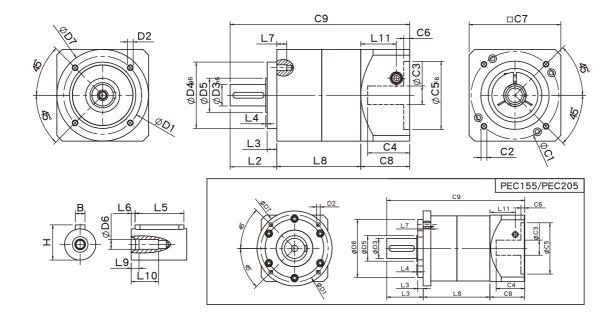
Dimensions	PEC50	PEC70	PEC90	PEC120	PEC155	PEC205
D1	44	62	80	108	140	184
D2	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P
D3 h6	13	16	22	32	40	55
D4 g6	35	52	68	90	120	160
D5	15	25	35	45	50	70
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	50	70	94	120	155	205
L2	24.5	35	48	60	93	99.5
L3	4	5	10	6	8	15
L4	1.5	1.5	1.5	3	6	2.5
L5	15	25	32	40	60	70
L6	2	2	3	5	5	6
L7	8	10	10	15	18	21
L8	30	38	46	61	79	92.5
L9	4	4	4.5	6	6	8
L10	14	16.5	20.5	30	38	48
L11	24.4	31.5	36.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	≦14	<i>≦</i> 19/ <i>≦</i> 24	<i>≦</i> 24/ <i>≦</i> 28	<u>≤</u> 35	<u>≤</u> 50
C4 ²	27	35	43	58	66	82
C5 ² _{F6}	30	50	70	95	110	114.3
C6 ²	4	5	5	8	6	13
C7 ²	50	70	94	120	140	182
C8 ²	34	44	50	63	80	95
C9 ²	88.5	117	144	184	252	287
В	5	5	6	10	12	16
Н	15	18	24.5	35	43	59

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]bigstar$ Specification subject to change without notice.

Series

PEC Double Stage Dimensions-1



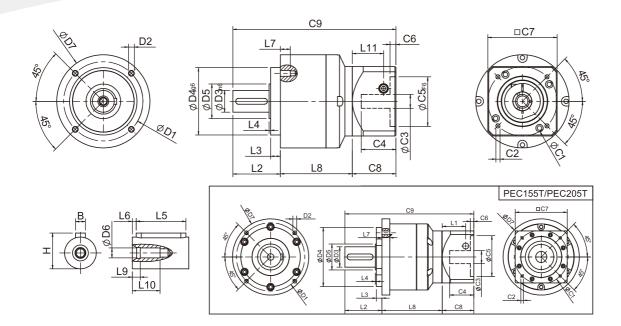
Specifications

Dimensions	PEC50	PEC70	PEC90	PEC120	PEC155	PEC205
D1	44	62	80	108	140	184
D2	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P
D3 h6	13	16	22	32	40	55
D4 _{g6}	35	52	68	90	120	160
D5	15	25	35	45	50	70
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	50	70	94	120	155	205
L2	24.5	35	48	60	93	99.5
L3	4	5	10	6	8	15
L4	1.5	1.5	1.5	3	6	2.5
L5	15	25	32	40	60	70
L6	2	2	3	5	5	6
L7	8	10	10	15	18	21
L8	56	66	86	109	140	182.5
L9	4	4	4.5	6	6	8
L10	14	16.5	20.5	30	38	48
L11	24.4	31.5	36.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	≦24/≦28	≦35	<u>≤</u> 50
C4 ²	27	35	43	58	66	82
C5 ² _{F6}	30	50	70	95	110	114.3
C6 ²	4	5	5	8	6	13
C7 ²	50	70	94	120	140	182
C8 ²	34	44	50	63	80	95
C9 ²	114.5	145	184	232	313	377
В	5	5	6	10	12	16
Н	15	18	24.5	35	43	59

[★] C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]star$ Specification subject to change without notice.

PEC Double Stage Dimensions-2



Specifications

Dimensions	PEC70T	PEC90T	PEC120T	PEC155T	PEC205T
D1	62	80	108	140	184
D2	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P
D3 h6	16	22	32	40	55
D4 _{g6}	52	68	90	120	160
D5	25	35	45	50	70
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	70	94	120	155	205
L2	35	48	60	93	99.5
L3	5	10	6	8	15
L4	1.5	1.5	3	6	2.5
L5	25	32	40	60	70
L6	2	3	5	5	6
L7	10	10	15	18	21
L8	60.8	70.5	99.4	127	162
L9	4	4.5	6	6	8
L10	16.5	20.5	30	38	48
L11	29	35.5	40.5	42	63
C1 ²	46	70	90	115	145
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P
C3 ²	≦8	<u>≤</u> 14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	≦35
C4 ²	28.5	41	47.75	58	66
C5 ² F6	30	50	70	95	110
C6 ²	5.5	8	6	8	6
C7 ²	50	70	94	120	140
C8 ²	40	50	55	63	80
C9 ²	135.8	170.5	214.4	283	341.5
В	5	6	10	12	16
Н	18	24.5	35	43	59

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

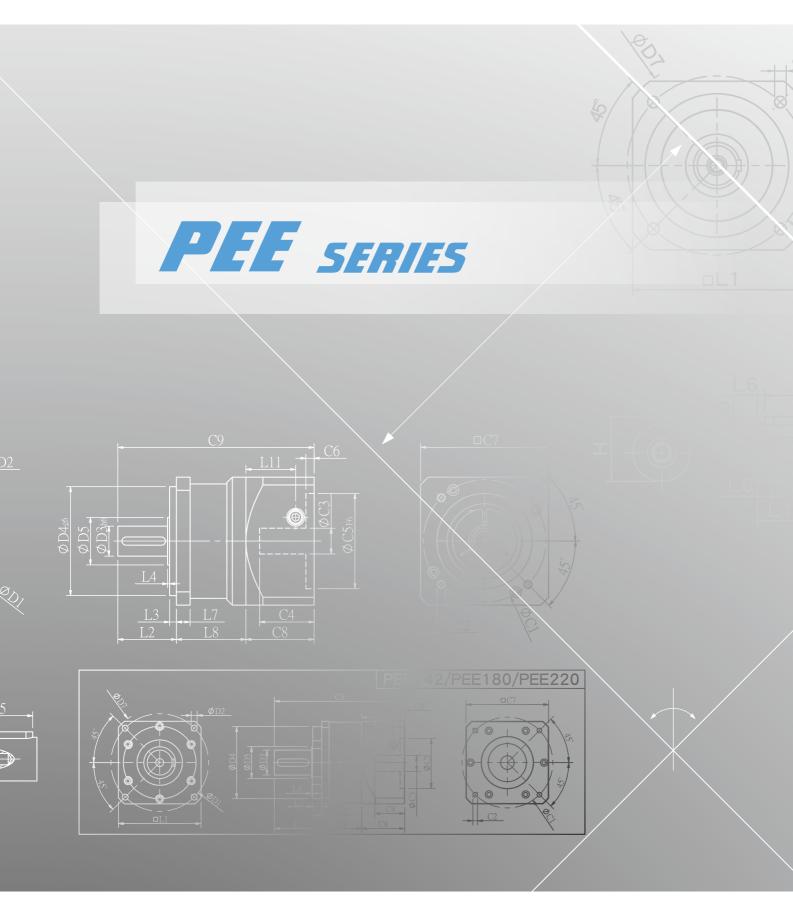
 $[\]bigstar$ Specification subject to change without notice.

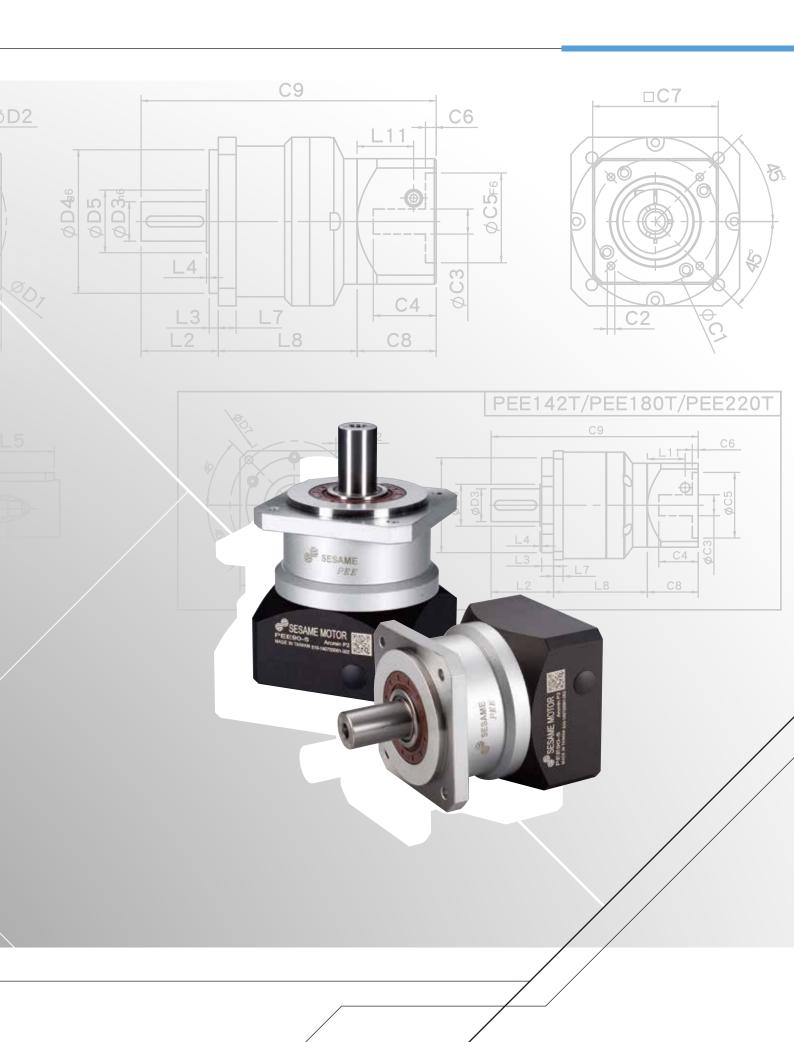
PEC Specifications Table

Specifi	ications		Stage	Ratio	PEC-50	PEC-70	PEC-90	PEC-120	PEC-155	PEC-205
				3	13.8	44.2	95.2	283	482	1151
				4	11.9	35.9	74.6	249	490	1055
			1	5	13.8	43.0	95.2	283	473	1151
				7	11.9	36.0	85.6	219	400	1055
				10	10.1	25.0	75.0	210	320	763
			Stage	Ratio	PEC-50	PEC-70(T)	PEC-90(T)	PEC-120(T)	PEC-155(T)	PEC-205(T)
Name in al Octobro A.	orgue N. m	NI		15	13.8	44.2	95.2	283	482	1151
Nominal Output To	orque	N•m		20	11.9	35.9	74.6	249	490	1055
				25	13.8	43.0	95.2	283	473	1151
				30	13.8	43.0	95.2	283	473	1151
			2	35	13.8	43.0	95.2	283	473	1151
			2	40	13.8	43.0	95.2	283	473	1151
				50	13.8	43.0	95.2	283	473	1151
				70	11.9	36.0	85.6	219	400	1055
				100	10.1	25.0	75.0	219	320	763
				100	10.1					/63
Emergency Stop To	orque	N • m			(* Ma			Output Torque of Emergency S		
Nominal Input Sp	peed	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000
Max. Input Spe	ed	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000
Backlash		arcmin	1	3-10	≦12	≦ 9	≦ 9	≦ 7	≦ 7	≦ 7
Dackiasii			2	12-100	≦ 15	≦ 12	≦ 12	≦ 9	≦ 9	≦ 9
Torsional Rigid	ity	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30	57
Max. Radial Loa	ad	N	1,2	3-100	350	960	1630	3380	6150	7260
Max. Axial Loa	ıd	N	1,2	3-100	320	900	1420	2930	5510	5550
Operating Tem	ıp.	°C		3-100			-10 °C	~+90 °C		
Service Life		hr		3-100		20,0	00 (10,000/ Co	ntinuous opera	ation)	
Efficiency		%	1 2	3-10 12-100				95% 90%		
			1	3-10	0.7	1.4	3.0	7.3	15.6	26
Weight		kg	2	12-100	0.9	2.2/1.7	5.0/3.4	11.5/8.5	20.7/17.2	36/31
Mounting Positi	ion	-	1,2	3-100		,		irection		·
Noise Level ²		dBA/1m	1,2	3-100	≦ 65	≦ 67	<u>≤</u> 70	<u>≤</u> 70	<u>≤</u> 75	<u>≤</u> 75
Protection Clas		_	1,2	3-100				P65		
Lubrication		_	1,2	3-100				erivatives		
Zabrication		1		3 100	Inertia(J	11)	0100 00			
Stage		Ratio	ur	vi+	PEC-50	PEC-70	PEC-90	PEC-120	PEC-155	PEC-205
Stage		3	ur	IIC	0.03	0.20	0.81	2.20	7.89	25.2
}		4			0.03	0.20	0.65	1.80	5.83	19.8
1		5			0.03	0.15	0.62	1.61	5.38	18.3
†		7			0.03	0.14	0.60	1.55	5.22	17.8
		10	Kg•	cm ²	0.03	0.14	0.60	1.53	5.20	17.6
Stage		Ratio	9		PEC-50	PEC-70(T)	PEC-90(T)	PEC-120(T)	PEC-155(T)	PEC-205(T)
		5/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)
2	30)/35/40			0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)
	50,	/70/100			0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.20(1.53)	17.6(5.20)

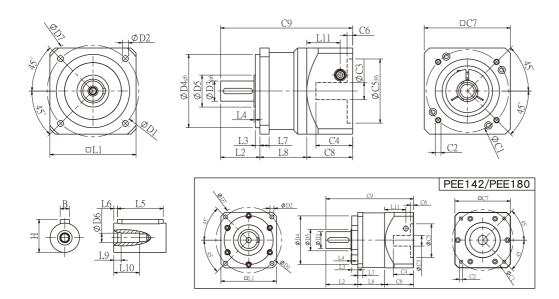
^{* 1.} Applied to the output shaft center @100rpm. * 2. Measured at 3000rpm with no load







PEE Single Stage Dimensions



Specifications

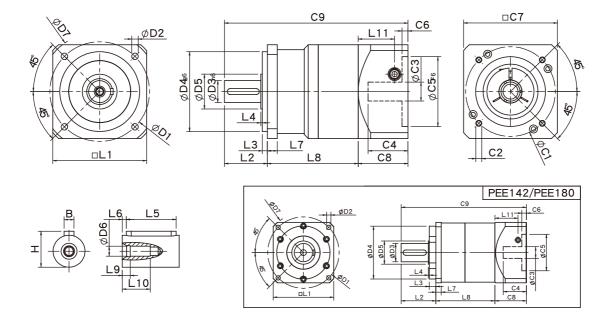
Dimensions	PEE50	PEE70	PEE90	PEE120	PEE142	PEE180
D1	50	70	100	130	165	215
D2	3.4	6	6.5	8.5	10.5	13
D3 h6	13	16	22	32	40	55
D4 g6	35	50	80	110	130	160
D5	15	25	35	45	50	70
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	64	90	120	152	186	239
L1	50	70	94	120	142	182
L2	24.5	37	43	60	93	104.5
L3	4	7	5	6	8	20
L4	1.5	1.5	1.5	3	6	2.5
L5	15	25	32	40	60	70
L6	2	2	3	5	5	6
L7	5	6	10	12	18	16
L8	30	36	51	61	79	87.5
L9	4	4	4.5	6	6	8
L10	14	16.5	20.5	30	38	48
L11	24.4	31.5	36.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	≦35	≦50
C4 ²	27	35	43	58	66	82
C5 ² _{F6}	30	50	70	95	110	114.3
C6 ²	4	5	5	8	6	13
C7 ²	50	70	94	120	140	182
C8 ²	34	44	50	63	80	95
C9 ²	88.5	117	144	184	252	287
В	5	5	6	10	12	16
Н	15	18	24.5	35	43	59

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]bigstar$ Specification subject to change without notice.

Series

PEE Double Stage Dimensions-1

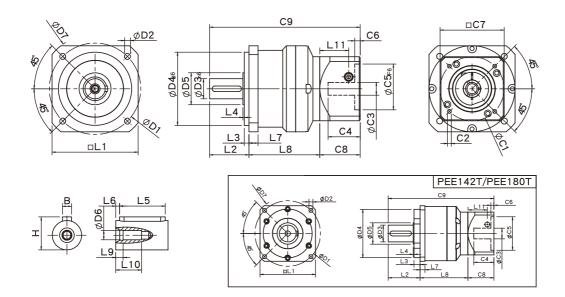


Specifications

Dimensions	PEE50	PEE70	PEE90	PEE120	PEE142	PEE180
D1	50	70	100	130	165	215
D2	3.4	6	6.5	8.5	10.5	13
D3 h6	13	16	22	32	40	55
D4 g6	35	50	80	110	130	160
D5	15	25	35	45	50	70
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	64	90	120	152	186	239
L1	50	70	94	120	142	182
L2	24.5	37	43	60	93	104.5
L3	4	7	5	6	8	20
L4	1.5	1.5	1.5	3	6	2.5
L5	15	25	32	40	60	70
L6	2	2	3	5	5	6
L7	5	6	10	12	18	16
L8	56	64	91	109	140	177.5
L9	4	4	4.5	6	6	8
L10	14	16.5	20.5	30	38	48
L11	24.4	31.5	36.5	42	63	69.5
C1 ²	46	70	90	115	145	200
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 ²	≦8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 35	<u>≤</u> 50
C4 ²	27	35	43	58	66	82
C5 ² _{F6}	30	50	70	95	110	114.3
C6 ²	4	5	5	8	6	13
C7 ²	50	70	94	120	140	182
C8 ²	34	44	50	63	80	95
C9 ²	114.5	145	184	232	313	377
В	5	5	6	10	12	16
Н	15	18	24.5	35	43	59

- ★ C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.
- \star Specification subject to change without notice.

PEE Double Stage Dimensions-2



Specifications

Dimensions	PEE70T	PEE90T	PEE120T	PEE142T	PEE180T
D1	70	100	130	165	215
D2	6	6.5	8.5	10.5	13
D3 h6	16	22	32	40	55
D4 g6	50	80	110	130	160
D5	25	35	45	50	70
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	90	120	152	186	239
L1	70	94	120	142	182
L2	37	43	60	93	104.5
L3	7	5	6	8	20
L4	1.5	1.5	3	6	2.5
L5	25	32	40	60	70
L6	2	3	5	5	6
L7	6	10	12	18	16
L8	58.8	77.5	99.4	127	157
L9	4	4.5	6	6	8
L10	16.5	20.5	30	38	48
L11	29	35.5	40.5	42	63
C1 ²	46	70	90	115	145
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P
C3 ²	<u>≤</u> 8	≦14	≦19/≦24	<u>≤</u> 24/ <u>≤</u> 28	≦35
C4 ²	28.5	41	47.75	58	66
C5 ² F6	30	50	70	95	110
C6 ²	5.5	8	6	8	6
C7 ²	50	70	94	120	140
C8 ²	40	50	55	63	80
C9 ²	135.8	170.5	214.4	283	341.5
В	5	6	10	12	16
Н	18	24.5	35	43	59

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

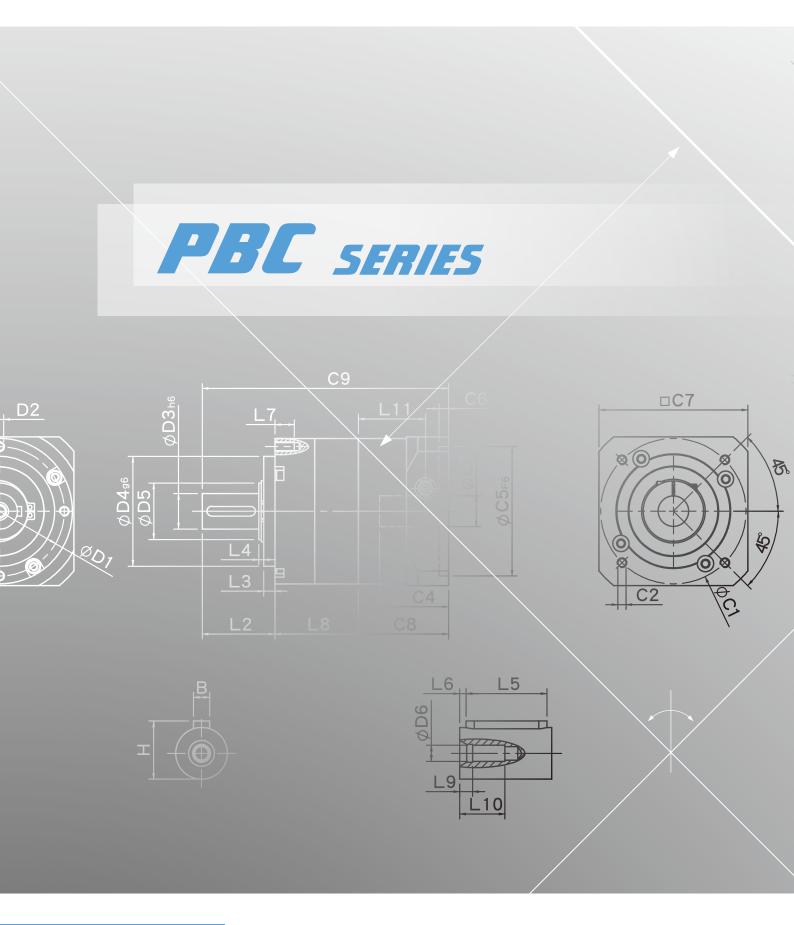
 $[\]bigstar$ Specification subject to change without notice.

PEE Specifications Table

Specifica	tions		Stage	Ratio	PEE-50	-50 PEE-70 PEE-90 PEE-120 PEE-142 PE				PEE-180
				3	13.8	44.2	95.2	283	482	1151
				4	11.9	35.9	74.6	249	490	1055
			1	5	13.8	43.0	95.2	283	473	1151
				7	11.9	36.0	85.6	219	400	1055
				10	10.1	25.0	75.0	210	320	763
			Stage	Ratio	PEE-50	PEE-70(T)	PEE-90(T)	PEE-120(T)	PEE-142(T)	PEE-180(T)
Nominal Output Tor	gue N•	_		15	13.8	44.2	95.2	283	482	1151
Nominal Output Tol	que N	'''		20	11.9	35.9	74.6	249	490	1055
				25	13.8	43.0	95.2	283	473	1151
				30	13.8	43.0	95.2	283	473	1151
			2	35	13.8	43.0	95.2	283	473	1151
			2	40	13.8	43.0	95.2	283	473	1151
				50	13.8	43.0	95.2	283	473	1151
				70	11.9	36.0	85.6	219	400	1055
				100	10.1	25.0	75.0	210	320	763
Emergency Stop Tor	que N•	m				3.0 time	es of Nominal que T2B =60%	Output Torque of Emergency S		
Nominal Input Spe	ed rpn	n	1,2	3-100	3000	3000	3000	2500	2000	2000
Max. Input Speed	rpn	n	1,2	3-100	6000	6000	6000	5000	4000	4000
Da alda ala			1	3-10	≦12	≦ 9	≦ 9	≦7	≦7	≦ 7
Backlash	arcm	nin	2	12-100	≦ 15	≦ 12	≦12	≦ 9	≦ 9	≦9
Torsional Rigidity	, N•ı /arcn		1,2	3-100	1.0	2.8	7.5	15.5	30	57
Max. Radial Load	N		1,2	3-100	350	960	1630	3380	6150	7260
Max. Axial Load	N		1,2	3-100	320	900	1420	2930	5510	5550
Operating Temp	°C			3-100			-10 °C	~+90 °C		
Service Life	hr			3-100		20,0	00 (10,000/ Co	ntinuous opera	ition)	
Efficiency	%		1 2	3-10 12-100				95% 90%		
Weight	kg		1	3-10	0.7	1.4	3.0	7.3	15.6	26
			2	12-100	0.9	2.2/1.7	5.0/3.4	11.5/8.5	20.7/17.2	36/31
Mounting Positio			1,2	3-100		v	-	irection		
Noise Level ²	dBA/	lm	1,2	3-100	≦ 65	≦ 67	≦ 70	≦ 70	≦ 75	≦ 75
Protection Class	-		1,2	3-100				P65		
Lubrication	-		1,2	3-100			Urea de	erivatives		
					Inertia(.	-				
Stage	Ratio		ur	nit	PEE-50	PEE-70	PEE-90	PEE-120	PEE-142	PEE-180
	3				0.03	0.20	0.81	2.20	7.89	25.2
, <u> </u>	4				0.03	0.16	0.65	1.80	5.83	19.8
1	5 7				0.03	0.15	0.62	1.61 1.55	5.38 5.22	18.3 17.8
	10		Kg •	cm ²	0.03	0.14	0.60	1.53	5.20	17.6
Stage	Ratio		Ng •	Citi	PEE-50	PEE-70(T)	PEE-90(T)	PEE-120(T)	PEE-142(T)	PEE-180(T
	15/20/25				0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)
2	30/35/40				0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)
	50/70/100				0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.20(1.53)	17.6(5.20)

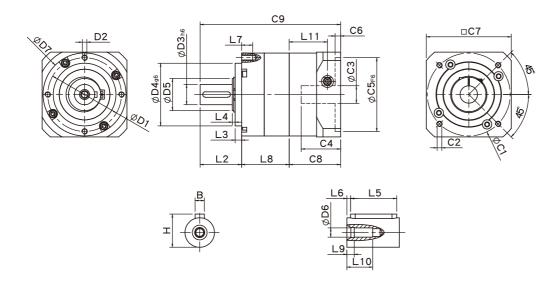
^{* 1.} Applied to the output shaft center @100rpm. * 2. Measured at 3000rpm with no load







PBC Single Stage Dimensions



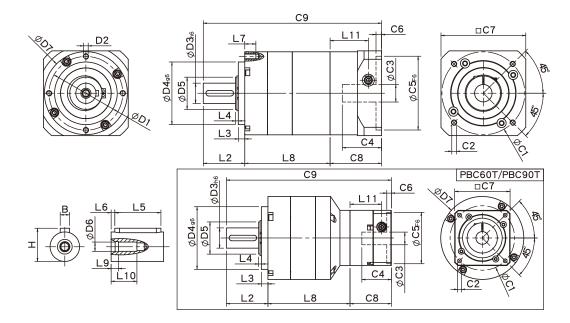
Specifications

Dimensions	PBC50	PBC70	PBC90
D1	44	62	80
D2	M4x0.7P	M5x0.8P	M6x1.0P
D3 h6	12	16	22
D4 g6	35	52	68
D5	15	20	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	50	70	90
L2	26	36	45
L3	5.5	5	7
L4	2.6	2.7	3
L5	15	25	30
L6	2	2	3
L7	8	10	12
L8	32.4	49.6	54.4
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	34.3	41.55
C1 ²	46	70	90
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	≦8/≦11	≦14/≦19	≦19/≦24/≦28
C4 ²	26.5	33.5	41
C5 ² F6	30	50	70
C6 ²	4	4	6
C7 ²	42.6	60	92
C8 ²	36.4	44.8	55.8
C9 ²	94.8	130.4	155.2
В	5	5	6
Н	15	18	24.5

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

 $[\]star$ Specification subject to change without notice.

PBC Double Stage Dimensions



Specifications

Dimensions	PBC50	PBC70	PBC70T	PBC90	PBC90T
D1	44	6	52	8	0
D2	M4x0.7P	M5>	(0.8P	M6x1.0P	
D3 h6	13	1	.6	22	
D4 g6	35	5	52	68	
D5	15	2	20	3	5
D6	M4x0.7P	M5>	0.8P	M8x	1.25P
D7	50	7	0	9	0
L2	26	3	6	4	.5
L3	5.5		5	-	7
L4	2.6	2	.7		3
L5	15	2	25	30	
L6	2		2	3	
L7	8	1	.0	12	
L8	57.3	80.3	75.9	95.4	92
L9	4		4	4.5	
L10	14	16	5.5	20.5	
L11	26.9	34.3	26.9	41.55	34.3
C1 ²	46	70	46	90	70
C2 ²	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P
C3 ²	≦8/≦11	≦14/≦19	≦8/≦11	≦19/≦24/≦28	≦14/≦19
C4 ²	26.5	33.5	26.5	41	33.5
C5 ² F6	30	50	30	70	50
C6 ²	4	4	4	6	4
C7 ²	42.6	60	42.6	92	60
C8 ²	36.4	44.8	36.4	55.8	44.8
C9 ²	119.7	161.1	148.3	196.2	181.8
В	5		5		5
Н	15	1	.8	24	1.5

[★] C1~C9 are motor specific dimensions(metric std shown),Size may vary according to the motor flange chosen.

 $[\]star$ Specification subject to change without notice.

PBC Specifications Table

Specifications		Stage	Ratio	PBC-50	PBC-70	PBC-90
			3	4.8	13.6	33.5
			4	6.3	21.6	58.6
			5	6.0	20.5	55.1
		1	7	5.6	19.2	51.8
			9	5.4	18.5	50.0
		Stage	Ratio	PBC-50	PBC-70(T)	PBC-90(T)
			15	4.8	13.6	33.5
			20	6.3	21.6	58.6
			25	6.0	20.5	55.1
			35	6.0	20.5	55.1
		2	45	6.0	20.5	55.1
Nominal Output Torque	N•m		49	5.6	19.2	51.8
			63	5.6	19.2	51.8
			81	5.4	18.5	50.0
		Stage	Ratio	PBC-50	PBC-70T	PBC-90T
			125	6.0	20.5	55.1
			175	6.0	20.5	55.1
			225	6.0	20.5	55.1
		3	245	6.0	20.5	55.1
			315	6.0	20.5	55.1
			405	6.0	20.5	55.1
			567	5.6	19.2	51.8
			729	5.4	18.5	50.0
Emergency Stop Torque	N • m		(* M	3.0 times of No	ominal Output Torque =60% of Emergency St	
Nominal Input Speed	rpm	1,2,3	3-729	4000	4000	3000
Max. Input Speed						
	rpm	1,2,3	3-729	8000	6000	6000
	rpm					
Racklach		1	3-9	≦ 9	≦8	≦ 7
Backlash	rpm arcmin	1 2			≦ 8 ≦ 10	≦ 7 ≦ 9
Backlash Torsional Rigidity		1	3-9 15-81	≦ 9 ≦ 12	≦8	≦ 7
	arcmin N • m	1 2 3	3-9 15-81 125-729	≤ 9 ≤ 12 ≤ 15	≦ 8 ≦ 10 ≤ 12	≤ 7 ≤ 9 ≤ 12
Torsional Rigidity	arcmin N • m /arcmin	1 2 3 1,2,3	3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8	≦ 8 ≤ 10 ≤ 12 2.0	≦7 ≤9 ≤12 7.0
Torsional Rigidity Max. Radial Load	arcmin N • m /arcmin	1 2 3 1,2,3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8	≦ 8 ≤ 10 ≤ 12 2.0	≦ 7 ≤ 9 ≤ 12 7.0
Torsional Rigidity Max. Radial Load Max. Axial Load	arcmin N • m /arcmin N	1 2 3 1,2,3 1,2,3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729	≦9 ≤12 ≤15 0.8 540	≦ 8 ≤ 10 ≤ 12 2.0 1040 720	≦7 ≦9 ≦12 7.0 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp.	arcmin N • m /arcmin N N	1 2 3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729	≦9 ≤12 ≤15 0.8 540	≦ 8 ≤ 10 ≤ 12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op	≦7 ≦9 ≦12 7.0 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp.	arcmin N • m /arcmin N N	1 2 3 1,2,3 1,2,3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729	≦9 ≤12 ≤15 0.8 540	≦8 ≤10 ≤12 2.0 1040 720 -10 °C ~+90 °C	≦7 ≦9 ≦12 7.0 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life	arcmin N • m /arcmin N N N hr	1 2 3 1,2,3 1,2,3 1,2,3 1,2,3 1	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9	≦9 ≤12 ≤15 0.8 540	≦ 8 ≤ 10 ≤ 12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op	≦7 ≦9 ≦12 7.0 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency	arcmin N • m /arcmin N N N *C hr	1 2 3 1,2,3 1,2,3 1,2,3 1,2,3 1 2	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9	≦ 9 ≤ 12 ≤ 15 0.8 540	≦ 8 ≤ 10 ≤ 12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op ≥ 95% ≥ 90%	≦ 7 ≤ 9 ≤ 12 7.0 1700 735
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life	arcmin N • m /arcmin N N N hr	1 2 3 1,2,3 1,2,3 1,2,3 1 2 3 1 2 3 1 2	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000	≦ 8 ≤ 10 ≤ 12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op ≥ 95% ≥ 90% ≥ 85% 1.2 1.7/1.5	≦7 ≦9 ≦12 7.0 1700 735 Deration)
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight	arcmin N • m /arcmin N N N °C hr %	1 2 3 1,2,3 1,2,3 1,2,3 1 2 3 1 2 3 3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81	≤ 9 ≤ 12 ≤ 15 0.8 540 360	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op) ≥ 95% ≥ 90% ≥ 85% 1.2 1.7/1.5 2.0/1.8 $	≦ 7 ≤ 9 ≤ 12 7.0 1700 735
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight Mounting Position	arcmin N • m /arcmin N N N °C hr % kg	1 2 3 1,2,3 1,2,3 1,2,3 1 2 3 1 2 3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op ≤ 95% ≤ 90% ≤ 85% 1.2 1.7/1.5 2.0/1.8 Any direction$	≦7 ≤9 ≤12 7.0 1700 735 Deration)
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight Mounting Position Noise Level ²	arcmin N • m /arcmin N N C hr kg dBA/1m	1 2 3 1,2,3 1,2,3 1,2,3 1 2 3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op ≤ 95% ≤ 90% ≤ 85% 1.2 1.7/1.5 2.0/1.8 Any direction ≤ 64$	≦7 ≦9 ≦12 7.0 1700 735 Deration)
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight Mounting Position	arcmin N • m /arcmin N N N °C hr % kg	1 2 3 1,2,3 1,2,3 1,2,3 1 2 3 1 2 3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op ≤ 95% ≤ 90% ≤ 85% 1.2 1.7/1.5 2.0/1.8 Any direction$	≦7 ≤9 ≤12 7.0 1700 735 Deration)

^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS

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PHFR Series

es F Ser

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s PGC Series

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PGRH

PGR Series

PGFR

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PEC

PEE

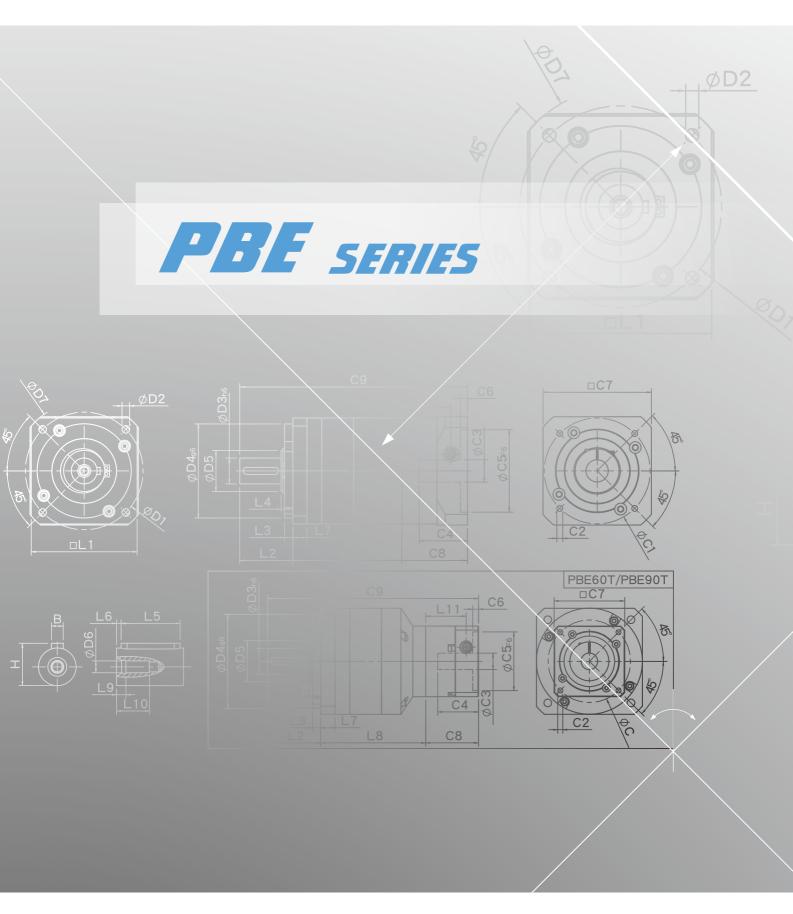
PBC

PBE Series

PAE Series

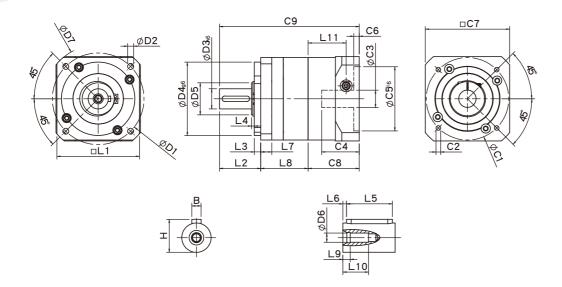








PBE Single Stage Dimensions



Specifications

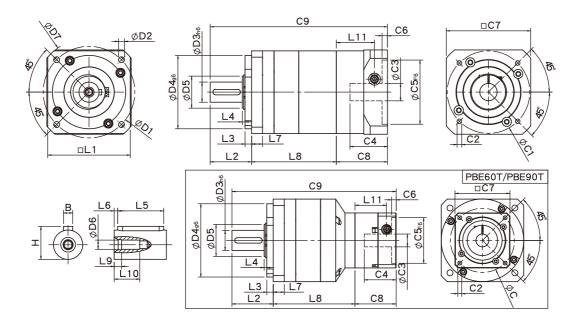
Dimensions	PBE42	PBE60	PBE90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	20	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	36	45
L3	5.5	5	7
L4	2.6	2.7	3
L5	15	25	30
L6	2	2	3
L7	8	10	12
L8	32.4	49.6	54.4
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	34.3	41.5
C1 ²	46	70	90
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P
C3 ²	≦8/≦11	<u>≤</u> 14/ <u>≤</u> 19	<u>≤</u> 19/ <u>≤</u> 24/ <u>≤</u> 28
C4 ²	26.5	33.5	41
C5 ² F6	30	50	70
C6 ²	4	4	6
C7 ²	42.6	60	92
C8 ²	36.4	44.8	55.8
C9 ²	94.8	130.4	155.2
В	5	5	6
Н	15	18	24.5

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions (metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]star$ Specification subject to change without notice.

PAE Series

PBE Double Stage Dimensions



Specifications

Dimensions	PBE42	PBE60,	/PBE60T	PBE90/F	PBE90/PBE 90T	
D1	50	-	70	10	0	
D2	3.4	5.5		6.	5	
D3 h6	13	16		22		
D4 g6	35	50		80	0	
D5	15	2	20	3!	5	
D6	M4x0.7P	M5:	x0.8P	M8x1	25P	
D7	56	3	30	11	.8	
L1	42.6	(50	90)	
L2	26	3	36	4!	5	
L3	5.5		5	7	•	
L4	2.6	2	2.7	3	l	
L5	15	2	25	30		
L6	2		2	3		
L7	8		10	12		
L8	57.3	80.3	75.9	95.4	92	
L9	4		4	4.5		
L10	14	1	6.5	20.5		
L11	26.9	34.3	26.9	41.55	34.3	
C1 ²	46	70	46	90	70	
C2 ²	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	
C3 ²	≦8/≦11	<u>≤</u> 14/ <u>≤</u> 19	≦8/≦11	≦19/≦24/≦28	<u>≤</u> 14/ <u>≤</u> 19	
C4 ²	26.5	33.5	26.5	41	33.5	
C5 ² F6	30	50	30	70	50	
C6 ²	4	4	4	6	4	
C7 ²	42.6	60	42.6	92	60	
C8 ²	36.4	44.8	36.4	55.8	44.8	
C9 ²	119.7	161.1	148.3	196.2	181.8	
В	5		5	6		
Н	15		18	24.5		

- \star C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.
- \star Specification subject to change without notice.

PBE Specifications Table

Specifications		Stage	Ratio	PBE-42	PBE-60	PBE-90
			3	4.8	13.6	33.5
			4	6.3	21.6	58.6
			5	6.0	20.5	55.1
		1	7	5.6	19.2	51.8
			9	5.4	18.5	50.0
		Stage	Ratio	PBE-42	PBE-60(T)	PBE-90(T)
			15	4.8	13.6	33.5
			20	6.3	21.6	58.6
			25	6.0	20.5	55.1
			35	6.0	20.5	55.1
Nominal Output Torque	N•m	2	45	6.0	20.5	55.1
	14 • 111		49	5.6	19.2	51.8
			63	5.6	19.2	51.8
			81	5.4	18.5	50.0
		Stage	Ratio	PBE-42	PBE-60T	PBE-90T
			125	6.0	20.5	55.1
			175	6.0	20.5	55.1
			225	6.0	20.5	55.1
		3	245	6.0	20.5	55.1
			315	6.0	20.5	55.1
			405	6.0	20.5	55.1
			567	5.6	19.2	51.8
			729	5.4	18.5	50.0
- O. T					ominal Output Torque	30.0
Emergency Stop Torque	N • m		(* M	ax. Output Torque T2B	=60% of Emergency St	op Torque)
Nominal Input Speed	rpm	1,2,3	3-729	4000	4000	3000
Max. Input Speed	rpm	1,2,3	3-729	8000	6000	
				8000	6000	6000
Backlash		1				
Dackiasii	arcmin	1 2	3-9 15-81	≤ 9 ≤ 12	≤ 8 ≤ 10	6000 ≤ 7 ≤ 9
DdCKIdSII	arcmin	1 2 3	3-9	≦ 9	≦ 8	≦7
Torsional Rigidity	arcmin N • m /arcmin	2	3-9 15-81	≦ 9 ≦ 12	≦ 8 ≦ 10	≦ 7 ≤ 9
	N•m	2 3	3-9 15-81 125-729	≦ 9 ≦ 12 ≦ 15	≦ 8 ≦ 10 ≦ 12	≦ 7 ≦ 9 ≦ 12
Torsional Rigidity	N • m /arcmin	2 3 1,2,3	3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8	≦ 8 ≤ 10 ≤ 12 2.0	≦ 7 ≤ 9 ≤ 12 7
Torsional Rigidity Max. Radial Load	N • m /arcmin N	2 3 1,2,3	3-9 15-81 125-729 3-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8	≦ 8 ≤ 10 ≤ 12 2.0	≦ 7 ≤ 9 ≤ 12 7
Torsional Rigidity Max. Radial Load Max. Axial Load	N • m /arcmin N	2 3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729	≦ 9 ≤ 12 ≤ 15 0.8 540	≦ 8 ≤ 10 ≤ 12 2.0 1040 720	≦7 ≤9 ≤12 7 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp.	N • m /arcmin N N	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729	≦ 9 ≤ 12 ≤ 15 0.8 540	≦8 ≤10 ≤12 2.0 1040 720 -10 °C ~+90 °C	≦7 ≤9 ≤12 7 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp.	N • m /arcmin N N	2 3 1,2,3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729	≦ 9 ≤ 12 ≤ 15 0.8 540	≤ 8 ≤ 10 ≤ 12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op	≦7 ≤9 ≤12 7 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life	N • m /arcmin N N °C hr	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3 1	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9	≦ 9 ≤ 12 ≤ 15 0.8 540	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op) $ $ ≥ 95%$	≦7 ≤9 ≤12 7 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency	N • m /arcmin N N °C hr	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3 1	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81	≦ 9 ≤ 12 ≤ 15 0.8 540	≤ 8 ≤ 10 ≤ 12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op ≥ 95% ≥ 90%	≦7 ≤9 ≤12 7 1700
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life	N • m /arcmin N N °C hr	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3 1 2 3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000 0	≦8 ≦10 ≦12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op ≧95% ≥90% ≥85% 1.2 1.7/1.5	≦7 ≤9 ≤12 7 1700 735 Deration)
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight	N • m /arcmin N N °C hr	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1 2 3 1 2 3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81 125-729	≤ 9 ≤ 12 ≤ 15 0.8 540 360	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op) ≥ 95% ≥ 90% ≥ 85% 1.2 1.7/1.5 2.0/1.8 $	≦7 ≤9 ≤12 7 1700 735
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight Mounting Position	N • m /arcmin N N °C hr	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3 1 2 3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000 0	≦8 ≦10 ≦12 2.0 1040 720 -10 °C ~+90 °C (10,000/ Continuous op ≧95% ≥90% ≥85% 1.2 1.7/1.5	≦7 ≤9 ≤12 7 1700 735 Deration)
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight Mounting Position Noise Level ²	N • m /arcmin N N °C hr %	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1 2 3 1 2 3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000 0	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op) ≤ 95% ≥ 90% ≤ 85% 1.2 1.7/1.5 2.0/1.8 Any direction ≤ 64 $	≦7 ≤9 ≤12 7 1700 735 Deration)
Torsional Rigidity Max. Radial Load Max. Axial Load Operating Temp. Service Life Efficiency Weight Mounting Position	N • m /arcmin N N °C hr % kg	2 3 1,2,3 1,2,3 1,2,3 1,2,3 1 2 3 1,2,3 1,2,3	3-9 15-81 125-729 3-729 3-729 3-729 3-729 3-729 3-9 15-81 125-729 3-9 15-81 125-729 3-729	≤ 9 ≤ 12 ≤ 15 0.8 540 360 20,000 0	≤ 8 $ ≤ 10 $ $ ≤ 12 $ $ 2.0 $ $ 1040 $ $ 720 $ $ -10 °C ~+90 °C $ $ (10,000/ Continuous op ≤ 95% ≤ 90% ≤ 85% 1.2 1.7/1.5 2.0/1.8 Any direction$	≦7 ≤9 ≤12 7 1700 735 Deration)

^{* 1.} Applied to the output shaft center @100rpm.
* 2. Measured at 3000rpm with no load
* The above figures/specifications are subject to change without prior notice.

PLANETARY GEARHEADS

PHL Series

> PHFR Series

PHF

PGH Series

PUR (

PUL

IH PGI

PGC Series

PGE

PGRH Series

Fig. Ser Ser Ser

R PGF

Series

Series PEC

PEE

PBC Series

PBE Series

PAE Series

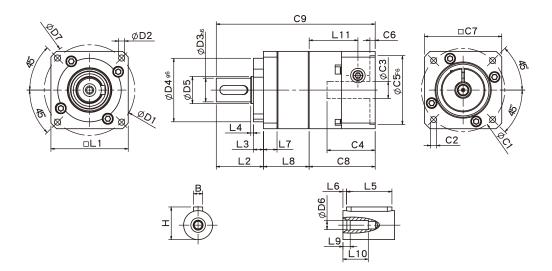








PAE Single Stage Dimensions

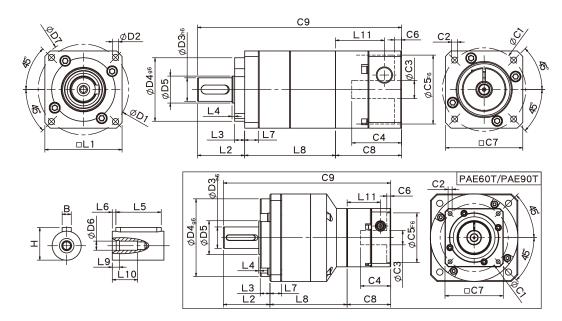


Specifications

Dimensions	PAE42	PAE60	PAE90	PAE115
D1	50	70	100	-
D2	3.4	5.5	6.5	-
D3 h6	13	16	22	-
D4 g6	35	50	80	-
D5	15	20	35	-
D6	M4x0.7P	M5x0.8P	M8x1.25P	-
D7	56	80	118	-
L1	42.6	60	90	-
L2	26	37	48	-
L3	5.5	7	10	-
L4	1.5	1.5	1.5	-
L5	15	25	32	-
L6	2	2	3	-
L7	7.5	10	12	-
L8	25.2	36.3	41.8	-
L9	4	4	4.5	-
L10	14	16.5	20.5	-
L11	26.9	34.3	41.5	-
C1 ²	46	70	90	-
C2 ²	M4x0.7P	M5x0.8P	M6x1.0P	-
C3 ²	≦8/≦11	≦14/≦19	≦19/≦24/≦28	-
C4 ²	26.5	33.5	41	-
C5 ² F6	30	50	70	-
C6 ²	4	4	6	-
C7 ²	42.6	60	92	-
C8 ²	36.4	44.8	55.8	-
C9 ²	87.6	118.1	145.6	-
В	5	5	6	-
Н	15	18	24.5	-

 $[\]bigstar \ \text{C1} \sim \text{C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.}$

 $[\]star$ Specification subject to change without notice.



Specifications

Dimensions	PAE42	PAE60/PAE60T		PAE90/PAE 90T		PAE115T
D1	50	7	0	10	100	
D2	3.4	5	.5	6	6.5	
D3 h6	13	1	6	2	22	
D4 g6	35	5	0	80		-
D5	15	2	0	35		-
D6	M4x0.7P	M5x	0.8P	M8x1.25P		-
D7	56	80		118		-
L1	42.6	60		90		-
L2	26	37		48		-
L3	5.5	7		10		-
L4	1.5	1.5		1.5		-
L5	15	25		32		-
L6	2	2		3		-
L7	7.5	10		12		-
L8	50.1	67	62.6	82.8	79.4	-
L9	4	4		4.5		-
L10	14	16.5		20.5		-
L11	26.9	34.3	26.9	41.5	34.3	-
C1 ²	46	70	46	90	70	-
C2 ²	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	-
C3 ²	≦8/≦11	≦14/≦19	≦8/≦11	<u>≤</u> 19/ <u>≤</u> 24/ <u>≤</u> 28	<u>≤</u> 14/ <u>≤</u> 19	-
C4 ²	26.5	33.5	26.5	41	33.5	-
C5 ² F6	30	50	30	70	50	-
C6 ²	4	4	4	6	4	-
C7 ²	42.6	60	42.6	92	60	-
C8 ²	36.4	44.8	36.4	55.8	44.8	-
C9 ²	112.5	148.8	136	186.6	172.2	-
В	5	5		6		-
Н	15	18		24.5		-

 $[\]star$ C1~C9 are motor specific dimensions(metric std shown), Size may vary according to the motor flange chosen.

 $[\]bigstar$ Specification subject to change without notice.

PAE Specifications Table

Specifica	tions	Stage	Ratio	PAE-42	PAE-60	PAE-90	PAE-115
			3	11	34	90	250
			4	10	32	80	240
			5	11	35	95	270
		1	7	10	28	85	220
			9	8	23	75	210
			10	8	21	65	190
		Stage	Ratio	PAE-42	PAE-60(T)	PAE-90(T)	PAE-115T
Nominal Output Tord	que N•m		15	11	34	90	250
			20	10	32	80	240
			25	11	35	95	270
			35	11	35	95	270
		2	45	11	35	95	270
			49	10	28	85	220
			63	10	28	85	220
			81	8	23	75	210
			100	8	21	65	190
			100		s of Nominal Outp		130
Emergency Stop Toro	que N•m		(* N		ue T2B =60% of Er		rque)
Nominal Input Spee	ed rpm	1,2	3-100	4000	4000	3000	2500
Max. Input Speed	rpm	1,2	3-100	8000	6000	6000	5000
Standard Backlash F	2 arcmin	1	3-10	≦ 9	≦ 8	≦ 7	≦ 6
Staridard Backlasiri		2	12-100	≦ 12	≦ 10	≦ 9	≦ 8
Torsional Rigidity	N • m /arcmin	1,2	3-100	1.5	4	8.5	17
Max. Radial Load	N	1,2	3-100	760	1250	2030	4200
Max. Axial Load	N	1,2	3-100	410	700	1200	2600
Operating Temp.	°C		3-100	-10 °C ~+90 °C			
Service Life	hr		3-100	20,000 (10,000/ Continuous operation)			on)
Efficiency	%	1 2	3-10 12-100	≥ 95% ≥ 90%			
147.14		1	3-10	0.6	1.3	3.2	7.5
Weight	kg	2	12-100	0.8	1.8/1.6	4.8/3.7	9.2
Mounting Position	ı -	1,2	3-100		Any di	rection	
Noise Level ²	dBA/1m	1,2	3-100	61	63	66	67
Protection Class	-	1,2	3-100		IP	65	
Lubrication	-	1,2	3-100		Synthetic	Lubricant	
Inertia(J1)							
Stage	Ratio		unit	PAE-42	PAE-60	PAE-90	PAE-115
	3			0.04	0.23	0.77	2.30
1	4			0.03	0.21	0.67	1.92
	5			0.03	0.21	0.61	1.71
	7			0.03	0.21	0.60	1.65
C	9		Kg • cm ²	0.03	0.21	0.60	1.63
Stage	Ratio			PAE-42	PAE-60(T)	PAE-90(T)	PAE-115T
	15/20/25			0.03	0.21(0.03)	0.61(0.21)	0.61
2	35/49 45/63/81			0.03	0.21(0.03)	0.60(0.21)	0.60
	45/63/81			0.03	0.21(0.03)	0.60(0.21)	0.00

^{* 1.} Applied to the output shaft center @100rpm. * 2. Measured at 3000rpm with no load

^{*} The above figures/specifications are subject to change without prior notice.



Tightening Torque Table

Tightening Torque Recommended for Motor Mounting Bolt

Bolt Size	Width Across Flats	dth Across Flats Strength 12.9 Tightening Torque	
	mm	N-m	In-lbs
M3*0.5P	2.5	2.1	19
M4*0.7P	3	4.9	44
M5*0.8P	4	9.8	87
M6*1P	5	17	151
M8*1.25P	6	41	364
M10*1.5P	8	80	709
M12*1.75P	10	139	1232
M14*2P	12	223	1976
M16*2P	14	343	3038



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